

SIZE/ DESCRIPTION	D#	CLASS OF FIT	# FLUTES	ITEM #		OVERALL LENGTH	THREAD LENGTH	SHANK DIAMETER	SQUARE DIAMETER	SQUARE LENGTH
				PLUG	BOTTOM					
M25 X 1.5						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Ring-Go		6g		21549						
GAGE - Ring-NoGo		6g		21550						
M26 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 24.5mm</i>				
HAND TAP	6	6H	6	20981	20982	4.00	1.50	0.8960	0.672	0.88
GAGE - Taperlock Style		6H		21557						
GAGE - Ring-Go		6g		21558						
GAGE - Ring-NoGo		6g		21559						
M27 X 3.0						<i>Recommended Hole Size Based on 75% Thread = 24mm</i>				
HAND TAP	8	6H	4	20746	20747	5.13	2.50	0.8960	0.672	0.88
HAND TAP	5	4H	4	20741	20742	5.13	2.50	0.8960	0.672	0.88
L.H. HAND TAP	8	6H	4	20751	20752	5.13	2.50	0.8960	0.672	0.88
R.H. ROUND DIE 63.5mm OD				13614						
GAGE - Taperlock Style		6H		25158						
GAGE - Ring-Go		6g		25350						
GAGE - Ring-NoGo		6g		25351						
M27 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 25mm</i>				
HAND TAP	7	6H	4	20761	20762	5.13	2.50	0.8960	0.672	0.88
HAND TAP	5	4H	4	20756	20757	5.13	2.50	0.8960	0.672	0.88
R.H. ROUND DIE 63.5mm OD				13616						
GAGE - Taperlock Style		6H		25163						
GAGE - Ring-Go		6g		25355						
GAGE - Ring-NoGo		6g		25356						
M27 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 25.5mm</i>				
HAND TAP	6	6H	6	21057	21058	4.00	1.50	0.8960	0.672	0.88
GAGE - Taperlock Style		6H		21578						
GAGE - Ring-Go		6g		21579						
GAGE - Ring-NoGo		6g		21580						
M30 X 3.5						<i>Recommended Hole Size Based on 75% Thread = 26.5mm</i>				
HAND TAP	9	6H	4	20776	20777	5.44	2.56	1.0210	0.766	1.00
HAND TAP	5	4H	4	20771	20772	5.44	2.56	1.0210	0.766	1.00
L.H. HAND TAP	9	6H	4	20781	20782	5.44	2.56	1.0210	0.766	1.00
R.H. ROUND DIE 63.5mm OD				13624						
L.H. ROUND DIE 63.5mm OD				13625						
GAGE - Taperlock Style		6H		25168						
GAGE - Ring-Go		6g		25360						
GAGE - Ring-NoGo		6g		25361						
M30 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 26mm</i>				
HAND TAP	7	6H	4	20791	20792	5.44	2.56	1.0210	0.766	1.00
HAND TAP	5	4H	4	20786	20787	5.44	2.56	1.0210	0.766	1.00
R.H. ROUND DIE 63.5mm OD				13626						
GAGE - Taperlock Style		6H		25173						
GAGE - Ring-Go		6g		25365						
GAGE - Ring-NoGo		6g		25366						
M30 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 28.5mm</i>				
HAND TAP	6	6H	6	20898	20899	4.00	1.50	1.0210	0.766	1.00

TAPS, DIES & GAGES

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				PLUG	BOTTOM					
M30 X 1.5						<i>See Previous Page for Recommended Hole Size</i>				
GAGE - Taperlock Style		6H		21593						
GAGE - Ring-Go		6g		21594						
GAGE - Ring-NoGo		6g		21595						
M32 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 30mm</i>				
HAND TAP	7	6H	6	21199	21200	5.75	2.56	1.0210	0.766	1.00
GAGE - Taperlock Style		6H		21602						
GAGE - Ring-Go		6g		21603						
GAGE - Ring-NoGo		6g		21604						
M32 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 30.5mm</i>				
HAND TAP	6	6H	6	21060	21061	4.00	1.50	1.0210	0.766	1.00
GAGE - Taperlock Style		6H		21611						
GAGE - Ring-Go		6g		21612						
GAGE - Ring-NoGo		6g		21613						
M33 X 3.5						<i>Recommended Hole Size Based on 75% Thread = 29.5mm</i>				
HAND TAP	9	6H	4	20806	20807	5.75	2.56	1.1080	0.831	1.06
HAND TAP	5	4H	4	20801	20802	5.75	2.56	1.1080	0.831	1.06
GAGE - Taperlock Style		6H		25178						
GAGE - Ring-Go		6g		25370						
GAGE - Ring-NoGo		6g		25371						
M33 X 2.0						<i>Recommended Hole Size Based on 75% Thread = 31mm</i>				
HAND TAP	7	6H	4	20821	20822	5.75	2.56	1.1080	0.831	1.06
HAND TAP	5	4H	4	20816	20817	5.75	2.56	1.1080	0.831	1.06
R.H. ROUND DIE 63.5mm OD				13634						
GAGE - Taperlock Style		6H		25183						
GAGE - Ring-Go		6g		25375						
GAGE - Ring-NoGo		6g		25376						
M35 X 1.5						<i>Recommended Hole Size Based on 75% Thread = 33.5mm</i>				
HAND TAP	6	6H	6	20957	20958	4.00	1.50	1.1080	0.831	1.00
GAGE - Taperlock Style		6H		21632						
GAGE - Ring-Go		6g		21633						
GAGE - Ring-NoGo		6g		21634						
M36 X 4.0						<i>Recommended Hole Size Based on 75% Thread = 32mm</i>				
HAND TAP	9	6H	4	20836	20837	6.06	3.00	1.2330	0.925	1.13
HAND TAP	5	4H	4	20831	20832	6.06	3.00	1.2330	0.925	1.13
R.H. ROUND DIE 63.5mm OD				13638						
GAGE - Taperlock Style		6H		25188						
GAGE - Ring-Go		6g		25380						
GAGE - Ring-NoGo		6g		25381						
M36 X 3.0						<i>Recommended Hole Size Based on 75% Thread = 33mm</i>				
HAND TAP	8	6H	4	20851	20852	6.06	3.00	1.2330	0.925	1.13
HAND TAP	5	4H	4	20846	20847	6.06	3.00	1.2330	0.925	1.13
R.H. ROUND DIE 63.5mm OD				13640						
GAGE - Taperlock Style		6H		25193						
GAGE - Ring-Go		6g		25385						
GAGE - Ring-NoGo		6g		25386						