

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1/16"-27 PIPE TAP				<i>Recommended Hole Size: NPT/NPTF = .246"</i>						
NPSI NPSF NPT/F NPS										
NPT/F LEFT HAND TAPER TAP			4	15407		2.13	0.69	0.3125	0.234	0.38
NPT/F INT. THD TAP			5	17677		2.13	0.69	0.3125	0.234	0.38
NPT/F 4" EXTENSION TAPER TAP			4	17665		4.00	0.69	0.3125	0.234	0.38
NPT/F 6" EXTENSION TAPER TAP			4	15410		6.00	0.69	0.3125	0.234	0.38
SOLID CARBIDE - NPT/F TAP			4	41800		2.13	0.69	0.3125	0.234	0.38
NPT/F COST CUTTER DRILL/TAP			4	29040		2.81	0.69	0.3125	0.234	0.38
NPS R.H. ROUND DIE 1"OD				13064						
GAGE L1 NPT PLG w/handle				24368						
GAGE L1 NPT RING				24366						
GAGE L1 NPTF PLG w/handle				24418						
GAGE L3 NPTF PLG w/handle				24420						
GAGE NPTF 6 step Plain Plug w/handle				24524						
GAGE L1 NPTF RING				24486						
GAGE L2 NPTF RING				24488						
GAGE NPTF 6 step Plain Ring				24558						
1/8"-27 PIPE TAP				<i>Recommended Drill Size: NPT/NPTF = .332" NPSF/NPSI = .3438"</i>						
NPSI NPSF NPT/F NPS										
NPT/F REG SPR FLT TAPER TAP			4	17554		2.13	0.75	0.4375	0.328	0.38
NPT/F LEFT HAND TAPER TAP			4	15413		2.13	0.75	0.4375	0.328	0.38
NPT/F 4" EXTENSION TAPER TAP			4	15416		4.00	0.75	0.4375	0.328	0.38
NPT/F 6" EXTENSION TAPER TAP			4	15419		6.00	0.75	0.4375	0.328	0.38
NPT/F 6" EXTENSION INT TAPER TAP			5	15422		6.00	0.75	0.4375	0.328	0.38
NPSF EXT x 6" TAP			4	17710		6.00	0.75	0.4375	0.328	0.38
NPT/F 8" EXTENSION TAPER TAP			4	17956		8.00	0.75	0.4375	0.328	0.38
NPT/F 10" EXTENSION TAPER TAP			4	17959		10.00	0.75	0.4375	0.328	0.38
NPT/F 12 EXT TAPER TAP			4	17962		12.00	0.75	0.4375	0.328	0.38
NPSI STRAIGHT TAP			4	15431		2.13	0.75	0.4375	0.328	0.38
SOLID CARBIDE - NPT/F TAP			4	41801		2.13	0.75	0.4375	0.328	0.38
SOLID CARBIDE - NPSF TAP			4	41807		2.13	0.75	0.4375	0.328	0.38
TiN COAT / INT. x 6" NPT/F TAP			5	50004		6.00	0.75	0.4375	0.328	0.38
NPT/F COST CUTTER DRILL/TAP			4	29041		2.88	0.75	0.4375	0.328	0.38
NPT R.H. ROUND DIE 1"OD				13070						
NPS R.H. ROUND DIE 1"OD				13072						
GAGE L1 NPT PLG w/handle				24371						
GAGE L1 NPT RING				24369						
GAGE L1 NPTF PLG w/handle				24426						
GAGE L3 NPTF PLG w/handle				24428						
GAGE NPTF 6 step Plain Plug w/handle				24528						
GAGE L1 NPTF RING				24490						
GAGE L2 NPTF RING				24492						
GAGE NPTF 6 step Plain Ring				24562						