

TAPS, DIES & GAGES

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M22 X 2.5						<i>Recommended Hole Size Based on 75% Thread = 19.5mm</i>				
HAND TAP	7	6H	4	20676	20677	4.69	2.22	0.6970	0.523	0.75
HAND TAP	4	4H	4	20671	20672	4.69	2.22	0.6970	0.523	0.75
L.H. HAND TAP	7	6H	4	20681	20682	4.69	2.22	0.6970	0.523	0.75
R.H. ROUND DIE 50.8mm OD				13598						
GAGE - Taperlock Style		6H		25133						
GAGE - Ring-Go		6g		25330						
GAGE - Ring-NoGo		6g		25331						
M22 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 20.5mm</i>				
HAND TAP	6	6H	4	20691	20692	4.69	2.22	0.6970	0.523	0.75
HAND TAP	3	4H	4	20686	20687	4.69	2.22	0.6970	0.523	0.75
L.H. HAND TAP	6	6H	4	20696	20697	4.69	2.22	0.6970	0.523	0.75
+.127mm HAND TAP	11	PLATING	4	20701	20702	4.69	2.22	0.6970	0.523	0.75
R.H. ROUND DIE 50.8mm OD				13600						
GAGE - Taperlock Style		6H		25138						
GAGE - Ring-Go		6g		25335						
GAGE - Ring-NoGo		6g		25336						
M24 X 3.0						<i>Recommended Hole Size Based on 75% Thread = 21mm</i>				
HAND TAP	8	6H	4	20711	20712	4.91	2.22	0.7600	0.570	0.75
SPIRAL POINT TAP	8	6H	3	21029		4.91	2.22	0.7600	0.570	0.75
HAND TAP	4	4H	4	20706	20707	4.91	2.22	0.7600	0.570	0.75
L.H. HAND TAP	8	6H	4	20716	20717	4.91	2.22	0.7600	0.570	0.75
+.127mm HAND TAP	11	PLATING	4	20721	20722	4.91	2.22	0.7600	0.570	0.75
TiN COAT / HAND TAP	8	6H	4	55007		4.91	2.22	0.7600	0.570	0.75
R.H. ROUND DIE 50.8mm OD				13604						
L.H. ROUND DIE 50.8mm OD				13605						
GAGE - Taperlock Style		6H		25143						
GAGE - Ring-Go		6g		25340						
GAGE - Ring-NoGo		6g		25341						
M24 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 22mm</i>				
HAND TAP	7	6H	4	20731	20732	4.91	2.22	0.7600	0.570	0.75
HAND TAP	4	4H	4	20726	20727	4.91	2.22	0.7600	0.570	0.75
L.H. HAND TAP	7	6H	4	20736	20737	4.91	2.22	0.7600	0.570	0.75
R.H. ROUND DIE 50.8mm OD				13606						
L.H. ROUND DIE 50.8mm OD				13607						
GAGE - Taperlock Style		6H		25148						
GAGE - Ring-Go		6g		25345						
GAGE - Ring-NoGo		6g		25346						
M24 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 22.5mm</i>				
HAND TAP	6	6H	4	20917	20918	4.91	2.22	0.7600	0.570	0.75
GAGE - Taperlock Style		6H		21545						
GAGE - Ring-Go		6g		21546						
GAGE - Ring-NoGo		6g		21547						
M25 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 23.5mm</i>				
HAND TAP	6	6H	4	21031	21032	5.13	2.50	0.8000	0.600	0.81
GAGE - Taperlock Style		6H		21548						