

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M8 X 1.25				<i>See Previous Page for Recommended Hole Size</i>						
SOLID CARBIDE / HAND TAP	5	6H	4	43029	43030	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / SP PT TAP	5	6H	2	43031		2.72	0.69	0.3180	0.238	0.38
COST CUTTER DRILL/TAP	5	6H	2	29031		2.72	0.94	0.3180	0.238	0.38
TiN COAT / PLUG TAP	5	6H	4	55002		2.72	1.13	0.3180	0.238	0.38
TiN COAT / SP PT TAP	5	6H	2	55001		2.72	1.13	0.3180	0.238	0.38
R.H. ROUND DIE 25.4mm OD				13546						
L.H. ROUND DIE 25.4mm OD				13547						
GAGE - Taperlock Style		6H		25063						
GAGE - Reversible Style		6H		25705						
GAGE - Ring-Go		6g		25265						
GAGE - Ring-NoGo		6g		25266						
M8 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 7mm TRU-FLO at 65% Thread = 7.56mm</i>						
HAND TAP	5	6H	4	20358	20359	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	5	6H	2	20356		2.72	1.13	0.3180	0.238	0.38
HAND TAP	3	4H	4	20353	20354	2.72	1.13	0.3180	0.238	0.38
SPIRAL POINT TAP	3	4H	2	20351		2.72	1.13	0.3180	0.238	0.38
L.H. HAND TAP	5	6H	4	20363	20364	2.72	1.13	0.3180	0.238	0.38
+.127mm HAND TAP	11	PLATING	4	20376	20377	2.72	1.13	0.3180	0.238	0.38
+.127mm SPIRAL POINT TAP	11	PLATING	2	20374		2.72	1.13	0.3180	0.238	0.38
REGULAR SPIRAL FLUTE TAP	5	6H	3	20367	20368	2.72	1.13	0.3180	0.238	0.38
FAST SPIRAL FLUTE TAP	5	6H	3	20371	20372	2.72	1.13	0.3180	0.238	0.38
TRU-FLO FORM TAP	8	6H		19216	19217	2.72	0.69	0.3180	0.238	0.38
SOLID CARBIDE / HAND TAP	5	6H	4	43033	43034	2.72	0.69	0.3180	0.238	0.38
R.H. ROUND DIE 25.4mm OD				13548						
L.H. ROUND DIE 25.4mm OD				13549						
GAGE - Taperlock Style		6H		25068						
GAGE - Reversible Style		6H		25710						
GAGE - Ring-Go		6g		25270						
GAGE - Ring-NoGo		6g		25271						
M8 X 0.75				<i>Recommended Hole Size Based on 75% Thread = 7.25mm</i>						
HAND TAP	5	6H	4	20941	20942	2.72	1.13	0.3180	0.238	0.38
GAGE - Taperlock Style		6H		22820						
GAGE - Reversible Style		6H		22821						
GAGE - Ring-Go		6g		22822						
GAGE - Ring-NoGo		6g		22823						
M8 X 0.5				<i>Recommended Hole Size Based on 75% Thread = 7.5mm</i>						
HAND TAP	4	6H	4	21024	21025	2.72	1.13	0.3180	0.238	0.38
M9 X 1.25				<i>Recommended Hole Size Based on 75% Thread = 7.75mm</i>						
HAND TAP	5	6H	4	21038	21039	2.94	1.25	0.3810	0.286	0.44
GAGE - Taperlock Style		6H		22832						
GAGE - Reversible Style		6H		22833						
GAGE - Ring-Go		6g		22834						
GAGE - Ring-NoGo		6g		22835						
M9 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 8mm</i>						
HAND TAP	5	6H		21041	21042	2.94	1.25	0.3810	0.286	0.44

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M9 X 1.0				<i>See Previous Page for Recommended Hole Size</i>						
GAGE - Taperlock Style		6H		22844						
