

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1"-32 NS						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Taperlock Style		3B		22493						
GAGE - Ring-Go		2A		22494						
GAGE - Ring-Go		3A		22495						
GAGE - Ring-NoGo		2A		22496						
GAGE - Ring-NoGo		3A		22497						
1 1/16"-12 NS						<i>Recommended Hole Size based on 75% Thread = .9817"</i>				
HAND TAP	4		4	17714	17715	5.13	2.50	0.8960	0.672	0.88
HAND TAP	5	3B	4	16893	16894	5.13	2.50	0.8960	0.672	0.88
HAND TAP	7	2B	4	16897	16898	5.13	2.50	0.8960	0.672	0.88
TiN COAT/HAND TAP	4		4		50031	5.13	2.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13322						
GAGE - Taperlock Style		2B		24982						
GAGE - Taperlock Style		3B		24983						
GAGE - Ring-Go		2A		22498						
GAGE - Ring-Go		3A		22499						
GAGE - Ring-NoGo		2A		22500						
GAGE - Ring-NoGo		3A		22501						
1 1/16"-14 NS						<i>Recommended Hole Size based on 75% Thread = .9931"</i>				
HAND TAP	5	3B	6	16901	16902	4.00	1.50	0.8960	0.672	0.88
1 1/16"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.002"</i>				
HAND TAP	4	3B	6	16905	16906	4.00	1.50	0.8960	0.672	0.88
HAND TAP	6	2B	6	16909	16910	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13326						
GAGE - Taperlock Style		2B		22502						
GAGE - Taperlock Style		3B		22503						
GAGE - Ring-Go		2A		22504						
GAGE - Ring-Go		3A		22505						
GAGE - Ring-NoGo		2A		22506						
GAGE - Ring-NoGo		3A		22507						
1 1/16"-18 NEF						<i>Recommended Hole Size based on 75% Thread = 1.008"</i>				
HAND TAP	4	3B	6	16913	16914	4.00	1.50	0.8960	0.672	0.88
HAND TAP	6	2B	6	16917	16918	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13330						
GAGE - Taperlock Style		2B		23273						
GAGE - Taperlock Style		3B		23274						
GAGE - Ring-Go		2A		23674						
GAGE - Ring-Go		3A		23675						
GAGE - Ring-NoGo		2A		23676						
GAGE - Ring-NoGo		3A		23677						
1 1/16"-20 NS						<i>Recommended Hole Size based on 75% Thread = 1.014"</i>				
HAND TAP	4	3B	6	16921	16922	4.00	1.50	0.8960	0.672	0.88
R.H. ROUND DIE 2"OD				13332						
GAGE - Taperlock Style		2B		22508						
GAGE - Taperlock Style		3B		22509						
GAGE - Ring-Go		2A		22510						

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				PLUG	BOTTOM					
1 1/16"-20 NS						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Ring-Go		3A		22511						
GAGE - Ring-NoGo		2A		22512						
GAGE - Ring-NoGo		3A		22513						
1 1/16"-24 NS						<i>Recommended Hole Size based on 75% Thread = 1.021"</i>				
HAND TAP	4	3B	6	16925	16926	4.00	1.50	0.8960	0.672	0.88
1 1/8"-5 ACME						<i>Recommended Hole Size = .925"</i>				
HAND TAP		2G	4	16929		5.44	2.56	0.8960	0.672	0.88
L.H. HAND TAP		2G	4	16933		5.44	2.56	0.8960	0.672	0.88
TANDEM TAP		2G	4	16935		10.75	5.25	0.8000	0.600	0.81
L.H. TANDEM TAP		2G	4	16936		10.75	5.25	0.8000	0.600	0.81
1 1/8"-7 NC						<i>Recommended Hole Size based on 75% Thread = .9857"</i>				
L.H. HAND TAP	4	3B	4	16939	16940	5.44	2.56	0.8960	0.672	0.88
R.H. ROUND DIE 2-1/2"OD				13334						
L.H. ROUND DIE 2-1/2"OD				13335						
GAGE - Taperlock Style		2B		23278						
GAGE - Taperlock Style		3B		23279						
GAGE - Ring-Go		2A		23680						
GAGE - Ring-Go		3A		23681						
GAGE - Ring-NoGo		2A		23682						
GAGE - Ring-NoGo		3A		23683						
1 1/8"-8 NS						<i>Recommended Hole Size based on 75% Thread = 1.003"</i>				
HAND TAP	5	3B	4	16943	16944	5.44	2.56	0.8960	0.672	0.88
TiN COAT/HAND TAP	5	3B	4		50022	5.44	2.56	0.8960	0.672	0.88
R.H. ROUND DIE 2-1/2"OD				13464						
GAGE - Taperlock Style		2B		22520						
GAGE - Taperlock Style		3B		22521						
GAGE - Ring-Go		2A		22522						
GAGE - Ring-Go		3A		22523						
GAGE - Ring-NoGo		2A		22524						
GAGE - Ring-NoGo		3A		22525						
1 1/8"-10 NS						<i>Recommended Hole Size based on 75% Thread = 1.027"</i>				
HAND TAP	5	3B	4	16947	16948	5.44	2.56	0.8960	0.672	0.88
1 1/8"-12 NF						<i>Recommended Hole Size based on 75% Thread = 1.044"</i>				
L.H. HAND TAP	4	3B	4	16951	16952	5.44	2.56	0.8960	0.672	0.88
HAND TAP	6	2B	4	16955	16956	5.44	2.56	0.8960	0.672	0.88
+.005 HAND TAP	12	PLATING	4	17776	17777	5.44	2.56	0.8960	0.672	0.88
R.H. ROUND DIE 2-1/2"OD				13336						
L.H. ROUND DIE 2-1/2"OD				13337						
GAGE - Taperlock Style		2B		23283						
GAGE - Taperlock Style		3B		23284						
GAGE - Ring-Go		2A		23686						
GAGE - Ring-Go		3A		23687						
GAGE - Ring-NoGo		2A		23688						
GAGE - Ring-NoGo		3A		23689						
1 1/8"-14 NS						<i>Recommended Hole Size based on 75% Thread = 1.055"</i>				
HAND TAP	5	3B	6	16959	16960	4.00	1.50	0.8960	0.672	0.88