

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#10-32 NF				<i>See Previous Page for Recommended Hole Size</i>						
TiN COAT/SP PT TAP	4		2	50001		2.38	0.88	0.1940	0.152	0.25
TiN COAT/SP PT TAP	5		2	50002		2.38	0.88	0.1940	0.152	0.25
TiN COAT/SP PT+.005 TAP	11	PLATING	2	50003		2.38	0.88	0.1940	0.152	0.25
STI HAND TAP	2	3B	3	17826	17827	2.50	1.00	0.2550	0.191	0.31
STI SPIRAL POINT TAP	2	3B	2	17828		2.50	1.00	0.2550	0.191	0.31
STI HAND TAP	3	2B	3	17830	17831	2.50	1.00	0.2550	0.191	0.31
STI SPIRAL POINT TAP	3	2B	2	17832		2.50	1.00	0.2550	0.191	0.31
R.H. ROUND DIE 1"OD				13038						
L.H. ROUND DIE 1"OD				13039						
GAGE - Taperlock Style		2B		23083						
GAGE - Taperlock Style		3B		23084						
GAGE - Reversible Style		2B		24274						
GAGE - Reversible Style		3B		24275						
GAGE - Ring-Go		2A		23446						
GAGE - Ring-Go		3A		23447						
GAGE - Ring-NoGo		2A		23448						
GAGE - Ring-NoGo		3A		23449						
GAGE - STI Plug Taperlock Style		2B		24662						
GAGE - STI Plug Taperlock Style		3B		24663						
#10-36 NS				<i>Recommended Hole Size based on 75% Thread = .163"</i>						
HAND TAP	2	3B	4	15320	15321	2.38	0.88	0.1940	0.152	0.25
R.H. ROUND DIE 1"OD				13040						
#10-40 NS				<i>Recommended Hole Size based on 75% Thread = .1658"</i>						
HAND TAP	2	3B	4	15326	15327	2.38	0.88	0.1940	0.152	0.25
SPIRAL POINT TAP	2	3B	2	15324		2.38	0.88	0.1940	0.152	0.25
R.H. ROUND DIE 1"OD				13042						
#10-48 NS				<i>Recommended Hole Size based on 75% Thread = .1700"</i>						
HAND TAP	2	3B	4	15332	15333	2.38	0.88	0.1940	0.152	0.25
#10-56 NS				<i>Recommended Hole Size based on 75% Thread = .1729"</i>						
HAND TAP	2	3B	4	15338	15339	2.38	0.88	0.1940	0.152	0.25
R.H. ROUND DIE 1"OD				13046						
#10-64 NS				<i>Recommended Hole Size based on 75% Thread = .1749"</i>						
HAND TAP	2	3B	4	15344	15345	2.38	0.88	0.1940	0.152	0.25
.210"-36 NS				<i>Recommended Hole Size based on 75% Thread = .183"</i>						
HAND TAP	3	3B	4	17646	17647	2.38	0.94	0.2200	0.165	0.28
HAND TAP	4	2B	4	17901	17902	2.38	0.94	0.2200	0.165	0.28
#12-24 NC				<i>Recommended Hole Size based on 75% Thread = .175" TRU-FLO at 65% Thread = .1976"</i>						
L.H. HAND TAP	3	3B	4	15374	15375	2.38	0.94	0.2200	0.165	0.28
TRU-FLO FORM TAP	4	3B		19062	19063	2.38	0.50	0.2200	0.165	0.28
TRU-FLO FORM TAP	6	2B		19064	19065	2.38	0.50	0.2200	0.165	0.28
SOLID CARBIDE / HAND TAP	3	3B	4	41246	41247	2.38	0.50	0.2200	0.165	0.28
SOLID CARBIDE / SP PT TAP	3	3B	2	41241		2.38	0.50	0.2200	0.165	0.28
COST CUTTER DRILL/TAP	3	3B	2	29010		2.38	0.66	0.2200	0.165	0.28
L.H. ROUND DIE 1"OD				13049						
GAGE - Taperlock Style		2B		23088						

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
#12-24 NC						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Taperlock Style		3B		23089						
GAGE - Reversible Style		2B		24279						
GAGE - Reversible Style		3B		24280						
GAGE - Ring-Go		2A		23452						
GAGE - Ring-Go		3A		23453						
GAGE - Ring-NoGo		2A		23454						
GAGE - Ring-NoGo		3A		23455						
GAGE - STI Plug Taperlock Style		2B		24667						
GAGE - STI Plug Taperlock Style		3B		24668						
#12-28 NF						<i>Recommended Hole Size based on 75% Thread = .1813" TRU-FLO at 65% Thread = .2002"</i>				
L.H. HAND TAP	3	3B	4	15380	15381	2.38	0.94	0.2200	0.165	0.28
TRU-FLO FORM TAP	4	3B		19066	19067	2.38	0.50	0.2200	0.165	0.28
TRU-FLO FORM TAP	6	2B		19068	19069	2.38	0.50	0.2200	0.165	0.28
SOLID CARBIDE / HAND TAP	3	3B	4	41279	41280	2.38	0.50	0.2200	0.165	0.28
SOLID CARBIDE / SP PT TAP	3	3B	2	41274		2.38	0.50	0.2200	0.165	0.28
L.H. ROUND DIE 1"OD				13051						
GAGE - Taperlock Style		2B		23093						
GAGE - Taperlock Style		3B		23094						
GAGE - Reversible Style		2B		24284						
GAGE - Reversible Style		3B		24285						
GAGE - Ring-Go		2A		23458						
GAGE - Ring-Go		3A		23459						
GAGE - Ring-NoGo		2A		23460						
GAGE - Ring-NoGo		3A		23461						
#12-32 NEF						<i>Recommended Hole Size based on 75% Thread = .1857"</i>				
HAND TAP	3	3B	4	15386	15387	2.38	0.94	0.2200	0.165	0.28
SPIRAL POINT TAP	3	3B	2	15384		2.38	0.94	0.2200	0.165	0.28
R.H. ROUND DIE 1"OD				13052						
GAGE - Taperlock Style		2B		23098						
GAGE - Taperlock Style		3B		23099						
GAGE - Reversible Style		2B		22144						
GAGE - Reversible Style		3B		22145						
GAGE - Ring-Go		2A		23464						
GAGE - Ring-Go		3A		23465						
GAGE - Ring-NoGo		2A		23466						
GAGE - Ring-NoGo		3A		23467						
#12-36 NS						<i>Recommended Hole Size based on 75% Thread = .189"</i>				
HAND TAP	2	3B	4	15392	15393	2.38	0.94	0.2200	0.165	0.28
R.H. ROUND DIE 1"OD				13054						
#14-20 NS						<i>Recommended Hole Size based on 75% Thread = .1935"</i>				
HAND TAP	3	3B	4	15398	15399	2.50	1.00	0.2550	0.191	0.31
#14-24 NS						<i>Recommended Hole Size based on 75% Thread = .201"</i>				
HAND TAP	3	3B	4	15404	15405	2.50	1.00	0.2550	0.191	0.31
R.H. ROUND DIE 1"OD				13060						