

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#3-48 NC				<i>See Previous Page for Recommended Hole Size</i>						
GAGE - STI Taperlock Style		2B		22028						
GAGE - STI Taperlock Style		3B		22029						
#3-56 NF				<i>Recommended Hole Size Based on TRU-FLO at 65% Thread = .0911"</i>						
TRU-FLO FORM TAP	2	3B			19012	1.81	0.50	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	2B			19013	1.81	0.50	0.1410	0.110	0.19
GAGE - Taperlock Style		2B		23033						
GAGE - Taperlock Style		3B		23034						
GAGE - Reversible Style		2B		24224						
GAGE - Reversible Style		3B		24225						
GAGE - Ring-Go		2A		23386						
GAGE - Ring-Go		3A		23387						
GAGE - Ring-NoGo		2A		23388						
GAGE - Ring-NoGo		3A		23389						
GAGE - STI Taperlock Style		2B		22038						
GAGE - STI Taperlock Style		3B		22039						
#4-32 NS				<i>Recommended Hole Size Based on 75% Thread = .0817"</i>						
HAND TAP	2	2B	3	15062	15063	1.88	0.56	0.1410	0.110	0.19
#4-36 NS				<i>Recommended Hole Size Based on 75% Thread = .0850"</i>						
HAND TAP	2	2B	3	17946	17947	1.88	0.56	0.1410	0.110	0.19
#4-40 NC				<i>Recommended Hole Size Based on 75% Thread = .0878" for STI = .1200" / TRU-FLO at 65% Thread = .1009"</i>						
FAST SPIRAL FLUTE TAP	3		2	17672	17673	1.88	0.56	0.1410	0.110	0.19
L.H. HAND TAP	2	2B	3	15074	15075	1.88	0.56	0.1410	0.110	0.19
L.H. SPIRAL POINT TAP	2	2B	2	15072		1.88	0.56	0.1410	0.110	0.19
HAND TAP	3		3	15080	15081	1.88	0.56	0.1410	0.110	0.19
SPIRAL POINT TAP	3		2	15078		1.88	0.56	0.1410	0.110	0.19
SPIRAL POINT TAP	4		2	17910		1.88	0.56	0.1410	0.110	0.19
SPIRAL POINT TAP	5		2	17593		1.88	0.56	0.1410	0.110	0.19
+.003 SPIRAL POINT TAP	7		2	17670		1.88	0.56	0.1410	0.110	0.19
+.005 SPIRAL POINT TAP	11	PLATING	2	17557		1.88	0.56	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	3B		19014	19015	1.88	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19016	19017	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	2B	2	41007	41008	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	2	2B	2	41009		1.88	0.31	0.1410	0.110	0.19
COST CUTTER DRILL/TAP	2	2B	2	29000		1.88	0.38	0.1410	0.110	0.19
TiN COAT/SP PT TAP	4		2	50034		1.88	0.56	0.1410	0.110	0.19
STI HAND TAP	1	3B	3	17794	17795	2.00	0.69	0.1410	0.110	0.19
STI SPIRAL POINT TAP	1	3B	2	17796		2.00	0.69	0.1410	0.110	0.19
STI HAND TAP	2	2B	3	17798	17799	2.00	0.69	0.1410	0.110	0.19
STI SPIRAL POINT TAP	2	2B	2	17800		2.00	0.69	0.1410	0.110	0.19
GAGE - Taperlock Style		2B		23038						
GAGE - Taperlock Style		3B		23039						
GAGE - Reversible Style		2B		24229						
GAGE - Reversible Style		3B		24230						
GAGE - Ring-Go		2A		23392						
GAGE - Ring-Go		3A		23393						
GAGE - Ring-NoGo		2A		23394						

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#4-40 NC						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Ring-NoGo		3A		23395						
GAGE - STI Plug Taperlock Style		2B		24617						
GAGE - STI Plug Taperlock Style		3B		24618						
#4-48 NF						<i>Recommended Hole Size Based on 75% Thread = .092" TRU-FLO at 65% Thread = .1028"</i>				
L.H. HAND TAP	2	2B	3	15086	15087	1.88	0.56	0.1410	0.110	0.19
L.H. SPIRAL POINT TAP	2	2B	2	15083		1.88	0.56	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	3B		19018	19019	1.88	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19020	19021	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	2B	2	41017	41018	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	2	2B	2	41019		1.88	0.31	0.1410	0.110	0.19
GAGE - Taperlock Style		2B		23043						
GAGE - Taperlock Style		3B		23044						
GAGE - Reversible Style		2B		24234						
GAGE - Reversible Style		3B		24235						
GAGE - Ring-Go		2A		23398						
GAGE - Ring-Go		3A		23399						
GAGE - Ring-NoGo		2A		23400						
GAGE - Ring-NoGo		3A		23401						
GAGE - STI Plug Taperlock Style		2B		24622						
GAGE - STI Plug Taperlock Style		3B		24623						
#5-40 NC						<i>Recommended Hole Size Based on 75% Thread = .1008" TRU-FLO at 65% Thread = .1139"</i>				
L.H. HAND TAP	2	3B	3	15098	15099	1.94	0.63	0.1410	0.110	0.19
L.H. SPIRAL POINT TAP	2	3B	2	15096		1.94	0.63	0.1410	0.110	0.19
SPIRAL POINT TAP	5		2	17697		1.94	0.63	0.1410	0.110	0.19
+.003 SPIRAL POINT TAP	7		2	17954		1.94	0.63	0.1410	0.110	0.19
+.005 SPIRAL POINT TAP	11	PLATING	2	17675		1.94	0.63	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	3B		19022	19023	1.94	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19024	19025	1.94	0.31	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	3B	3	41034	41035	1.94	0.31	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	2	3B	2	41032		1.94	0.31	0.1410	0.110	0.19
TiN COAT/SP PT TAP	5		2	50029		1.94	0.63	0.1410	0.110	0.19
R.H. ROUND DIE 13/16"OD				13020						
GAGE - Taperlock Style		2B		23048						
GAGE - Taperlock Style		3B		23049						
GAGE - Reversible Style		2B		24239						
GAGE - Reversible Style		3B		24240						
GAGE - Ring-Go		2A		23404						
GAGE - Ring-Go		3A		23405						
GAGE - Ring-NoGo		2A		23406						
GAGE - Ring-NoGo		3A		23407						
GAGE - STI Plug Taperlock Style		2B		24627						
GAGE - STI Plug Taperlock Style		3B		24628						
#5-44 NF						<i>Recommended Hole Size Based on TRU-FLO at 65% Thread = .1150"</i>				
TRU-FLO FORM TAP	3	3B		19026	19027	1.94	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19028	19029	1.94	0.31	0.1410	0.110	0.19