

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M14 X 2.0						<i>See Previous Page for Recommended Hole Size</i>				
L.H. HAND TAP	7	6H	4	20535	20536	3.59	1.66	0.4290	0.322	0.50
TRU-FLO FORM TAP	12	6H		19226	19227	3.59	1.00	0.4290	0.322	0.50
R.H. ROUND DIE 38.1mm OD				13570						
L.H. ROUND DIE 38.1mm OD				13571						
GAGE - Taperlock Style		6H		25093						
GAGE - Reversible Style		6H		25735						
GAGE - Ring-Go		6g		25290						
GAGE - Ring-NoGo		6g		25291						
M14 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 12.5mm TRU-FLO at 65% Thread = 13.34mm</i>				
HAND TAP	6	6H	4	20546	20547	3.59	1.66	0.4290	0.322	0.50
SPIRAL POINT TAP	6	6H	3	20543		3.59	1.66	0.4290	0.322	0.50
HAND TAP	3	4H	4	20540	20541	3.59	1.66	0.4290	0.322	0.50
SPIRAL POINT TAP	3	4H	3	20538		3.59	1.66	0.4290	0.322	0.50
L.H. HAND TAP	6	6H	4	20551	20552	3.59	1.66	0.4290	0.322	0.50
TRU-FLO FORM TAP	11	6H		19228	19229	3.59	1.00	0.4290	0.322	0.50
R.H. ROUND DIE 38.1mm OD				13572						
L.H. ROUND DIE 38.1mm OD				13573						
GAGE - Taperlock Style		6H		25098						
GAGE - Reversible Style		6H		25740						
GAGE - Ring-Go		6g		25295						
GAGE - Ring-NoGo		6g		25296						
M14 X 1.25						<i>Recommended Hole Size Based on 75% Thread = 12.75mm</i>				
SPARK PL HAND TAP	4		4	20556	20557	3.59	1.66	0.4290	0.322	0.50
R.H. ROUND DIE 38.1mm OD				13568						
GAGE - Taperlock Style		6H		22940						
GAGE - Reversible Style		6H		22941						
GAGE - Ring-Go		6g		22942						
GAGE - Ring-NoGo		6g		22943						
M14 X 1.0						<i>Recommended Hole Size Based on 75% Thread = 13mm</i>				
HAND TAP	5	6H	4	20902	20903	3.59	1.66	0.4290	0.322	0.50
GAGE - Taperlock Style		6H		22944						
GAGE - Ring-Go		6g		22946						
GAGE - Ring-NoGo		6g		22947						
M15 X 1.0						<i>Recommended Hole Size Based on 75% Thread = 14mm</i>				
HAND TAP	5	6H	4	20989	20990	3.81	1.81	0.4800	0.360	0.56
GAGE - Taperlock Style		6H		22948						
GAGE - Reversible Style		6H		22949						
GAGE - Ring-Go		6g		22950						
GAGE - Ring-NoGo		6g		22951						
M16 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 14mm TRU-FLO at 65% Thread = 15.13mm</i>				
HAND TAP	7	6H	4	20566	20567	3.81	1.81	0.4800	0.360	0.56
SPIRAL POINT TAP	7	6H	3	20564		3.81	1.81	0.4800	0.360	0.56
HAND TAP	4	4H	4	20561	20562	3.81	1.81	0.4800	0.360	0.56
SPIRAL POINT TAP	4	4H	3	20559		3.81	1.81	0.4800	0.360	0.56

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M16 X 2.0						<i>See Previous Page for Recommended Hole Size</i>				
L.H. HAND TAP	7	6H	4	20571	20572	3.81	1.81	0.4800	0.360	0.56
6" EXTENSION HAND TAP	7	6H	4	20953	20954	6.00	1.81	0.4800	0.360	0.56
6" EXTENSION SPIRAL POINT TAP	7	6H	3	21028		6.00	1.81	0.4800	0.360	0.56
TRU-FLO FORM TAP	14	6H		19230	19231	3.81	1.09	0.4800	0.360	0.56
TiN COAT / HAND TAP x 6" TAP	7	6H	4	55010		6.00	1.81	0.4800	0.360	0.56
+ .127mm HAND TAP	11	PLATING	4	20576	20577	3.81	1.81	0.4800	0.360	0.56
+ .127mm SPIRAL POINT TAP	11	PLATING	3	20574		3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 38.1mm OD				13576						
L.H. ROUND DIE 38.1mm OD				13577						
GAGE - Taperlock Style		6H		25103						
GAGE - Reversible Style		6H		25745						
GAGE - Ring-Go		6g		25300						
GAGE - Ring-NoGo		6g		25301						
M16 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 14.5mm</i>				
HAND TAP	6	6H	4	20586	20587	3.81	1.81	0.4800	0.360	0.56
SPIRAL POINT TAP	6	6H	3	20584		3.81	1.81	0.4800	0.360	0.56
HAND TAP	3	4H	4	20581	20582	3.81	1.81	0.4800	0.360	0.56
SPIRAL POINT TAP	3	4H	3	20579		3.81	1.81	0.4800	0.360	0.56
L.H. HAND TAP	6	6H	4	20591	20592	3.81	1.81	0.4800	0.360	0.56
R.H. ROUND DIE 38.1mm OD				13578						
L.H. ROUND DIE 38.1mm OD				13579						
GAGE - Taperlock Style		6H		25108						
GAGE - Reversible Style		6H		25750						
GAGE - Ring-Go		6g		25305						
GAGE - Ring-NoGo		6g		25306						
M16 X 1.0						<i>Recommended Hole Size Based on 75% Thread = 15mm</i>				
HAND TAP	5	6H	4	21045	21046	3.81	1.81	0.4800	0.360	0.56
GAGE - Taperlock Style		6H		22976						
GAGE - Reversible Style		6H		22977						
GAGE - Ring-Go		6g		22978						
GAGE - Ring-NoGo		6g		22979						
M18 X 2.5						<i>Recommended Hole Size Based on 75% Thread = 15.5mm</i>				
HAND TAP	7	6H	4	20601	20602	4.03	1.81	0.5420	0.406	0.63
SPIRAL POINT TAP	7	6H	3	20599		4.03	1.81	0.5420	0.406	0.63
L.H. HAND TAP	7	6H	4	20606	20607	4.03	1.81	0.5420	0.406	0.63
R.H. ROUND DIE 38.1mm OD				13584						
L.H. ROUND DIE 38.1mm OD				13585						
GAGE - Taperlock Style		6H		25113						
GAGE - Reversible Style		6H		25755						
GAGE - Ring-Go		6g		25310						
GAGE - Ring-NoGo		6g		25311						
M18 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 16.5mm TRU-FLO at 65% Thread = 17.34mm</i>				
HAND TAP	6	6H	4	20621	20622	4.03	1.81	0.5420	0.406	0.63
SPARK PL HAND TAP	4		4	20616	20617	4.03	1.81	0.5420	0.406	0.63