

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
3/8"-20 NS						<i>Recommended Hole Size based on 75% Thread = .3265"</i>				
HAND TAP	3	3B		15838	15839	2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 1"OD				13120						
GAGE - Taperlock Style		2B		22197						
GAGE - Taperlock Style		3B		22198						
GAGE - Ring-Go		2A		22199						
GAGE - Ring-Go		3A		22200						
GAGE - Ring-NoGo		2A		22201						
GAGE - Ring-NoGo		3A		22202						
3/8"-20 BSF 55° MOD WHITWORTH						<i>Recommended Hole Size = .327"</i>				
	3		4	17630	17631	2.94	1.25	0.3810	0.286	0.44
3/8"-24 NF						<i>Recommended Hole Size based on 75% Thread = .3340" for STI = .3906" / TRU-FLO at 65% Thread = .3566"</i>				
REGULAR SPIRAL FLT TAP	5		3	17724	17725	2.94	1.25	0.3810	0.286	0.44
L.H. HAND TAP	3	3B	4	15843	15844	2.94	1.25	0.3810	0.286	0.44
L.H. SPIRAL POINT TAP	3	3B	3	15841		2.94	1.25	0.3810	0.286	0.44
HAND TAP	5		4	15848	15849	2.94	1.25	0.3810	0.286	0.44
HAND TAP	8		4	17915	17916	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	5		3	15846		2.94	1.25	0.3810	0.286	0.44
+.003 HAND TAP	7		4	15853	15854	2.94	1.25	0.3810	0.286	0.44
+.003 SPIRAL POINT TAP	7		3	15851		2.94	1.25	0.3810	0.286	0.44
+.005 HAND TAP	11	PLATING	4	15858	15859	2.94	1.25	0.3810	0.286	0.44
+.005 SPIRAL POINT TAP	11	PLATING	3	15856		2.94	1.25	0.3810	0.286	0.44
4" EXTENSION SP PT SM SHK TAP	3	3B	3	17970		4.00	1.25	0.2750	0.206	0.38
6" EXTENSION HAND TAP	3	3B	4	15863	15864	6.00	1.25	0.3810	0.286	0.44
6" EXTENSION SPIRAL POINT TAP	3	3B	3	15861		6.00	1.25	0.3810	0.286	0.44
TRU-FLO FORM TAP	5	3B		19100	19101	2.94	0.75	0.3810	0.286	0.44
TRU-FLO FORM TAP	7	2B		19102	19103	2.94	0.75	0.3810	0.286	0.44
TRU-FLO FORM TAP	10	PLATING		19104	19105	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE / HAND TAP	3	3B	4	41476	41477	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE / SP PT TAP	3	3B	3	41001		2.94	0.75	0.3810	0.286	0.44
COST CUTTER DRILL/TAP	3	3B	2	29017		2.94	1.13	0.3810	0.286	0.44
TiN COAT / +.003 HAND TAP	7		4		50016	2.94	1.25	0.3810	0.286	0.44
STI HAND TAP	2	3B	4	17874	17875	3.16	1.44	0.3230	0.242	0.41
STI SPIRAL POINT TAP	2	3B	3	17876		3.16	1.44	0.3230	0.242	0.41
STI HAND TAP	3	2B	4	17878	17879	3.16	1.44	0.3230	0.242	0.41
STI SPIRAL POINT TAP	3	2B	3	17880		3.16	1.44	0.3230	0.242	0.41
R.H. ROUND DIE 1"OD				13122						
L.H. ROUND DIE 1"OD				13123						
GAGE - Taperlock Style		2B		23138						
GAGE - Taperlock Style		3B		23139						
GAGE - Reversible Style		2B		24314						
GAGE - Reversible Style		3B		24315						
GAGE - Ring-Go		2A		23512						
GAGE - Ring-Go		3A		23513						
GAGE - Ring-NoGo		2A		23514						
GAGE - Ring-NoGo		3A		23515						

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
3/8"-24 NF						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - STI Plug Taperlock Style		2B		24702						
GAGE - STI Plug Taperlock Style		3B		24703						
3/8"-27 NS						<i>Recommended Hole Size based on 75% Thread = .339"</i>				
HAND TAP	3	3B	4	15868	15869	2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 1"OD				13124						
3/8"-28 NS						<i>Recommended Hole Size based on 75% Thread = .3403"</i>				
HAND TAP	3	3B	4	15873	15874	2.94	1.25	0.3810	0.286	0.44
GAGE - Taperlock Style		2B		22211						
GAGE - Taperlock Style		3B		22212						
GAGE - Ring-Go		2A		22213						
GAGE - Ring-Go		3A		22214						
GAGE - Ring-NoGo		2A		22215						
GAGE - Ring-NoGo		3A		22216						
3/8"-32 NEF						<i>Recommended Hole Size based on 75% Thread = .3447"</i>				
HAND TAP	3	3B	4	15878	15879	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	3	3B	3	15876		2.94	1.25	0.3810	0.286	0.44
HAND TAP	5		4	15883	15884	2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 1"OD				13128						
GAGE - Taperlock Style		2B		23143						
GAGE - Taperlock Style		3B		23144						
GAGE - Reversible Style		2B		24947						
GAGE - Reversible Style		3B		24948						
GAGE - Ring-Go		2A		23518						
GAGE - Ring-Go		3A		23519						
GAGE - Ring-NoGo		2A		23520						
GAGE - Ring-NoGo		3A		23521						
3/8"-40 NS						<i>Recommended Hole Size based on 75% Thread = .3508"</i>				
HAND TAP	2	3B	4	15888	15889	2.94	1.25	0.3810	0.286	0.44
HAND TAP	3	2B	4	17615	17616	2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 1"OD				13132						
3/8"-48 NS						<i>Recommended Hole Size based on 75% Thread = .355"</i>				
HAND TAP	2	3B	4	15893	15894	2.94	1.25	0.3810	0.286	0.44
13/32"-32 NS						<i>Recommended Hole Size based on 75% Thread = .3759"</i>				
HAND TAP	3	3B	4	15898	15899	3.16	1.44	0.3230	0.242	0.41
7/16"-14 NC						<i>Recommended Hole Size based on 75% Thread = .3681" for STI = .4531" / TRU-FLO at 65% Thread = .4059"</i>				
L.H. HAND TAP	3	3B	4	15903	15904	3.16	1.44	0.3230	0.242	0.41
L.H. SPIRAL POINT TAP	3	3B	3	15901		3.16	1.44	0.3230	0.242	0.41
+.005 HAND TAP	11	PLATING	4	15908	15909	3.16	1.44	0.3230	0.242	0.41
+.005 SPIRAL POINT TAP	11	PLATING	3	15906		3.16	1.44	0.3230	0.242	0.41
6" EXTENSION HAND TAP	3	3B	4	15933	15934	6.00	1.44	0.3230	0.242	0.41
6" EXTENSION SPIRAL POINT TAP	3	3B	3	15931		6.00	1.44	0.3230	0.242	0.41
TRU-FLO FORM TAP	5	3B		19106	19107	3.16	0.88	0.3230	0.242	0.41
TRU-FLO FORM TAP	8	2B		19108	19109	3.16	0.88	0.3230	0.242	0.41
SOLID CARBIDE / HAND TAP	3	3B	4	41520	41521	3.16	0.88	0.3230	0.242	0.41