

SIZE/ DESCRIPTION	GH #	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
1 3/4"-5 NC						<i>Recommended Hole Size based on 75% Thread = 1.555"</i>				
HAND TAP	7	3B	6	17300	17301	7.00	3.19	1.4300	1.072	1.25
R.H. ROUND DIE 3" OD				13420						
1 3/4"-8 NS						<i>Recommended Hole Size based on 75% Thread = 1.628"</i>				
HAND TAP	6	3B	6	17304	17305	7.00	3.19	1.4300	1.072	1.25
R.H. ROUND DIE 3" OD				13474						
1 3/4"-10 NS						<i>Recommended Hole Size based on 75% Thread = 1.652"</i>				
HAND TAP	6	3B	6	17308	17309	7.00	3.19	1.4300	1.072	1.25
1 3/4"-12 NS						<i>Recommended Hole Size based on 75% Thread = 1.669"</i>				
HAND TAP	6	3B	6	17312	17313	5.00	2.00	1.4300	1.072	1.25
HAND TAP	8	2B	6	17316	17317	5.00	2.00	1.4300	1.072	1.25
R.H. ROUND DIE 3" OD				13422						
GAGE - Trilock Style		2B		22678						
GAGE - Trilock Style		3B		22679						
GAGE - Ring-Go		2A		22680						
GAGE - Ring-Go		3A		22681						
GAGE - Ring-NoGo		2A		22682						
GAGE - Ring-NoGo		3A		22683						
1 3/4"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.689"</i>				
HAND TAP	5	3B	6	17320	17321	5.00	2.00	1.4300	1.072	1.25
HAND TAP	7	2B	6	17324	17325	5.00	2.00	1.4300	1.072	1.25
R.H. ROUND DIE 3" OD				13426						
1 3/4"-18 NS						<i>Recommended Hole Size based on 75% Thread = 1.696"</i>				
HAND TAP	5	3B	6	17328	17329	5.00	2.00	1.4300	1.072	1.25
R.H. ROUND DIE 3" OD				13428						
1 7/8"-5 NS						<i>Recommended Hole Size based on 75% Thread = 1.680"</i>				
HAND TAP	7	3B	6	17332	17333	7.31	3.56	1.5190	1.139	1.25
1 7/8"-8 NS						<i>Recommended Hole Size based on 75% Thread = 1.753"</i>				
HAND TAP	6	3B	6	17336	17337	7.31	3.56	1.5190	1.139	1.25
R.H. ROUND DIE 3" OD				13476						
1 7/8"-12 NS						<i>Recommended Hole Size based on 75% Thread = 1.794"</i>				
HAND TAP	6	3B	6	17340	17341	5.00	2.00	1.5190	1.139	1.25
HAND TAP	8	2B	6	17344	17345	5.00	2.00	1.5190	1.139	1.25
R.H. ROUND DIE 3" OD				13436						
GAGE - Trilock Style		2B		22684						
GAGE - Trilock Style		3B		22685						
GAGE - Ring-Go		2A		22686						
GAGE - Ring-Go		3A		22687						
GAGE - Ring-NoGo		2A		22688						
GAGE - Ring-NoGo		3A		22689						
1 7/8"-16 NS						<i>Recommended Hole Size based on 75% Thread = 1.814"</i>				
HAND TAP	5	3B	6	17348	17349	5.00	2.00	1.5190	1.139	1.25
R.H. ROUND DIE 3" OD			0	13438						
2"-4.5 NC						<i>Recommended Hole Size based on 75% Thread = 1.783"</i>				
HAND TAP	7	3B	6	17354	17355	7.63	3.56	1.6440	1.233	1.38
R.H. ROUND DIE 3" OD				13446						