

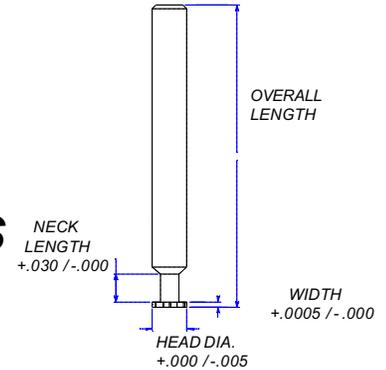
SERIES 77

made from **ITI CARBIDE**

RETAINING RING CARBIDE KEY CUTTERS

APPLICATION: ALL CLEARANCE ANGLES, RAKE ANGLES AND DISH CLEARANCE'S ARE SPECIFICALLY ENGINEERED AND DESIGNED FOR CUTTING RETAINING RING GROOVES

HEAD DIAMETER	WIDTH	NECK DIAMETER	NECK LENGTH	ORDER EDP#	ALTiN COATED EDP #	SHANK DIA.	# OF TEETH	OVERALL LENGTH
.187	.018	.094	3/16	77-1900	77-1900-C	3/16	6	2-1/2
	.029	.125	3/16	77-1910	77-1910-C			
.250	.039	.125	1/4	77-1920	77-1920-C	1/4	6	2-1/2
	.046	.125	1/4	77-1930	77-1930-C			
.312	.056	.150	5/16	77-1940	77-1940-C	5/16	8	2-1/2
.375	.068	.200	3/8	77-1950	77-1950-C	3/8	8	2-1/2
	.086	.200	3/8	77-1960	77-1960-C			
.500	.103	.250	3/8	77-1970	77-1970-C	1/2	10	3"
	.120	.250	3/8	77-1980	77-1980-C			



SERIES 74

made from **ITI CARBIDE**

LONG SHANK SOLID CARBIDE KEY CUTTERS

HEAD DIAMETER	WIDTH	NECK DIAMETER	NECK LENGTH	ORDER EDP#	TOOL ID	SHANK DIA.	# OF TEETH	OVERALL LENGTH
.187	.0469	.094	1/4	74-0100	EK-187-046	3/16	6	4"
	.0938	.094	1/4	74-0105	EK-187-094			
.250	.0625	.125	3/8	74-0110	EK-250-062	1/4	6	4"
	.1250	.125	3/8	74-0115	EK-250-125			
.312	.0625	.150	1/2	74-0120	EK-312-062	5/16	8	4"
	.1250	.150	1/2	74-0125	EK-312-125			
.375	.0625	.200	5/8	74-0130	EK-375-062	3/8	8	4"
	.1250	.200	5/8	74-0135	EK-375-125			
.500	.0625	.250	3/4	74-0140	EK-500-062	1/2	10	6"
	.1250	.250	3/4	74-0145	EK-500-125			

SPECIAL WIDTHS, CORNER RADIUS, STAGGER TOOTH AND LEFT HAND ARE AVAILABLE ON REQUEST.



LONG SHANK CARBIDE HEAD KEY CUTTERS

SERIES 74

made from **ITI CARBIDE**

HEAD DIAMETER	WIDTH	NECK DIAMETER	NECK LENGTH	ORDER EDP#	TOOL ID	SHANK DIA.	# OF TEETH	OVERALL LENGTH
.625	.0625	.280	1/4	74-0200	EK-625-062	1/2	10	6"
	.1250	.280	1/4	74-0205	EK-625-125			
.750	.0625	.250	1/4	74-0210	EK-750-062	1/2	10	6"
	.1250	.250	1/4	74-0215	EK-750-125			
.875	.0625	.280	1/4	74-0220	EK-875-062	1/2	12	6"
	.1250	.280	1/4	74-0225	EK-875-125			
1.000	.0625	.280	1/4	74-0230	EK-100-062	1/2	12	6"
	.1250	.280	1/4	74-0235	EK-100-125			
1.250	.0625	.280	1/4	74-0240	EK-125-062	1/2	14	6"
	.1250	.280	1/4	74-0245	EK-125-125			

SERIES 90

made from **ITI CARBIDE**

CARBIDE HEAD ON HARDENED STEEL SHANK

SINGLE ANGLE CUTTERS

INCLUDED ANGLE	MAJOR DIA.	MINOR DIA.	WIDTH OF CUT	ORDER EDP#	TOOL IDENTIFICATION	# OF TEETH
60°	1/2	.356	.125	90-1100	SA-500-60	4
	5/8	.408	.187	90-1105	SA-625-60	6
	3/4	.461	.250	90-1110	SA-750-60	6
90°	1/2	.250	.125	90-1115	SA-500-90	4
	5/8	.250	.187	90-1120	SA-625-90	6
	3/4	.250	.250	90-1125	SA-750-90	6

