

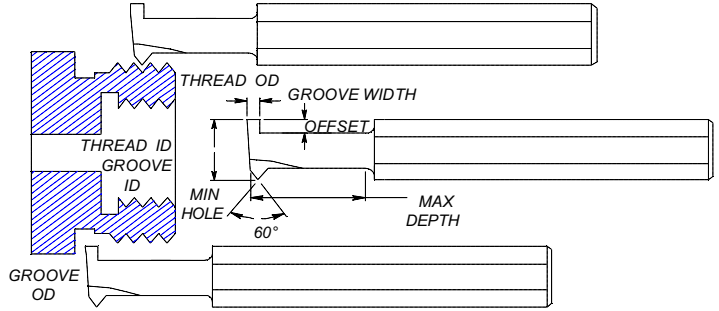
**SERIES 52**

made from **ITI CARBIDE**

GROOVE WIDTH CAN BE MODIFIED NO EXTRACHARGE

APPLICATION : **THREADING & GROOVING WITH THE SAME TOOL.**

**COMBINATION THREAD & GROOVE**



MIN HOLE	MAX DEPTH	ORDER EDP#	TOOL IDENTIFICATION	GROOVE WIDTH	OFFSET	SHANK & OVERALL LENGTH
1/4	.500	52-1100	TG-240-500	.094	.050	1/4 X 2-1/2 O.A.L.
	.750	52-1105	TG-240-750			
	1.000	52-1110	TG-240-1000			
5/16	.500	52-1115	TG-310-500	.125	.060	5/16 X 2-1/2 O.A.L.
	.750	52-1120	TG-310-750			
	1.000	52-1125	TG-310-1000			
3/8	.500	52-1130	TG-360-500	.156	.080	3/8 X 2-1/2 O.A.L.
	.750	52-1135	TG-360-750			
	1.000	52-1140	TG-360-1000			

**SERIES 06**

made from **ITI CARBIDE**

APPLICATION : **MULTI-REACH GROOVING**

**NO LONGER LIMITED BY NECK LENGTH.  
ONE TOOL REPLACES A SERIES OF OTHERS.**

**MULTI-REACH GROOVING TOOLS**

MINIMUM HOLE	TOOL I.D.	GROOVE WIDTH	ORDER EDP#	ALTN COATED EDP#	OFFSET	SHANK DIAMETER	SHANK LENGTH
.310	LG-310-032	.032	06-1200	06-1200-C	.060	1/4"	4"
	LG-310-063	.063	06-1205	06-1205-C			
	LG-310-094	.094	06-1210	06-1210-C			
	LG-310-125	.125	06-1215	06-1215-C			
.390	LG-390-032	.032	06-1220	06-1220-C	.075	5/16"	4"
	LG-390-063	.063	06-1225	06-1225-C			
	LG-390-094	.094	06-1230	06-1230-C			
	LG-390-125	.125	06-1235	06-1235-C			
.475	LG-475-032	.032	06-1240	06-1240-C	.100	3/8"	6"
	LG-475-063	.063	06-1245	06-1245-C			
	LG-475-094	.094	06-1250	06-1250-C			
	LG-475-125	.125	06-1255	06-1255-C			
.620	LG-620-032	.032	06-1260	06-1260-C	.120	1/2"	6"
	LG-620-063	.063	06-1265	06-1265-C			
	LG-620-094	.094	06-1270	06-1270-C			
	LG-620-125	.125	06-1275	06-1275-C			

WIDTHS CAN BE SIZED TO YOUR SPECIFICATIONS

CARBIDE SHANKS PROVIDE MAXIMUM RIDGIDITY.



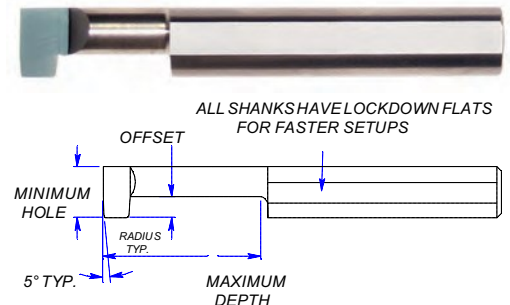
**SERIES 27**

made from **ITC CARBIDE**

APPLICATION : **O-RING GROOVING WITH TAPERED SIDES**

**O-RING GROOVE TOOLS**

MINIMUM HOLE	GROOVE WIDTH	MAX DEPTH	ORDER EDP#	ALTN COATED#	TOOL ID	CORNER RADIUS	OFFSET	SHANK
.250	.096/.098	.500	27-1300	27-1300-C	O-096-8	.010/.020	.100	1/4 X 2-1/2 O.A.L.
	.141/.143	.562	27-1305	27-1305-C	O-141-9	.035/.045		
	.144/.146	.625	27-1310	27-1310-C	O-144-10	.035/.045		
.375	.174/.176	.750	27-1315	27-1315-C	O-174-12	.010/.020	.115	3/8 X 2-1/2 O.A.L.
	.208/.210	.812	27-1320	27-1320-C	O-208-13	.035/.045		
	.241/.243	.940	27-1325	27-1325-C	O-241-15	.035/.045		



GROOVE TOOLS