GAGE - Reversible Style		6H		22845						
GAGE - Ring-Go		6g		22846						
GAGE - Ring-NoGo		6g		22847						
M10 X 1.5				<i>Recommended Hole Size Based on 75% Thread = 8.5mm TRU-FLO at 65% Thread = 9.34mm</i>						
HAND TAP	6	6H	4	20391	20392	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	6	6H	3	20389		2.94	1.25	0.3810	0.286	0.44
HAND TAP	3	4H	4	20386	20387	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	3	4H	3	20384		2.94	1.25	0.3810	0.286	0.44
+.076mm SPIRAL POINT TAP	7		3	21043		2.94	1.25	0.3810	0.286	0.44
REGULAR SPIRAL FLUTE TAP	6	6H	3	20400	20401	2.94	1.25	0.3810	0.286	0.44
FAST SPIRAL FLUTE TAP	6	6H	3	20404	20405	2.94	1.25	0.3810	0.286	0.44
L.H. HAND TAP	6	6H	4	20396	20397	2.94	1.25	0.3810	0.286	0.44
6" EXTENSION HAND .323 SHK TAP	6	6H	4	21194	21195	6.00	1.25	0.3230	0.242	0.41
6" EXTENSION SP PT .323 SHK TAP	6	6H	3	21196		6.00	1.25	0.3230	0.242	0.41
6" EXTENSION HAND TAP	6	6H	4	20415	20416	6.00	1.25	0.3810	0.286	0.44
6" EXTENSION SPIRAL POINT TAP	6	6H	3	21026		6.00	1.25	0.3810	0.286	0.44
+.127mm HAND TAP	11	PLATING	4	20410	20411	2.94	1.25	0.3810	0.286	0.44
+.127mm SPIRAL POINT TAP	11	PLATING	3	20408		2.94	1.25	0.3810	0.286	0.44
TRU-FLO FORM TAP	10	6H		19218	19219	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE / HAND TAP	6	6H	4	43037	43038	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE / SP PT TAP	6	6H	3	43039		2.94	0.75	0.3810	0.286	0.44
COST CUTTER DRILL/TAP	6	6H	2	29032		2.94	1.13	0.3810	0.286	0.44
TIN COAT / SP PT x 6" TAP	6	6H	3	55012		6.00	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 25.4mm OD				13556						
L.H. ROUND DIE 38.1mm OD				13557						
GAGE - Taperlock Style		6H		25073						
GAGE - Reversible Style		6H		25715						
GAGE - Ring-Go		6g		25275						
GAGE - Ring-NoGo		6g		25276						
M10 X 1.25				<i>Recommended Hole Size Based on 75% Thread = 8.75mm TRU-FLO at 65% Thread = 9.45mm</i>						
HAND TAP	3	4H	4	20420	20421	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	3	4H	3	20418		2.94	1.25	0.3810	0.286	0.44
HAND TAP	5	6H	4	20425	20426	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	5	6H	3	20423		2.94	1.25	0.3810	0.286	0.44
REGULAR SPIRAL FLUTE TAP	5	6H	3	20434	20435	2.94	1.25	0.3810	0.286	0.44
FAST SPIRAL FLUTE TAP	5	6H	3	20438	20439	2.94	1.25	0.3810	0.286	0.44
L.H. HAND TAP	5	6H	4	20430	20431	2.94	1.25	0.3810	0.286	0.44
+.127mm HAND TAP	11	PLATING	4	20443	20444	2.94	1.25	0.3810	0.286	0.44
+.127mm SPIRAL POINT TAP	11	PLATING	3	20441		2.94	1.25	0.3810	0.286	0.44
TRU-FLO FORM TAP	9	6H		19220	19221	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE HAND TAP	5	6H	4	43041	43042	2.94	0.75	0.3810	0.286	0.44
SOLID CARBIDE SP PT TAP	5	6H	3	43043		2.94	0.75	0.3810	0.286	0.44