

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#5-44 NF				<i>See Previous Page for Recommended Hole Size</i>						
GAGE - Taperlock Style		2B		23053						
GAGE - Taperlock Style		3B		23054						
GAGE - Reversible Style		2B		24244						
GAGE - Reversible Style		3B		24245						
GAGE - Ring-Go		2A		23410						
GAGE - Ring-Go		3A		23411						
GAGE - Ring-NoGo		2A		23412						
GAGE - Ring-NoGo		3A		23413						
#6-32 NC				<i>Recommended Hole Size based on 75% Thread = .1077" for STI = .1495" / TRU-FLO at 65% Thread = .1242"</i>						
L.H. HAND TAP	3	2B	3	15110	15111	2.00	0.69	0.1410	0.110	0.25
L.H. SPIRAL POINT TAP	3	2B	2	15108		2.00	0.69	0.1410	0.110	0.25
HAND TAP	5		3	15122	15123	2.00	0.69	0.1410	0.110	0.25
SPIRAL POINT TAP	5		2	15120		2.00	0.69	0.1410	0.110	0.25
+.003 HAND TAP	7		3	15128	15129	2.00	0.69	0.1410	0.110	0.25
+.003 SPIRAL POINT TAP	7		2	15126		2.00	0.69	0.1410	0.110	0.25
+.005 HAND TAP	11	PLATING	3	15134	15135	2.00	0.69	0.1410	0.110	0.25
+.005 SPIRAL POINT TAP	11	PLATING	2	15132		2.00	0.69	0.1410	0.110	0.25
4" EXTENSION SPIRAL POINT TAP	3	2B	2	17605		4.00	0.69	0.1410	0.110	0.25
6" EXTENSION HAND TAP	3	2B	3	15140	15141	6.00	0.69	0.1410	0.110	0.25
6" EXTENSION SPIRAL POINT TAP	3	2B	2	15138		6.00	0.69	0.1410	0.110	0.25
TRU-FLO FORM TAP	3	3B		19030	19031	2.00	0.38	0.1410	0.110	0.19
TRU-FLO FORM TAP	5	2B		19032	19033	2.00	0.38	0.1410	0.110	0.19
TRU-FLO FORM TAP	10	PLATING		19034	19035	2.00	0.38	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	3	2B	3	41074	41075	2.00	0.38	0.1410	0.110	0.19
SOLID CARBIDE / SP PT TAP	3	2B	2	41072		2.00	0.38	0.1410	0.110	0.19
COST CUTTER DRILL/TAP	3	2B	2	29004		2.00	0.44	0.1410	0.110	0.19
STI HAND TAP	2	3B	3	17802	17803	2.38	0.88	0.1940	0.152	0.25
STI SPIRAL POINT TAP	2	3B	2	17804		2.38	0.88	0.1940	0.152	0.25
STI HAND TAP	3	2B	3	17806	17807	2.38	0.88	0.1940	0.152	0.25
STI SPIRAL POINT TAP	3	2B	2	17808		2.38	0.88	0.1940	0.152	0.25
R.H. ROUND DIE 1"OD				13022						
L.H. ROUND DIE 1"OD				13023						
GAGE - Taperlock Style		2B		23058						
GAGE - Taperlock Style		3B		23059						
GAGE - Reversible Style		2B		24249						
GAGE - Reversible Style		3B		24250						
GAGE - Ring-Go		2A		23416						
GAGE - Ring-Go		3A		23417						
GAGE - Ring-NoGo		2A		23418						
GAGE - Ring-NoGo		3A		23419						
GAGE - STI Plug Taperlock Style		2B		24637						
GAGE - STI Plug Taperlock Style		3B		24638						
#6-40 NF				<i>Recommended Hole Size based on 75% Thread = .1138" TRU-FLO at 65% Thread = .1269"</i>						
L.H. HAND TAP	2	3B	3	15146	15147	2.00	0.69	0.1410	0.110	0.25
SPIRAL POINT TAP	3		2	15150		2.00	0.69	0.1410	0.110	0.25
TRU-FLO FORM TAP	3	3B		19036	19037	2.00	0.38	0.1410	0.110	0.19

