

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M10 X 1.25				<i>See Previous Page for Recommended Hole Size</i>						
TiN COAT / SP PT TAP	5	6H	3	55003		2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 38.1mm OD				13558						
L.H. ROUND DIE 38.1mm OD				13559						
GAGE - Taperlock Style		6H		25078						
GAGE - Reversible Style		6H		25720						
GAGE - Ring-Go		6g		25150						
GAGE - Ring-NoGo		6g		25151						
M10 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 9mm</i>						
SPARK PL HAND TAP	3		4	20448	20449	2.94	1.25	0.3810	0.286	0.44
HAND TAP	5	6H	4	20945	20946	2.94	1.25	0.3810	0.286	0.44
L.H. HAND TAP	5	6H	4	20949	20950	2.94	1.25	0.3810	0.286	0.44
SPIRAL POINT TAP	5	6H	3	20978		2.94	1.25	0.3810	0.286	0.44
R.H. ROUND DIE 38.1mm OD				13554						
GAGE - Taperlock Style		6H		22864						
GAGE - Reversible Style		6H		22865						
GAGE - Ring-Go		6g		22866						
GAGE - Ring-NoGo		6g		22867						
M11 X 1.5				<i>Recommended Hole Size Based on 75% Thread = 9.5mm</i>						
HAND TAP	6	6H	4	20453	20454	3.16	1.44	0.3230	0.242	0.41
SPIRAL POINT TAP	6	6H	3	20451		3.16	1.44	0.3230	0.242	0.41
R.H. ROUND DIE 38.1mm OD				13560						
GAGE - Taperlock Style		6H		22876						
GAGE - Reversible Style		6H		22877						
GAGE - Ring-Go		6g		22878						
GAGE - Ring-NoGo		6g		22879						
M11 X 1.0				<i>Recommended Hole Size Based on 75% Thread = 10mm</i>						
HAND TAP	5	6H	4	20985	20986	3.16	1.44	0.3230	0.242	0.41
GAGE - Taperlock Style		6H		22888						
GAGE - Reversible Style		6H		22889						
GAGE - Ring-Go		6g		22890						
GAGE - Ring-NoGo		6g		22891						
M12 X 1.75				<i>Recommended Hole Size Based on 75% Thread = 10.25mm TRU-FLO at 65% Thread = 11.23mm</i>						
HAND TAP	6	6H	4	20463	20464	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	6	6H	3	20461		3.38	1.66	0.3670	0.275	0.44
HAND TAP	3	4H	4	20458	20459	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	3	4H	3	20456		3.38	1.66	0.3670	0.275	0.44
REGULAR SPIRAL FLUTE TAP	6	6H	3	20472	20473	3.38	1.66	0.3670	0.275	0.44
FAST SPIRAL FLUTE TAP	6	6H	3	20476	20477	3.38	1.66	0.3670	0.275	0.44
L.H. HAND TAP	6	6H	4	20468	20469	3.38	1.66	0.3670	0.275	0.44
6" EXTENSION HAND TAP	6	6H	4	20487	20488	6.00	1.66	0.3670	0.275	0.44
6" EXTENSION SP PT TAP	6	6H	3	20913		6.00	1.66	0.3670	0.275	0.44
+ .127mm HAND TAP	11	PLATING	4	20482	20483	3.38	1.66	0.3670	0.275	0.44
+ .127mm SPIRAL POINT TAP	11	PLATING	3	20480		3.38	1.66	0.3670	0.275	0.44
TRU-FLO FORM TAP	11	6H		19222	19223	3.38	0.94	0.3670	0.275	0.44
SOLID CARBIDE / HAND TAP	6	6H	4	43045	43046	3.38	0.94	0.3670	0.275	0.44
SOLID CARBIDE / SP PT TAP	6	6H	3	43047		3.38	0.94	0.3670	0.275	0.44

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M12 X 1.75						<i>See Previous Page for Recommended Hole Size</i>				
COST CUTTER DRILL/TAP	6	6H	2	29033		4.06	1.38	0.3670	0.275	0.44
TiN COAT / SP PT x 6" TAP	6	6H	3	55008		6.00	1.66	0.3670	0.275	0.44
R.H. ROUND DIE 38.1mm OD				13564						
L.H. ROUND DIE 38.1mm OD				13565						
GAGE - Taperlock Style		6H		25083						
GAGE - Reversible Style		6H		25725						
GAGE - Ring-Go		6g		25280						
GAGE - Ring-NoGo		6g		25281						
M12 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 10.50mm</i>				
HAND TAP	6	6H	4	20906	20907	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	6	6H	3	21027		3.38	1.66	0.3670	0.275	0.44
TiN COAT / SP PT TAP	6	6H	3	55013		3.38	1.66	0.3670	0.275	0.44
GAGE - Taperlock Style		6H		22900						
GAGE - Reversible Style		6H		22901						
GAGE - Ring-Go		6g		22902						
GAGE - Ring-NoGo		6g		22903						
M12 X 1.25						<i>Recommended Hole Size Based on 75% Thread = 10.75mm TRU-FLO at 65% Thread = 11.45mm</i>				
HAND TAP	5	6H	4	20497	20498	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	5	6H	3	20495		3.38	1.66	0.3670	0.275	0.44
HAND TAP	3	4H	4	20492	20493	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	3	4H	3	20490		3.38	1.66	0.3670	0.275	0.44
REGULAR SPIRAL FLUTE TAP	5	6H	3	20506	20507	3.38	1.66	0.3670	0.275	0.44
FAST SPIRAL FLUTE TAP	5	6H	3	20510	20511	3.38	1.66	0.3670	0.275	0.44
L.H. HAND TAP	5	6H	4	20502	20503	3.38	1.66	0.3670	0.275	0.44
+.127mm HAND TAP	11	PLATING	4	20515	20516	3.38	1.66	0.3670	0.275	0.44
TRU-FLO FORM TAP	10	6H		19224	19225	3.38	0.94	0.3670	0.275	0.44
TiN COAT / REG SPIRAL FLT TAP	5	6H	3	55004		3.38	1.66	0.3670	0.275	0.44
R.H. ROUND DIE 38.1mm OD				13566						
L.H. ROUND DIE 38.1mm OD				13567						
GAGE - Taperlock Style		6H		25088						
GAGE - Reversible Style		6H		25730						
GAGE - Ring-Go		6g		25285						
GAGE - Ring-NoGo		6g		25286						
M12 X 1.0						<i>Recommended Hole Size Based on 75% Thread = 11mm</i>				
HAND TAP	5	6H	4	20890	20891	3.38	1.66	0.3670	0.275	0.44
SPIRAL POINT TAP	5	6H	3	20914		3.38	1.66	0.3670	0.275	0.44
GAGE - Taperlock Style		6H		22920						
GAGE - Reversible Style		6H		22921						
GAGE - Ring-Go		6g		22922						
GAGE - Ring-NoGo		6g		22923						
M14 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 12mm TRU-FLO at 65% Thread = 13.13mm</i>				
HAND TAP	7	6H	4	20530	20531	3.59	1.66	0.4290	0.322	0.50
SPIRAL POINT TAP	7	6H	3	20528		3.59	1.66	0.4290	0.322	0.50
HAND TAP	3	4H	4	20525	20526	3.59	1.66	0.4290	0.322	0.50
SPIRAL POINT TAP	3	4H	3	20523		3.59	1.66	0.4290	0.322	0.50