

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M1.6 X 0.35						<i>Recommended Hole Size based on 75% Thread = 1.25mm</i>				
HAND TAP	3	6H	2	20010		1.63	0.31	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H		20008		1.63	0.31	0.1410	0.110	0.19
GAGE - Taperlock Style		6H		25003						
GAGE - Reversible Style		6H		25645						
GAGE - Ring-Go		6g		25205						
GAGE - Ring-NoGo		6g		25206						
M1.8 X 0.35						<i>Recommended Hole Size based on 75% Thread = 1.45mm</i>				
HAND TAP	3	6H	2	20022	20023	1.69	0.38	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H		20020		1.69	0.38	0.1410	0.110	0.19
GAGE - Taperlock Style		6H		25008						
GAGE - Reversible Style		6H		25650						
GAGE - Ring-Go		6g		25210						
GAGE - Ring-NoGo		6g		25211						
M2 X 0.4						<i>Recommended Hole Size based on 75% Thread = 1.6mm</i>				
HAND TAP	3	6H	3	20034	20035	1.75	0.44	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H	2	20032		1.75	0.44	0.1410	0.110	0.19
GAGE - Taperlock Style		6H		25013						
GAGE - Reversible Style		6H		25655						
GAGE - Ring-Go		6g		25215						
GAGE - Ring-NoGo		6g		25216						
M2.2 X 0.45						<i>Recommended Hole Size based on 75% Thread = 1.75mm</i>				
HAND TAP	3	6H	3	20046	20047	1.75	0.44	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H	2	20044		1.75	0.44	0.1410	0.110	0.19
GAGE - Taperlock Style		6H		25018						
GAGE - Reversible Style		6H		25660						
GAGE - Ring-Go		6g		25220						
GAGE - Ring-NoGo		6g		25221						
M2.5 X 0.45						<i>Recommended Hole Size based on 75% Thread = 2.05mm</i>				
HAND TAP	3	6H	3	20058	20059	1.81	0.50	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H	2	20056		1.81	0.50	0.1410	0.110	0.19
HAND TAP	1	4H	3	20052	20053	1.81	0.50	0.1410	0.110	0.19
SPIRAL POINT TAP	1	4H	2	20050		1.81	0.50	0.1410	0.110	0.19
GAGE - Taperlock Style		6H		25023						
GAGE - Reversible Style		6H		25665						
GAGE - Ring-Go		6g		25225						
GAGE - Ring-NoGo		6g		25226						
M2.6 X 0.45						<i>Recommended Hole Size Based on 75% Thread = 2.15mm</i>				
HAND TAP	3	6H	3	21179	21180	1.81	0.50	0.1410	0.110	0.19
M3 X 0.5						<i>Recommended Hole Size Based on 75% Thread = 2.5mm TRU-FLO at 65% Thread = 2.78mm</i>				
HAND TAP	3	6H	3	20070	20071	1.94	0.63	0.1410	0.110	0.19
SPIRAL POINT TAP	3	6H	2	20068		1.94	0.63	0.1410	0.110	0.19
REGULAR SPIRAL FLUTE TAP	3	6H	2	20074	20075	1.94	0.63	0.1410	0.110	0.19
FAST SPIRAL FLUTE TAP	3	6H	2	20078	20079	1.94	0.63	0.1410	0.110	0.19
SPIRAL POINT TAP	5		2	21021		1.94	0.63	0.1410	0.110	0.19
+.076mm SPIRAL POINT TAP	7		2	20938		1.94	0.63	0.1410	0.110	0.19