

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1 5/16"-12 NS						<i>Recommended Hole Size based on 75% Thread = 1.232"</i>				
HAND TAP	5	3B	6	17112	17113	5.75	2.56	1.1080	0.831	1.06
HAND TAP	8	2B	6	17116	17117	5.75	2.56	1.1080	0.831	1.06
R.H. ROUND DIE 2-1/2"OD				13364						
GAGE - Taperlock Style		2B		24992						
GAGE - Taperlock Style		3B		24993						
GAGE - Ring-Go		2A		22596						
GAGE - Ring-Go		3A		22597						
GAGE - Ring-NoGo		2A		22598						
GAGE - Ring-NoGo		3A		22599						
1 5/16"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.252"</i>				
HAND TAP	4	3B	6	17124	17125	4.00	1.50	1.1080	0.831	1.00
HAND TAP	6	2B	6	17128	17129	4.00	1.50	1.1080	0.831	1.00
GAGE - Taperlock Style		2B		22600						
GAGE - Taperlock Style		3B		22601						
GAGE - Ring-Go		2A		22602						
GAGE - Ring-Go		3A		22603						
GAGE - Ring-NoGo		2A		22604						
GAGE - Ring-NoGo		3A		22605						
1 5/16"-18 NEF						<i>Recommended Hole Size based on 75% Thread = 1.259"</i>				
HAND TAP	4	3B	6	17132	17133	4.00	1.50	1.1080	0.831	1.00
HAND TAP	6	2B	6	17136	17137	4.00	1.50	1.1080	0.831	1.00
R.H. ROUND DIE 2-1/2"OD				13370						
GAGE - Taperlock Style		2B		23313						
GAGE - Taperlock Style		3B		23314						
GAGE - Ring-Go		2A		23722						
GAGE - Ring-Go		3A		23723						
GAGE - Ring-NoGo		2A		23724						
GAGE - Ring-NoGo		3A		23725						
1 5/16"-20 NS						<i>Recommended Hole Size based on 75% Thread = 1.264"</i>				
HAND TAP	4	3B	6	17140	17141	4.00	1.50	1.1080	0.831	1.00
GAGE - Taperlock Style		2B		22606						
GAGE - Taperlock Style		3B		22607						
GAGE - Ring-Go		2A		22608						
GAGE - Ring-Go		3A		22609						
GAGE - Ring-NoGo		2A		22610						
GAGE - Ring-NoGo		3A		22611						
1 3/8"-4 ACME						<i>Recommended Hole = 1.1250"</i>				
HAND TAP		2G	4	17144		6.06	3.00	1.1080	0.831	1.06
L.H. HAND TAP		2G	4	17148		6.06	3.00	1.1080	0.831	1.06
TANDEM TAP		2G	4	17150		12.25	5.88	1.1080	0.831	1.25
1 3/8"-6 NC						<i>Recommended Hole Size based on 75% Thread = 1.212"</i>				
L.H. HAND TAP	4	3B	4	17154	17155	6.06	3.00	1.1080	0.831	1.06
R.H. ROUND DIE 2-1/2"OD				13372						
GAGE - Taperlock Style		2B		23318						
GAGE - Taperlock Style		3B		23319						

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				PLUG	BOTTOM					
1 3/8"-6 NC						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Ring-Go		2A		23728						
GAGE - Ring-Go		3A		23729						
GAGE - Ring-NoGo		2A		23730						
GAGE - Ring-NoGo		3A		23731						
1 3/8"-8 NS						<i>Recommended Hole Size based on 75% Thread = 1.253"</i>				
HAND TAP	5	3B	4	17158	17159	6.06	3.00	1.1080	0.831	1.06
R.H. ROUND DIE 2-1/2"OD				13468						
GAGE - Taperlock Style		2B		22618						
GAGE - Taperlock Style		3B		22619						
GAGE - Ring-Go		2A		22620						
GAGE - Ring-Go		3A		22621						
GAGE - Ring-NoGo		2A		22622						
GAGE - Ring-NoGo		3A		22623						
1 3/8"-12 NF						<i>Recommended Hole Size based on 75% Thread = 1.294"</i>				
L.H. HAND TAP	4	3B	6	17166	17167	6.06	3.00	1.1080	0.831	1.06
CARB-I-SERT TAP	4	3B	4	41573	41574	6.06	2.00	1.1080	0.831	1.06
R.H. ROUND DIE 2-1/2"OD				13374						
L.H. ROUND DIE 2-1/2"OD				13375						
GAGE - Taperlock Style		2B		23323						
GAGE - Taperlock Style		3B		23324						
GAGE - Ring-Go		2A		23734						
GAGE - Ring-Go		3A		23735						
GAGE - Ring-NoGo		2A		23736						
GAGE - Ring-NoGo		3A		23737						
1 3/8"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.314"</i>				
HAND TAP	4	3B	6	17170	17171	4.00	1.50	1.1080	0.831	1.00
R.H. ROUND DIE 2-1/2"OD				13378						
GAGE - Taperlock Style		2B		22630						
GAGE - Taperlock Style		3B		22631						
GAGE - Ring-Go		2A		22632						
GAGE - Ring-Go		3A		22633						
GAGE - Ring-NoGo		2A		22634						
GAGE - Ring-NoGo		3A		22635						
1 3/8"-18 NEF						<i>Recommended Hole Size based on 75% Thread = 1.321"</i>				
HAND TAP	4	3B	6	17174	17175	4.00	1.50	1.1080	0.831	1.00
HAND TAP	6	2B	6	17178	17179	4.00	1.50	1.1080	0.831	1.00
R.H. ROUND DIE 2-1/2"OD				13380						
GAGE - Taperlock Style		2B		23328						
GAGE - Taperlock Style		3B		23329						
GAGE - Ring-Go		2A		23740						
GAGE - Ring-Go		3A		23741						
GAGE - Ring-NoGo		2A		23742						
GAGE - Ring-NoGo		3A		23743						
1 3/8"-20 NS						<i>Recommended Hole Size based on 75% Thread = 1.326"</i>				
HAND TAP	4	3B	6	17182	17183	4.00	1.50	1.1080	0.831	1.00
R.H. ROUND DIE 2-1/2"OD				13382						