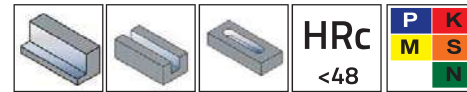


SERIES: CCMG

4 FLUTE MELIN MICRO SQUARE END MILLS



DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	LENGTH	BRIGHT PART NAME	BRIGHT EDP	ALTIN EDP	DLC EDP
0.005	1/8	0.008	1-1/2	stub	CCMGS-.005	17126	57126	
0.005	1/8	0.015	1-1/2	std	CCMG-.005	H1612	H1994	
0.006	1/8	0.009	1-1/2	stub	CCMGS-.006	17129	57129	
0.006	1/8	0.018	1-1/2	std	CCMG-.006	17130	57130	
0.007	1/8	0.011	1-1/2	stub	CCMGS-.007	17132	57132	
0.007	1/8	0.021	1-1/2	std	CCMG-.007	17133	57133	
0.008	1/8	0.012	1-1/2	stub	CCMGS-.008	17134	57134	
0.008	1/8	0.024	1-1/2	std	CCMG-.008	17135	57135	
0.009	1/8	0.014	1-1/2	stub	CCMGS-.009	17136	57136	
0.009	1/8	0.027	1-1/2	std	CCMG-.009	17137	57137	
0.010	1/8	0.015	1-1/2	stub	CCMGS-.010	17370	57370	77370
0.010	1/8	0.030	1-1/2	std	CCMG-.010	10655	50655	70655
0.011	1/8	0.017	1-1/2	stub	CCMGS-.011	17452	57452	77452
0.011	1/8	0.033	1-1/2	std	CCMG-.011	17453	57453	77453
0.012	1/8	0.018	1-1/2	stub	CCMGS-.012	17454	57454	77454
0.012	1/8	0.036	1-1/2	std	CCMG-.012	17455	57455	77455
0.013	1/8	0.020	1-1/2	stub	CCMGS-.013	17456	57456	77456
0.013	1/8	0.039	1-1/2	std	CCMG-.013	17457	57457	77457
0.014	1/8	0.021	1-1/2	stub	CCMGS-.014	17458	57458	77458
0.014	1/8	0.042	1-1/2	std	CCMG-.014	17459	57459	77459
0.015 (1/64)	1/8	0.023	1-1/2	stub	CCMGS-.015	17460	57460	77460
0.015 (1/64)	1/8	0.045	1-1/2	std	CCMG-.015	10657	50657	70657
0.015 (1/64)	1/8	0.075	2-1/2	long flute	CCMG-.0150-LF	12379	52379	72379
0.016	1/8	0.024	1-1/2	stub	CCMGS-.016	17461	57461	77461
0.016	1/8	0.048	1-1/2	std	CCMG-.016	17462	57462	77462
0.017	1/8	0.026	1-1/2	stub	CCMGS-.017	17463	57463	77463
0.017	1/8	0.051	1-1/2	std	CCMG-.017	17464	57464	77464
0.018	1/8	0.027	1-1/2	stub	CCMGS-.018	17465	57465	77465
0.018	1/8	0.054	1-1/2	std	CCMG-.018	17466	57466	77466

