

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
<b>1 1/4"-12 NF</b>						<i>Recommended Hole Size based on 75% Thread = 1.169"</i>				
L.H. HAND TAP	4	3B	6	17076	17077	5.75	2.56	1.0210	0.766	1.00
HAND TAP	6	2B	6	17080	17081	5.75	2.56	1.0210	0.766	1.00
R.H. ROUND DIE 2-1/2"OD				13354						
L.H. ROUND DIE 2-1/2"OD				13355						
GAGE - Taperlock Style		2B		23303						
GAGE - Taperlock Style		3B		23304						
GAGE - Ring-Go		2A		23710						
GAGE - Ring-Go		3A		23711						
GAGE - Ring-NoGo		2A		23712						
GAGE - Ring-NoGo		3A		23713						
<b>1 1/4"-14 NS</b>						<i>Recommended Hole Size based on 75% Thread = 1.180"</i>				
HAND TAP	5	3B	6	17084	17085	4.00	1.50	1.0210	0.766	1.00
<b>1 1/4"-16 NS</b>						<i>Recommended Hole Size based on 75% Thread = 1.189"</i>				
HAND TAP	4	3B	6	17088	17089	4.00	1.50	1.0210	0.766	1.00
R.H. ROUND DIE 2-1/2"OD				13356						
GAGE - Taperlock Style		2B		22584						
GAGE - Taperlock Style		3B		22585						
GAGE - Ring-Go		2A		22586						
GAGE - Ring-Go		3A		22587						
GAGE - Ring-NoGo		2A		22588						
GAGE - Ring-NoGo		3A		22589						
<b>1 1/4"-18 NEF</b>						<i>Recommended Hole Size based on 75% Thread = 1.196"</i>				
HAND TAP	4	3B	6	17092	17093	4.00	1.50	1.0210	0.766	1.00
HAND TAP	6	2B	6	17096	17097	4.00	1.50	1.0210	0.766	1.00
R.H. ROUND DIE 2-1/2"OD				13358						
GAGE - Taperlock Style		2B		23308						
GAGE - Taperlock Style		3B		23309						
GAGE - Ring-Go		2A		23716						
GAGE - Ring-Go		3A		23717						
GAGE - Ring-NoGo		2A		23718						
GAGE - Ring-NoGo		3A		23719						
<b>1 1/4"-20 NS</b>						<i>Recommended Hole Size based on 75% Thread = 1.201"</i>				
HAND TAP	4	3B	6	17100	17101	4.00	1.50	1.0210	0.766	1.00
R.H. ROUND DIE 2-1/2"OD				13360						
GAGE - Taperlock Style		2B		22590						
GAGE - Taperlock Style		3B		22591						
GAGE - Ring-Go		2A		22592						
GAGE - Ring-Go		3A		22593						
GAGE - Ring-NoGo		2A		22594						
GAGE - Ring-NoGo		3A		22595						
<b>1 1/4"-24 NS</b>						<i>Recommended Hole Size based on 75% Thread = 1.209"</i>				
HAND TAP	4	3B	8	17104	17105	4.00	1.50	1.0210	0.766	1.00
R.H. ROUND DIE 2-1/2"OD				13362						
<b>1 1/4"-32 NS</b>						<i>Recommended Hole Size based on 75% Thread = 1.219"</i>				
HAND TAP	4	3B	10	17108	17109	4.00	1.50	1.0210	0.766	1.00