

## TAPS, DIES &amp; GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
<b>5/8"-18 NF</b>				<i>See Previous Page for Recommended Hole Size</i>						
TRU-FLO FORM TAP	7	3B		19132	19133	3.81	1.09	0.4800	0.360	0.56
TRU-FLO FORM TAP	10	2B		19134	19135	3.81	1.09	0.4800	0.360	0.56
SOLID CARBIDE TAP	3	3B	4	47210	47211	3.81	1.09	0.4800	0.360	0.56
TiN COAT/FAST SP FLT TAP	3	3B	4		50032	3.81	1.81	0.4800	0.360	0.56
TiN COAT/SP PT TAP	5	2B	3	50028		3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 1-1/2"OD				13212						
L.H. ROUND DIE 1-1/2"OD				13213						
GAGE - Taperlock Style		2B		23198						
GAGE - Taperlock Style		3B		23199						
GAGE - Reversible Style		2B		24354						
GAGE - Reversible Style		3B		24355						
GAGE - Ring-Go		2A		23584						
GAGE - Ring-Go		3A		23585						
GAGE - Ring-NoGo		2A		23586						
GAGE - Ring-NoGo		3A		23587						
GAGE - STI Plug Taperlock Style		2B		24742						
GAGE - STI Plug Taperlock Style		3B		24743						
<b>5/8"-20 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5765"</i>						
HAND TAP	3	3B	4	16349	16350	3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 1-1/2"OD				13214						
GAGE - Taperlock Style		2B		22343						
GAGE - Taperlock Style		3B		22344						
GAGE - Ring-Go		2A		22345						
GAGE - Ring-Go		3A		22346						
GAGE - Ring-NoGo		2A		22347						
GAGE - Ring-NoGo		3A		22348						
<b>5/8"-24 NEF</b>				<i>Recommended Hole Size based on 75% Thread = .5840"</i>						
HAND TAP	3	3B	6	16354	16355	3.81	1.81	0.4800	0.360	0.56
HAND TAP	5	2B	6	16359	16360	3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 1-1/2"OD				13216						
GAGE - Taperlock Style		2B		23203						
GAGE - Taperlock Style		3B		23204						
GAGE - Reversible Style		2B		24967						
GAGE - Reversible Style		3B		24968						
GAGE - Ring-Go		2A		23590						
GAGE - Ring-Go		3A		23591						
GAGE - Ring-NoGo		2A		23592						
GAGE - Ring-NoGo		3A		23593						
<b>5/8"-27 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5890"</i>						
HAND TAP	3	3B	6	16364	16365	3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 1-1/2"OD				13218						
<b>5/8"-28 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5903"</i>						
HAND TAP	3	3B	6	16369	16370	3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 1-1/2"OD				13220						
GAGE - Taperlock Style		2B		22355						

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
<b>5/8"-28 NS</b>				<i>See Previous Page for Recommended Hole Size</i>						
GAGE - Taperlock Style		3B		22356						
GAGE - Ring-Go		2A		22357						
GAGE - Ring-Go		3A		22358						
GAGE - Ring-NoGo		2A		22359						
GAGE - Ring-NoGo		3A		22360						
<b>5/8"-32 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5947"</i>						
<b>HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>6</b>	<b>16374</b>	<b>16375</b>	<b>3.81</b>	<b>1.81</b>	<b>0.4800</b>	<b>0.360</b>	<b>0.56</b>
R.H. ROUND DIE 1-1/2"OD				13222						
GAGE - Taperlock Style		2B		22361						
GAGE - Taperlock Style		3B		22362						
GAGE - Ring-Go		2A		22363						
GAGE - Ring-Go		3A		22364						
GAGE - Ring-NoGo		2A		22365						
GAGE - Ring-NoGo		3A		22366						
<b>41/64"-11 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5521"</i>						
<b>HAND TAP</b>	<b>4</b>	<b>3B</b>	<b>4</b>	<b>16379</b>	<b>16380</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
<b>11/16"-11 NS</b>				<i>Recommended Hole Size based on 75% Thread = .5990"</i>						
<b>L.H. HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>4</b>	<b>16384</b>	<b>16385</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
<b>11/16"-16 NS</b>				<i>Recommended Hole Size based on 75% Thread = .6269"</i>						
<b>L.H. HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>4</b>	<b>16389</b>	<b>16390</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
L.H. ROUND DIE 2"OD				13229						
GAGE - Taperlock Style		2B		22367						
GAGE - Taperlock Style		3B		22368						
GAGE - Ring-Go		2A		22369						
GAGE - Ring-Go		3A		22370						
GAGE - Ring-NoGo		2A		22371						
GAGE - Ring-NoGo		3A		22372						
<b>11/16"-18 NS</b>				<i>Recommended Hole Size based on 75% Thread = .6339"</i>						
<b>L.H. HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>4</b>	<b>17576</b>	<b>17577</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
<b>HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>4</b>	<b>16394</b>	<b>16395</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
R.H. ROUND DIE 2"OD				13230						
<b>11/16"-20 NS</b>				<i>Recommended Hole Size based on 75% Thread = .6390"</i>						
<b>HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>6</b>	<b>16399</b>	<b>16400</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
R.H. ROUND DIE 2"OD				13232						
GAGE - Taperlock Style		2B		22373						
GAGE - Taperlock Style		3B		22374						
GAGE - Ring-Go		2A		22375						
GAGE - Ring-Go		3A		22376						
GAGE - Ring-NoGo		2A		22377						
GAGE - Ring-NoGo		3A		22378						
<b>11/16"-24 NEF</b>				<i>Recommended Hole Size based on 75% Thread = .6465"</i>						
<b>HAND TAP</b>	<b>3</b>	<b>3B</b>	<b>6</b>	<b>16404</b>	<b>16405</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
<b>HAND TAP</b>	<b>5</b>	<b>2B</b>	<b>6</b>	<b>16409</b>	<b>16410</b>	<b>4.03</b>	<b>1.81</b>	<b>0.5420</b>	<b>0.406</b>	<b>0.63</b>
R.H. ROUND DIE 2"OD				13234						
GAGE - Taperlock Style		2B		23208						