NORTH AMERICAN TOOL

'QC' Quick Change Cost Cutter Hex-Drive Combined Drill & Tap Tools & Tool Kits



Compact chuck accepts all 1/4" hex products...with or without power groove.

Pouch Includes:

- 1/4" hex drive combination tooling.
- Mix and match tools to suit your application.
- Chuck for 1/4" hex tooling with 3/8" shank.
- Your choice of various power bits and Weldon™ chatterless 82° single-edge countersinks.

Why North American Tool 'QC' Quick Change Hex Drive Drill and Tap Cost Cutters?

- Hex drive allows quick-change tooling.
- Quick change Cost Cutters are designed to perform two operations in one pass.*
- Drill is designed with a split point, which eliminates center-drilling/punching.
- Available in inch (NC & NF pitches) and metric sizes.
- Specify quick change Cost Cutters for unmatched savings and increased production with tight tolerances.

* Note: For use on through-hole applications only; drill point must break through the workpiece prior to threading.

SEE FOLLOWING PAGES FOR COMPLETE LISTINGS OF 'QC' COST CUTTER KITS.

North American Tool Corporation
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PO Box 116
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sales@natool.com
www.natool.com



Basic Inch - NC + NF 'QC' Quick Change Cost Cutter Kit (Item #QC12345)

Item #	Size	H Limit	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29000	#4-40 NC	H-2	'QC' Cost Cutter Drill & Tap
QC29004	#6-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29006	#8-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29008	#10-24 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29009	#10-32 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29012	1/4"-20 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29013	1/4"-28 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29014	5/16"-18 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29015	5/16"-24 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29016	3/8"-16 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29017	3/8"-24 NF	H-3	'QC' Cost Cutter Drill & Tap

Basic Inch - NC 'QC' Quick Change Cost Cutter Kit (Item #QC29075)

Item #	Size	H Limit	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29004	#6-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29006	#8-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29008	#10-24 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29012	1/4"-20 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29014	5/16"-18 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29016	3/8"-16 NC	H-3	'QC' Cost Cutter Drill & Tap

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Basic Inch - NF 'QC' Quick Change Cost Cutter Kit (Item #QC29074)

Item #	Size	H Limit	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29009	#10-32 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29013	1/4"-28 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29015	5/16"-24 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29017	3/8"-24 NF	H-3	'QC' Cost Cutter Drill & Tap

Basic Metric - MM 'QC' Quick Change Cost Cutter Kit (Item #QC29076)

Item #	Size	D#	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29026	M4 x 0.7	D-4	'QC' Cost Cutter Drill & Tap
QC29027	M4.5 x 0.75	D-4	'QC' Cost Cutter Drill & Tap
QC29028	M5 x 0.8	D-4	'QC' Cost Cutter Drill & Tap
QC29029	M6 x 1.0	D-5	'QC' Cost Cutter Drill & Tap
QC29030	M7 x 1.0	D-5	'QC' Cost Cutter Drill & Tap
QC29031	M8 x 1.25	D-5	'QC' Cost Cutter Drill & Tap
QC29032	M10 x 1.5	D-6	'QC' Cost Cutter Drill & Tap



ALL 'QC' QUICK CHANGE COST CUTTER TOOLS & COMPONENTS CAN BE PURCHASED SEPARATELY.

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COMPLETE Inch - NC 'QC' Quick Change Cost Cutter Kit (Item #QC29080)

Item #	Size	H Limit	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29004	#6-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29006	#8-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29008	#10-24 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29012	1/4"-20 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29014	5/16"-18 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29016	3/8"-16 NC	H-3	'QC' Cost Cutter Drill & Tap

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*



COMPLETE Inch - NF 'QC' Quick Change Cost Cutter Kit (Item #QC29081)

Item #	Size	H Limit	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29009	#10-32 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29013	1/4"-28 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29015	5/16"-24 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29017	3/8"-24 NF	H-3	'QC' Cost Cutter Drill & Tap

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*



COMPLETE Metric - MM 'QC' Quick Change Cost Cutter Kit (Item #QC29082)

Item #	Size	D #	Description
QCP1001	N/A		Pouch for 'QC' Cost Cutter Kit
QC87502	N/A		1/4" Chuck with 3/8" shank
QC29026	M4 x 0.7	D-4	'QC' Cost Cutter Drill & Tap
QC29027	M4.5 x 0.75	D-4	'QC' Cost Cutter Drill & Tap
QC29028	M5 x 0.8	D-4	'QC' Cost Cutter Drill & Tap
QC29029	M6 x 1.0	D-5	'QC' Cost Cutter Drill & Tap
QC29030	M7 x 1.0	D-5	'QC' Cost Cutter Drill & Tap
QC29031	M8 x 1.25	D-5	'QC' Cost Cutter Drill & Tap
QC29032	M10 x 1.5	D-6	'QC' Cost Cutter Drill & Tap

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*

**** These Power Bits and Countersinks are included in Complete Kit Item Numbers QC29080, QC29081, QC29082***

Hex-Drive 2" Power Bits:

Item #	Description
QC15845	#1 Phillips
QC15846	#2 Phillips
QC15864	#6-8 Slotted
QC15865	#8-10 Slotted
QC15872	#1 Square Recess
QC15873	#2 Square Recess

Weldon® Chatterless 82° Single-Edge Hex Shank Countersinks:

Item #	Size Range
QC-18H	.187 - .531
QC-8SH	.125 - .344
QC-3SH	.073 - .234

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