

UNCOATED

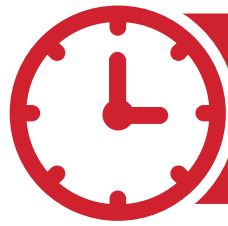
FERROUS SAW

D1	D2	TEETH	SIZE RANGE	OLD Fullerton EDP	EDP
1/4	1/8	12	.0100 - .0350	2450001	SWD25-D12-12-xxxx
5/16	1/8	12	.0100 - .0350	2450002	SWD31-D12-12-xxxx
3/8	1/8	14	.0060 - .0259	2450003	SWD37-D12-14-xxxx
			.0260 - .0630	2450004	
1/2	3/16	14	.0060 - .0259	2450005	SWD50-D18-14-xxxx
			.0260 - .0630	2450006	
5/8	1/4	16	.0060 - .0149	2450007	SWD62-D25-16-xxxx
			.0150 - .0409	2450008	
			.0410 - .0630	2450009	
			.0060 - .0149	2450010	
3/4	1/4	18	.0150 - .0409	2450011	SWD75-D25-18-xxxx
			.0410 - .0639	2450012	
			.0640 - .0949	2450013	
			.0950 - .1300	2450014	
1	1/4	20	.0100 - .0199	2450015	SW100-D25-20-xxxx
			.0200 - .0409	2450018	
			.0410 - .0639	2450021	
			.0640 - .0949	2450024	
1	5/16	20	.0950 - .1300	2450027	SW100-D31-20-xxxx
			.0100 - .0199	2450016	
			.0200 - .0409	2450019	
			.0410 - .0639	2450022	
1	3/8	20	.0640 - .0949	2450025	SW100-D37-20-xxxx
			.0950 - .1300	2450028	
			.0100 - .0199	2450017	
			.0200 - .0409	2450020	
1 1/4	5/16	24	.0410 - .0639	2450023	SW100-D37-20-xxxx
			.0640 - .0949	2450026	
			.0950 - .1300	2450029	
			.0100 - .0199	2450031	
1 1/4	3/8	24	.0200 - .0459	2450034	SW125-D31-24-xxxx
			.0460 - .0639	2450037	
			.0640 - .0949	2450040	
			.0950 - .1300	2450043	
1 1/4	1/2	24	.0100 - .0199	2450030	SW125-D37-24-xxxx
			.0200 - .0459	2450033	
			.0460 - .0639	2450036	
			.0640 - .0949	2450039	
1 1/4	1/2	24	.0950 - .1300	2450042	SW125-D50-24-xxxx
			.0100 - .0199	2450032	
			.0200 - .0459	2450035	
			.0460 - .0639	2450038	
1 1/4	1/2	24	.0640 - .0949	2450041	SW125-D50-24-xxxx
			.0950 - .1300	2450044	

EDP offering continued on next page.

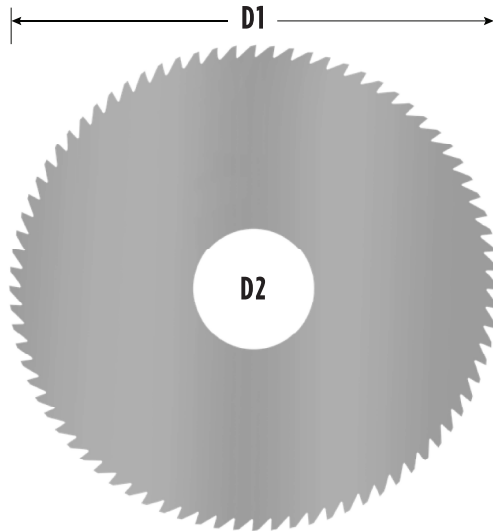
2450

24/HR
Just-in-time
delivery.



12 pieces or less
ALL STYLES

ORDER DEADLINE
3:00pm est



D1	D2	TEETH	SIZE RANGE	OLD Fullerton EDP	EDP
1 1/2	1/2	36	.0100 - .0199	2450045	SW150-D50-36-xxxx
			.0200 - .0459	2450046	
			.0460 - .0639	2450047	
			.0640 - .0949	2450048	
			.0950 - .1300	2450049	
1 3/4	1/2	38	.0100 - .0199	2450050	SW175-D50-38-xxxx
			.0200 - .0459	2450051	
			.0460 - .0639	2450052	
			.0640 - .0949	2450053	
			.0950 - .1300	2450054	
2	1/2	40	.0100 - .0199	2450055	SW200-D50-40-xxxx
			.0200 - .0459	2450057	
			.0460 - .0639	2450059	
			.0640 - .0949	2450061	
			.0950 - .1300	2450063	
2	1	40	.0100 - .0199	2450056	SW200-100-40-xxxx
			.0200 - .0459	2450058	
			.0460 - .0639	2450060	
			.0640 - .0949	2450062	
			.0950 - .1300	2450064	
2 1/4	5/8	44	.0100 - .0199	2450065	SW225-D62-44-xxxx
			.0200 - .0459	2450067	
			.0460 - .0639	2450069	
			.0640 - .0949	2450071	
			.0950 - .1300	2450073	



Need pricing or help finding the right size tool? Our Customer Service team is only a click away with LIVE CHAT at fullertontool.com! Customer Service can also be contacted at **800.248.8315** or sales@fullertontool.com

