

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#4-40 NC						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Ring-NoGo		3A		23395						
GAGE - STI Plug Taperlock Style		2B		24617						
GAGE - STI Plug Taperlock Style		3B		24618						
#4-48 NF						<i>Recommended Hole Size Based on 75% Thread = .092" TRU-FLO at 65% Thread = .1028"</i>				
L.H. HAND TAP	2	2B	3	15086	15087	1.88	0.56	0.1410	0.110	0.19
L.H. SPIRAL POINT TAP	2	2B	2	15083		1.88	0.56	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	3B		19018	19019	1.88	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19020	19021	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	2B	2	41017	41018	1.88	0.31	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	2	2B	2	41019		1.88	0.31	0.1410	0.110	0.19
GAGE - Taperlock Style		2B		23043						
GAGE - Taperlock Style		3B		23044						
GAGE - Reversible Style		2B		24234						
GAGE - Reversible Style		3B		24235						
GAGE - Ring-Go		2A		23398						
GAGE - Ring-Go		3A		23399						
GAGE - Ring-NoGo		2A		23400						
GAGE - Ring-NoGo		3A		23401						
GAGE - STI Plug Taperlock Style		2B		24622						
GAGE - STI Plug Taperlock Style		3B		24623						
#5-40 NC						<i>Recommended Hole Size Based on 75% Thread = .1008" TRU-FLO at 65% Thread = .1139"</i>				
L.H. HAND TAP	2	3B	3	15098	15099	1.94	0.63	0.1410	0.110	0.19
L.H. SPIRAL POINT TAP	2	3B	2	15096		1.94	0.63	0.1410	0.110	0.19
SPIRAL POINT TAP	5		2	17697		1.94	0.63	0.1410	0.110	0.19
+.003 SPIRAL POINT TAP	7		2	17954		1.94	0.63	0.1410	0.110	0.19
+.005 SPIRAL POINT TAP	11	PLATING	2	17675		1.94	0.63	0.1410	0.110	0.19
TRU-FLO FORM TAP	3	3B		19022	19023	1.94	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19024	19025	1.94	0.31	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	3B	3	41034	41035	1.94	0.31	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	2	3B	2	41032		1.94	0.31	0.1410	0.110	0.19
TiN COAT/SP PT TAP	5		2	50029		1.94	0.63	0.1410	0.110	0.19
R.H. ROUND DIE 13/16"OD				13020						
GAGE - Taperlock Style		2B		23048						
GAGE - Taperlock Style		3B		23049						
GAGE - Reversible Style		2B		24239						
GAGE - Reversible Style		3B		24240						
GAGE - Ring-Go		2A		23404						
GAGE - Ring-Go		3A		23405						
GAGE - Ring-NoGo		2A		23406						
GAGE - Ring-NoGo		3A		23407						
GAGE - STI Plug Taperlock Style		2B		24627						
GAGE - STI Plug Taperlock Style		3B		24628						
#5-44 NF						<i>Recommended Hole Size Based on TRU-FLO at 65% Thread = .1150"</i>				
TRU-FLO FORM TAP	3	3B		19026	19027	1.94	0.31	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19028	19029	1.94	0.31	0.1410	0.110	0.19

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#5-44 NF				<i>See Previous Page for Recommended Hole Size</i>						
GAGE - Taperlock Style		2B		23053						
GAGE - Taperlock Style		3B		23054						
GAGE - Reversible Style		2B		24244						
GAGE - Reversible Style		3B		24245						
GAGE - Ring-Go		2A		23410						
GAGE - Ring-Go		3A		23411						
GAGE - Ring-NoGo		2A		23412						
GAGE - Ring-NoGo		3A		23413						
#6-32 NC				<i>Recommended Hole Size based on 75% Thread = .1077" for STI = .1495" / TRU-FLO at 65% Thread = .1242"</i>						
L.H. HAND TAP	3	2B	3	15110	15111	2.00	0.69	0.1410	0.110	0.25
L.H. SPIRAL POINT TAP	3	2B	2	15108		2.00	0.69	0.1410	0.110	0.25
HAND TAP	5		3	15122	15123	2.00	0.69	0.1410	0.110	0.25
SPIRAL POINT TAP	5		2	15120		2.00	0.69	0.1410	0.110	0.25
+.003 HAND TAP	7		3	15128	15129	2.00	0.69	0.1410	0.110	0.25
+.003 SPIRAL POINT TAP	7		2	15126		2.00	0.69	0.1410	0.110	0.25
+.005 HAND TAP	11	PLATING	3	15134	15135	2.00	0.69	0.1410	0.110	0.25
+.005 SPIRAL POINT TAP	11	PLATING	2	15132		2.00	0.69	0.1410	0.110	0.25
4" EXTENSION SPIRAL POINT TAP	3	2B	2	17605		4.00	0.69	0.1410	0.110	0.25
6" EXTENSION HAND TAP	3	2B	3	15140	15141	6.00	0.69	0.1410	0.110	0.25
6" EXTENSION SPIRAL POINT TAP	3	2B	2	15138		6.00	0.69	0.1410	0.110	0.25
TRU-FLO FORM TAP	3	3B		19030	19031	2.00	0.38	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19032	19033	2.00	0.38	0.1410	0.110	0.19
TRU-FLO FORM TAP	10	PLATING		19034	19035	2.00	0.38	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	3	2B	3	41074	41075	2.00	0.38	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	3	2B	2	41072		2.00	0.38	0.1410	0.110	0.19
COST CUTTER DRILL/TAP	3	2B	2	29004		2.00	0.44	0.1410	0.110	0.19
STI HAND TAP	2	3B	3	17802	17803	2.38	0.88	0.1940	0.152	0.25
STI SPIRAL POINT TAP	2	3B	2	17804		2.38	0.88	0.1940	0.152	0.25
STI HAND TAP	3	2B	3	17806	17807	2.38	0.88	0.1940	0.152	0.25
STI SPIRAL POINT TAP	3	2B	2	17808		2.38	0.88	0.1940	0.152	0.25
R.H. ROUND DIE 1"OD				13022						
L.H. ROUND DIE 1"OD				13023						
GAGE - Taperlock Style		2B		23058						
GAGE - Taperlock Style		3B		23059						
GAGE - Reversible Style		2B		24249						
GAGE - Reversible Style		3B		24250						
GAGE - Ring-Go		2A		23416						
GAGE - Ring-Go		3A		23417						
GAGE - Ring-NoGo		2A		23418						
GAGE - Ring-NoGo		3A		23419						
GAGE - STI Plug Taperlock Style		2B		24637						
GAGE - STI Plug Taperlock Style		3B		24638						
#6-40 NF				<i>Recommended Hole Size based on 75% Thread = .1138" TRU-FLO at 65% Thread = .1269"</i>						
L.H. HAND TAP	2	3B	3	15146	15147	2.00	0.69	0.1410	0.110	0.25
SPIRAL POINT TAP	3		2	15150		2.00	0.69	0.1410	0.110	0.25
TRU-FLO FORM TAP	3	3B		19036	19037	2.00	0.38	0.1410	0.110	0.19