

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1"-14 NS						<i>Recommended Hole Size based on 75% Thread = .9306"</i>				
L.H. HAND TAP	4	3B	4	16844	16845	5.13	2.50	0.8000	0.600	0.81
SPIRAL POINT TAP	4	3B	3	17906		5.13	2.50	0.8000	0.600	0.81
HAND TAP	6	2B	4	16849	16850	5.13	2.50	0.8000	0.600	0.81
+.005 HAND TAP	11	PLATING	4	16854	16855	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13308						
L.H. ROUND DIE 2"OD				13309						
GAGE - Taperlock Style		2B		23263						
GAGE - Taperlock Style		3B		23264						
GAGE - Ring-Go		2A		23662						
GAGE - Ring-Go		3A		23663						
GAGE - Ring-NoGo		2A		23664						
GAGE - Ring-NoGo		3A		23665						
1"-16 NS						<i>Recommended Hole Size based on 75% Thread = .9394"</i>				
L.H. HAND TAP	3	3B	6	17695	17696	5.13	2.50	0.8000	0.600	0.81
HAND TAP	3	3B	6	16859	16860	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13310						
GAGE - Taperlock Style		2B		22486						
GAGE - Taperlock Style		3B		22487						
GAGE - Ring-Go		2A		22488						
GAGE - Ring-Go		3A		22489						
GAGE - Ring-NoGo		2A		22490						
GAGE - Ring-NoGo		3A		22491						
1"-18 NS						<i>Recommended Hole Size based on 75% Thread = .9464"</i>				
HAND TAP	3	3B	6	16864	16865	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13312						
1"-20 NEF						<i>Recommended Hole Size based on 75% Thread = .9515"</i>				
L.H. HAND TAP	3	3B	6	17580	17581	5.13	2.50	0.8000	0.600	0.81
HAND TAP	3	3B	6	16869	16870	5.13	2.50	0.8000	0.600	0.81
HAND TAP	5	2B	6	16874	16875	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13314						
GAGE - Taperlock Style		2B		23268						
GAGE - Taperlock Style		3B		23269						
GAGE - Ring-Go		2A		23668						
GAGE - Ring-Go		3A		23669						
GAGE - Ring-NoGo		2A		23670						
GAGE - Ring-NoGo		3A		23671						
1"-24 NS						<i>Recommended Hole Size based on 75% Thread = .959"</i>				
HAND TAP	3	3B	6	16879	16880	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13316						
1"-27 NS						<i>Recommended Hole Size based on 75% Thread = .964"</i>				
HAND TAP	3	3B	6	16884	16885	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13318						
1"-32 NS						<i>Recommended Hole Size based on 75% Thread = .9697"</i>				
HAND TAP	3	3B	6	16889	16890	5.13	2.50	0.8000	0.600	0.81
R.H. ROUND DIE 2"OD				13320						
GAGE - Taperlock Style		2B		22492						

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1"-32 NS						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Taperlock Style		3B		22493						
GAGE - Ring-Go		2A		22494						
GAGE - Ring-Go		3A		22495						
GAGE - Ring-NoGo		2A		22496						
GAGE - Ring-NoGo		3A		22497						
1 1/16"-12 NS						<i>Recommended Hole Size based on 75% Thread = .9817"</i>				
HAND TAP	4		4	17714	17715	5.13	2.50	0.8960	0.672	0.88
HAND TAP	5	3B	4	16893	16894	5.13	2.50	0.8960	0.672	0.88
HAND TAP	7	2B	4	16897	16898	5.13	2.50	0.8960	0.672	0.88
TiN COAT/HAND TAP	4		4		50031	5.13	2.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13322						
GAGE - Taperlock Style		2B		24982						
GAGE - Taperlock Style		3B		24983						
GAGE - Ring-Go		2A		22498						
GAGE - Ring-Go		3A		22499						
GAGE - Ring-NoGo		2A		22500						
GAGE - Ring-NoGo		3A		22501						
1 1/16"-14 NS						<i>Recommended Hole Size based on 75% Thread = .9931"</i>				
HAND TAP	5	3B	6	16901	16902	4.00	1.50	0.8960	0.672	0.88
1 1/16"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.002"</i>				
HAND TAP	4	3B	6	16905	16906	4.00	1.50	0.8960	0.672	0.88
HAND TAP	6	2B	6	16909	16910	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13326						
GAGE - Taperlock Style		2B		22502						
GAGE - Taperlock Style		3B		22503						
GAGE - Ring-Go		2A		22504						
GAGE - Ring-Go		3A		22505						
GAGE - Ring-NoGo		2A		22506						
GAGE - Ring-NoGo		3A		22507						
1 1/16"-18 NEF						<i>Recommended Hole Size based on 75% Thread = 1.008"</i>				
HAND TAP	4	3B	6	16913	16914	4.00	1.50	0.8960	0.672	0.88
HAND TAP	6	2B	6	16917	16918	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13330						
GAGE - Taperlock Style		2B		23273						
GAGE - Taperlock Style		3B		23274						
GAGE - Ring-Go		2A		23674						
GAGE - Ring-Go		3A		23675						
GAGE - Ring-NoGo		2A		23676						
GAGE - Ring-NoGo		3A		23677						
1 1/16"-20 NS						<i>Recommended Hole Size based on 75% Thread = 1.014"</i>				
HAND TAP	4	3B	6	16921	16922	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13332						
GAGE - Taperlock Style		2B		22508						
GAGE - Taperlock Style		3B		22509						
GAGE - Ring-Go		2A		22510						