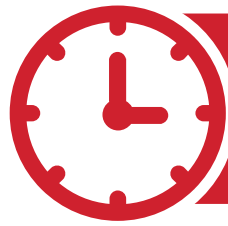
UNCOATED

FERROUS SAW

D1	D2	TEETH	SIZE RANGE	OLD Fullerton EDP	Part Number
2 1/4	1	44	.0100 - .0199	2450066	SW225-100-44-xxxx
			.0200 - .0459	2450068	
			.0460 - .0639	2450070	
			.0640 - .0949	2450072	
			.0950 - .1300	2450074	
2 1/2	1	48	.0100 - .0199	2450075	SW250-100-48-xxxx
			.0200 - .0459	2450076	
			.0460 - .0639	2450077	
			.0640 - .0949	2450078	
			.0950 - .1300	2450079	
2 3/4	1	60	.0100 - .0199	2450080	SW275-100-60-xxxx
			.0200 - .0459	2450081	
			.0460 - .0639	2450082	
			.0640 - .0949	2450083	
			.0950 - .1300	2450084	
3	1	72	.0100 - .0199	2450085	SW300-100-72-xxxx
			.0200 - .0459	2450086	
			.0460 - .0639	2450087	
			.0640 - .0949	2450088	
			.0950 - .1259	2450089	
			.1260 - .1889	2450090	
			.1890 - .2500	2450091	
			.0200 - .0399	2450092	
3 1/2	1	76	.0400 - .0649	2450093	SW350-100-76-xxxx
			.0650 - .0949	2450094	
			.0950 - .1300	2450095	
			.0200 - .0399	2450096	
4	1	80	.0400 - .0639	2450097	SW400-100-80-xxxx
			.0640 - .0949	2450098	
			.0950 - .1259	2450099	
			.1260 - .1889	2450100	
			.1890 - .2500	2450101	
5	1	100	.0450 - .0639	2450102	SW500-100-100-xxxx
			.0801 - .0940	2450103	
			.0941 - .1300	2450104	
6	1	120	.0451 - .0639	2450105	SW600-100-120-xxxx
			.0801 - .0940	2450106	
			.0941 - .1300	2450107	

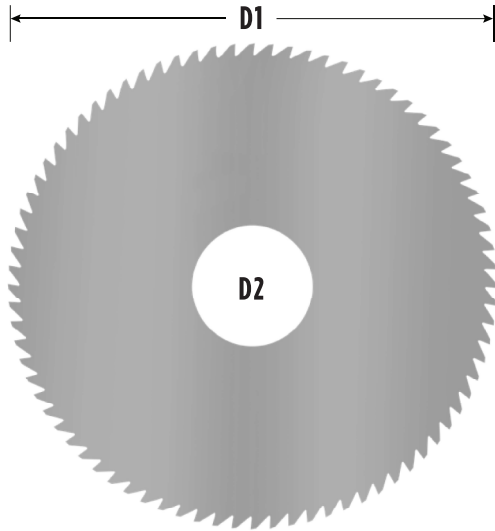
2450

24/HR
Just-in-time
delivery.



12 pieces or less
ALL STYLES

ORDER DEADLINE
3:00pm est



THE 2450 JIT SAW EXCELS IN CAST IRON, STEEL, STAINLESS STEEL, ALLOYS, COMPOSITES, AND HARDENED STEEL.

The 2450 JIT Saw offers 24-hour and 48-hour just-in-time delivery of saws sized to exact size requirements. It comes in various arbor diameters in relation to their outer cutting diameter. The 2450 JIT Saw is stocked uncoated.

Tolerances

Cutting Diameter	D1	
	+ .005"	- .000"
Hole Diameter	D2	
	+ .0005"	- .0001"
Thickness	+ .00025"	- .00025"

FOR SIZE RANGES: .25 - 3"

- 1-12** pieces, **24-Hours**
- 13-25** pieces, **48-Hours**
- 26-49** pieces, **5 Working Days**
- 50+** pieces, Contact Fullerton Tool

FOR SIZE RANGES: > 3"

- 1-6** pieces, **24-Hours**
- 7-12** pieces, **48-Hours**
- 13-25** pieces, **5 Working Days**
- 26-49** pieces, **10 Working Days**
- 50+** pieces, Contact Fullerton Tool

- 1/4 - 6"** Outside Diameters (OD) Available
- 1/8 - 1"** Inside Diameter Available Depending on OD Size
- .0060 - .2500"** Thickness Available Depending on OD Size
- .0005"** Concavity per Inch of Diameter for Clearance

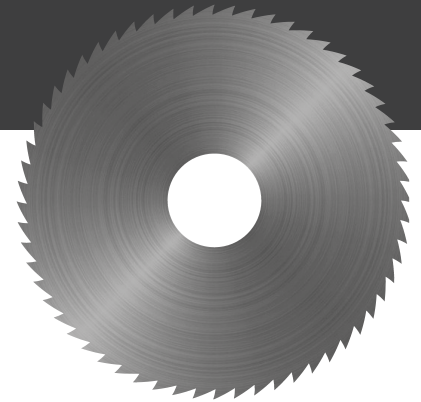


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2450 FERROUS SAW

2450 Ferrous Saw

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



FULLERTON
SPEEDS / FEEDS

Material	Speed SFM	SMPM
Low Si Aluminum < 10%	1500	457
High Si Aluminum > 10%	1000	304.8
Composites	400	121.92
Plastics	1000	304.8
Brass & Copper	750	228.6
Graphite	500	152.4
Cast Iron - Soft	450	137.16
Cast Iron - Medium	275	83.32
Cast Iron - Hard	175	53.34
Hardened Steels	100	30.48
Steels - Low Carbon	175	53.34
Steels - Medium Carbon	125	38.1
Stainless Steels - Free Machining	200	60.96
Stainless Steels - Work Hardening	125	38.1
Super Alloys	80	24.384
Titanium - Soft	200	60.96
Titanium - Hard	175	53.34
Feed Rate - Chip Load Per Tooth .001"/ 0.0254mm		