

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M6 X 1.0						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Taperlock Style		6H		25053						
GAGE - Reversible Style		6H		25695						
GAGE - Ring-Go		6g		25255						
GAGE - Ring-NoGo		6g		25256						
M6 X 0.75						<i>Recommended Hole Size Based on 75% Thread = 5.25mm</i>				
HAND TAP	3	4H	4	20280	20281	2.50	1.00	0.2550	0.191	0.31
SPIRAL POINT TAP	3	4H	2	20278		2.50	1.00	0.2550	0.191	0.31
R.H. ROUND DIE 25.4mm OD				13536						
GAGE - Taperlock Style		6H		22792						
GAGE - Reversible Style		6H		22793						
GAGE - Ring-Go		6g		22794						
GAGE - Ring-NoGo		6g		22795						
M6 X 0.5						<i>Recommended Hole Size Based on 75% Thread = 5.5mm</i>				
HAND TAP	3	6H	4	20976	20977	2.50	1.00	0.2550	0.191	0.31
TiN COAT / BTM TAP	3	6H	4		55011	2.50	1.00	0.2550	0.191	0.31
M7 X 1.0						<i>Recommended Hole Size Based on 75% Thread = 6mm TRU-FLO at 65% Thread = 6.56mm</i>				
HAND TAP	5	6H	4	20290	20291	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	5	6H	2	20288		2.72	1.13	0.3180	0.238	0.38
L.H. HAND TAP	5	6H	4	20295	20296	2.72	1.13	0.3180	0.238	0.38
+.127mm HAND TAP	11	PLATING	4	20309	20310	2.72	1.13	0.3180	0.238	0.38
+.127mm SPIRAL POINT TAP	11	PLATING	2	20307		2.72	1.13	0.3180	0.238	0.38
TRU-FLO FORM TAP	8	6H		19212	19213	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / HAND TAP	5	6H	4	43025	43026	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / SP PT TAP	5	6H	2	43027		2.72	0.69	0.3180	0.238	0.38
COST CUTTER DRILL/TAP	5	6H	2	29030		2.72	0.94	0.3180	0.238	0.38
R.H. ROUND DIE 25.4mm OD				13542						
L.H. ROUND DIE 25.4mm OD				13543						
GAGE - Taperlock Style		6H		25058						
GAGE - Reversible Style		6H		25700						
GAGE - Ring-Go		6g		25260						
GAGE - Ring-NoGo		6g		25261						
M8 X 1.25						<i>Recommended Hole Size Based on 75% Thread = 6.75mm TRU-FLO at 65% Thread = 7.45mm</i>				
HAND TAP	5	6H	4	20324	20325	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	5	6H	2	20322		2.72	1.13	0.3180	0.238	0.38
HAND TAP	3	4H	4	20319	20320	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	3	4H	2	20317		2.72	1.13	0.3180	0.238	0.38
REGULAR SPIRAL FLUTE TAP	5	6H	3	20333	20334	2.72	1.13	0.3180	0.238	0.38
FAST SPIRAL FLUTE TAP	5	6H	3	20337	20338	2.72	1.13	0.3180	0.238	0.38
L.H. HAND TAP	5	6H	4	20329	20330	2.72	1.13	0.3180	0.238	0.38
6" EXTENSION HAND TAP	5	6H	4	20348	20349	6.00	1.13	0.3180	0.238	0.38
6" EXTENSION SPIRAL POINT TAP	5	6H	2	21022		6.00	1.13	0.3180	0.238	0.38
+.127mm HAND TAP	11	PLATING	4	20343	20344	2.72	1.13	0.3180	0.238	0.38
+.127mm SPIRAL POINT TAP	11	PLATING	2	20341		2.72	1.13	0.3180	0.238	0.38
TRU-FLO FORM TAP	9	6H		19214	19215	2.72	0.69	0.3180	0.238	0.38

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M8 X 1.25				<i>See Previous Page for Recommended Hole Size</i>						
SOLID CARBIDE / HAND TAP	5	6H	4	43029	43030	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / SP PT TAP	5	6H	2	43031		2.72	0.69	0.3180	0.238	0.38
COST CUTTER DRILL/TAP	5	6H	2	29031		2.72	0.94	0.3180	0.238	0.38
TiN COAT / PLUG TAP	5	6H	4	55002		2.72	1.13	0.3180	0.238	0.38
TiN COAT / SP PT TAP	5	6H	2	55001		2.72	1.13	0.3180	0.238	0.38
R.H. ROUND DIE 25.4mm OD				13546						
L.H. ROUND DIE 25.4mm OD				13547						
GAGE - Taperlock Style		6H		25063						
GAGE - Reversible Style		6H		25705						
GAGE - Ring-Go		6g		25265						
GAGE - Ring-NoGo		6g		25266						
M8 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 7mm TRU-FLO at 65% Thread = 7.56mm</i>						
HAND TAP	5	6H	4	20358	20359	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	5	6H	2	20356		2.72	1.13	0.3180	0.238	0.38
HAND TAP	3	4H	4	20353	20354	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	3	4H	2	20351		2.72	1.13	0.3180	0.238	0.38
L.H. HAND TAP	5	6H	4	20363	20364	2.72	1.13	0.3180	0.238	0.38
+.127mm HAND TAP	11	PLATING	4	20376	20377	2.72	1.13	0.3180	0.238	0.38
+.127mm SPIRAL POINT TAP	11	PLATING	2	20374		2.72	1.13	0.3180	0.238	0.38
REGULAR SPIRAL FLUTE TAP	5	6H	3	20367	20368	2.72	1.13	0.3180	0.238	0.38
FAST SPIRAL FLUTE TAP	5	6H	3	20371	20372	2.72	1.13	0.3180	0.238	0.38
TRU-FLO FORM TAP	8	6H		19216	19217	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / HAND TAP	5	6H	4	43033	43034	2.72	0.69	0.3180	0.238	0.38
R.H. ROUND DIE 25.4mm OD				13548						
L.H. ROUND DIE 25.4mm OD				13549						
GAGE - Taperlock Style		6H		25068						
GAGE - Reversible Style		6H		25710						
GAGE - Ring-Go		6g		25270						
GAGE - Ring-NoGo		6g		25271						
M8 X 0.75				<i>Recommended Hole Size Based on 75% Thread = 7.25mm</i>						
HAND TAP	5	6H	4	20941	20942	2.72	1.13	0.3180	0.238	0.38
GAGE - Taperlock Style		6H		22820						
GAGE - Reversible Style		6H		22821						
GAGE - Ring-Go		6g		22822						
GAGE - Ring-NoGo		6g		22823						
M8 X 0.5				<i>Recommended Hole Size Based on 75% Thread = 7.5mm</i>						
HAND TAP	4	6H	4	21024	21025	2.72	1.13	0.3180	0.238	0.38
M9 X 1.25				<i>Recommended Hole Size Based on 75% Thread = 7.75mm</i>						
HAND TAP	5	6H	4	21038	21039	2.94	1.25	0.3810	0.286	0.44
GAGE - Taperlock Style		6H		22832						
GAGE - Reversible Style		6H		22833						
GAGE - Ring-Go		6g		22834						
GAGE - Ring-NoGo		6g		22835						
M9 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 8mm</i>						
HAND TAP	5	6H		21041	21042	2.94	1.25	0.3810	0.286	0.44