

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1/2"-14 NS						<i>Recommended Hole Size based on 75% Thread = .4306"</i>				
HAND TAP	3	3B	4	16115	16116	3.38	1.66	0.3670	0.275	0.44
R.H. ROUND DIE 1-1/2"OD				13166						
1/2"-16 NS						<i>Recommended Hole Size based on 75% Thread = .4394"</i>				
HAND TAP	3	3B	4	16120	16121	3.38	1.66	0.3670	0.275	0.44
R.H. ROUND DIE 1-1/2"OD				13168						
GAGE - Taperlock Style		2B		22259						
GAGE - Taperlock Style		3B		22260						
GAGE - Ring-Go		2A		22261						
GAGE - Ring-Go		3A		22262						
GAGE - Ring-NoGo		2A		22263						
GAGE - Ring-NoGo		3A		22264						
1/2"-18 NS						<i>Recommended Hole Size based on 75% Thread = .4464"</i>				
HAND TAP	3	3B	4	16125	16126	3.38	1.66	0.3670	0.275	0.44
R.H. ROUND DIE 1-1/2"OD				13170						
1/2"-20 NF						<i>Recommended Hole Size based on 75% Thread = .4515" for STI = .5156" / TRU-FLO at 65% Thread = .4779"</i>				
L.H. HAND TAP	3	3B	4	16130	16131	3.38	1.66	0.3670	0.275	0.44
L.H. SPIRAL POINT TAP	3	3B	3	16128		3.38	1.66	0.3670	0.275	0.44
HAND TAP	5	2B	4		17634	3.38	1.66	0.3670	0.275	0.44
+.003 HAND TAP	7		4	16135	16136	3.38	1.66	0.3670	0.275	0.44
+.005 HAND TAP	11	PLATING	4	16140	16141	3.38	1.66	0.3670	0.275	0.44
+.005 SPIRAL POINT TAP	11	PLATING	3	16138		3.38	1.66	0.3670	0.275	0.44
6" PULLEY TAP	3	3B	4	16145	16146	6.00	1.66	0.5070	0.380	0.56
6" EXTENSION HAND TAP	3	3B	4	16150	16151	6.00	1.66	0.3670	0.275	0.44
6" EXTENSION SPIRAL POINT TAP	3	3B	3	16148		6.00	1.66	0.3670	0.275	0.44
TRU-FLO FORM TAP	5	3B		19114	19115	3.38	0.94	0.3670	0.275	0.44
TRU-FLO FORM TAP	8	2B		19116	19117	3.38	0.94	0.3670	0.275	0.44
TRU-FLO FORM TAP	10	PLATING		19118	19119	3.38	0.94	0.3670	0.275	0.44
SOLID CARBIDE / HAND TAP	3	3B	4	41532	41533	3.38	0.94	0.3670	0.275	0.44
SOLID CARBIDE / SP PT TAP	3	3B	3	41534		3.38	0.94	0.3670	0.275	0.44
COST CUTTER DRILL/TAP	3	3B	2	29022		4.06	1.38	0.3670	0.275	0.44
STI HAND TAP	3	3B	4	17894	17895	3.59	1.66	0.4290	0.322	0.50
STI SPIRAL POINT TAP	3	3B	3	17896		3.59	1.66	0.4290	0.322	0.50
R.H. ROUND DIE 1-1/2"OD				13172						
L.H. ROUND DIE 1-1/2"OD				13173						
GAGE - Taperlock Style		2B		23168						
GAGE - Taperlock Style		3B		23169						
GAGE - Reversible Style		2B		24334						
GAGE - Reversible Style		3B		24335						
GAGE - Ring-Go		2A		23548						
GAGE - Ring-Go		3A		23549						
GAGE - Ring-NoGo		2A		23550						
GAGE - Ring-NoGo		3A		23551						
GAGE - STI Plug Taperlock Style		2B		24722						
GAGE - STI Plug Taperlock Style		3B		24723						