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#6-40 NF						<i>See Previous Page for Recommended Hole Size</i>				
TRU-FLO FORM TAP	5	2B		19038	19039	2.00	0.38	0.1410	0.110	0.19
SOLID CARBIDE / HAND TAP	2	3B	3	41092	41093	2.00	0.38	0.1410	0.110	0.19
R.H. ROUND DIE 1"OD				13024						
L.H. ROUND DIE 1"OD				13025						
GAGE - Taperlock Style		2B		23063						
GAGE - Taperlock Style		3B		23064						
GAGE - Reversible Style		2B		24254						
GAGE - Reversible Style		3B		24255						
GAGE - Ring-Go		2A		23422						
GAGE - Ring-Go		3A		23423						
GAGE - Ring-NoGo		2A		23424						
GAGE - Ring-NoGo		3A		23425						
GAGE - STI Plug Taperlock Style		2B		24642						
GAGE - STI Plug Taperlock Style		3B		24643						
#6-48 NS						<i>Recommended Hole Size based on 75% Thread = .118"</i>				
HAND TAP	2	3B	3	15158	15159	2.00	0.69	0.1410	0.110	0.25
SPIRAL POINT TAP	2	3B	2	15156		2.00	0.69	0.1410	0.110	0.25
R.H. ROUND DIE 1"OD				13026						
#8-24 NS						<i>Recommended Hole Size based on 75% Thread = .123"</i>				
HAND TAP	3	3B	4	15164	15165	2.13	0.75	0.1680	0.131	0.25
#8-32 NC						<i>Recommended Hole Size based on 75% Thread = .1337" for STI = .1770" / TRU-FLO at 65% Thread = .1502"</i>				
L.H. HAND TAP	3	2B	4	15170	15171	2.13	0.75	0.1680	0.131	0.25
L.H. SPIRAL POINT TAP	3	2B	2	15168		2.13	0.75	0.1680	0.131	0.25
HAND TAP	5		4	15182	15183	2.13	0.75	0.1680	0.131	0.25
SPIRAL POINT TAP	5		2	15180		2.13	0.75	0.1680	0.131	0.25
+.003 HAND TAP	7		4	15188	15189	2.13	0.75	0.1680	0.131	0.25
+.003 SPIRAL POINT TAP	7		2	15186		2.13	0.75	0.1680	0.131	0.25
+.005 HAND TAP	11	PLATING	4	15194	15195	2.13	0.75	0.1680	0.131	0.25
+.005 SPIRAL POINT TAP	11	PLATING	2	15192		2.13	0.75	0.1680	0.131	0.25
4" EXTENSION SPIRAL POINT TAP	3	2B	2	17582		4.00	0.75	0.1680	0.131	0.25
6" EXTENSION HAND TAP	3	2B	4	15200	15201	6.00	0.75	0.1680	0.131	0.25
6" EXTENSION SPIRAL POINT TAP	3	2B	2	15198		6.00	0.75	0.1680	0.131	0.25
TRU-FLO FORM TAP	3	3B		19040	19041	2.13	0.38	0.1680	0.131	0.25
TRU-FLO FORM TAP	5	2B		19042	19043	2.13	0.38	0.1680	0.131	0.25
TRU-FLO FORM TAP	10	PLATING		19044	19045	2.13	0.38	0.1680	0.131	0.25
SOLID CARBIDE / HAND TAP	3	2B	4	41125	41126	2.13	0.38	0.1680	0.131	0.25
SOLID CARBIDE / SP PT TAP	3	2B	2	41120		2.13	0.38	0.1680	0.131	0.25
COST CUTTER DRILL/TAP	3	2B	2	29006		2.11	0.50	0.1680	0.131	0.25
TiN COAT/SP PT TAP	5		2	50000		2.13	0.75	0.1680	0.131	0.25
STI HAND TAP	2	3B	3	17810	17811	2.38	0.94	0.2200	0.165	0.28
STI SPIRAL POINT TAP	2	3B	2	17812		2.38	0.94	0.2200	0.165	0.28
STI HAND TAP	3	2B	3	17814	17815	2.38	0.94	0.2200	0.165	0.28
STI SPIRAL POINT TAP	3	2B	2	17816		2.38	0.94	0.2200	0.165	0.28
R.H. ROUND DIE 1"OD				13028						
L.H. ROUND DIE 1"OD				13029						