sizes continued on next page



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DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	LENGTH	BRIGHT PART NAME	BRIGHT EDP	ALTIN EDP	DLC EDP
0.019	1/8	0.029	1-1/2	stub	CCMGS-.019	17467	57467	77467
0.019	1/8	0.057	1-1/2	std	CCMG-.019	17468	57468	77468
0.020	1/8	0.030	1-1/2	stub	CCMGS-.020	17469	57469	77469
0.020	1/8	0.060	1-1/2	std	CCMG-.020	10659	50659	70659
0.020	1/8	0.100	2-1/2	long flute	CCMG-.0200-LF	12380	52380	72380
0.021	1/8	0.032	1-1/2	stub	CCMGS-.021	17470	57470	77470
0.021	1/8	0.063	1-1/2	std	CCMG-.021	17471	57471	77471
0.022	1/8	0.033	1-1/2	stub	CCMGS-.022	17472	57472	77472
0.022	1/8	0.066	1-1/2	std	CCMG-.022	17473	57473	77473
0.023	1/8	0.035	1-1/2	stub	CCMGS-.023	17474	57474	77474
0.023	1/8	0.069	1-1/2	std	CCMG-.023	17475	57475	77475
0.024	1/8	0.036	1-1/2	stub	CCMGS-.024	17476	57476	77476
0.024	1/8	0.072	1-1/2	std	CCMG-.024	17477	57477	77477
0.025	1/8	0.038	1-1/2	stub	CCMGS-.025	17478	57478	77478
0.025	1/8	0.075	1-1/2	std	CCMG-.025	10661	50661	70661
0.025	1/8	0.125	2-1/2	long flute	CCMG-.0250-LF	12585	52585	72585
0.026	1/8	0.039	1-1/2	stub	CCMGS-.026	17479	57479	77479
0.026	1/8	0.078	1-1/2	std	CCMG-.026	17480	57480	77480
0.027	1/8	0.041	1-1/2	stub	CCMGS-.027	17481	57481	77481
0.027	1/8	0.081	1-1/2	std	CCMG-.027	17482	57482	77482
0.028	1/8	0.042	1-1/2	stub	CCMGS-.028	17483	57483	77483
0.028	1/8	0.084	1-1/2	std	CCMG-.028	17484	57484	77484
0.029	1/8	0.044	1-1/2	stub	CCMGS-.029	17485	57485	77485
0.029	1/8	0.087	1-1/2	std	CCMG-.029	17486	57486	77486
0.030	1/8	0.045	1-1/2	stub	CCMGS-.030	17487	57487	77487
0.030	1/8	0.090	1-1/2	std	CCMG-.030	10663	50663	70663
0.030	1/8	0.150	2-1/2	long flute	CCMG-.0300-LF	12381	52381	72381
0.031 (1/32)	1/8	0.047	1-1/2	stub	CCMGS-.031	17488	57488	77488
0.031 (1/32)	1/8	0.093	1-1/2	std	CCMG-.031	17489	57489	77489
0.032	1/8	0.048	1-1/2	stub	CCMGS-.032	17490	57490	77490
0.032	1/8	0.096	1-1/2	std	CCMG-.032	17491	57491	77491
0.033	1/8	0.050	1-1/2	stub	CCMGS-.033	17492	57492	77492
0.033	1/8	0.099	1-1/2	std	CCMG-.033	17493	57493	77493
0.034	1/8	0.051	1-1/2	stub	CCMGS-.034	17494	57494	77494
0.034	1/8	0.102	1-1/2	std	CCMG-.034	17495	57495	77495
0.035	1/8	0.053	1-1/2	stub	CCMGS-.035	17496	57496	77496
0.035	1/8	0.105	1-1/2	std	CCMG-.035	10665	50665	70665
0.035	1/8	0.175	2-1/2	long flute	CCMG-.0350-LF	12587	52587	72587
0.036	1/8	0.054	1-1/2	stub	CCMGS-.036	H1417	H1418	
0.036	1/8	0.108	1-1/2	std	CCMG-.036	H1729	H1730	
0.037	1/8	0.056	1-1/2	stub	CCMGS-.037	H1419	H1420	
0.037	1/8	0.111	1-1/2	std	CCMG-.037	H1616	H1617	
0.038	1/8	0.057	1-1/2	stub	CCMGS-.038	H1421	H1422	
0.038	1/8	0.114	1-1/2	std	CCMG-.038	H1620	H1621	

S E R I E S: CCMG

4 FLUTE MELIN MICRO SQUARE END MILLS

DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	LENGTH	BRIGHT PART NAME	BRIGHT EDP	ALTIN EDP	DLC EDP
0.039	1/8	0.059	1-1/2	stub	CCMGS-.039	H1423	H1424	
0.039	1/8	0.117	1-1/2	std	CCMG-.039	H1624	H1625	
0.040	1/8	0.060	1-1/2	stub	CCMGS-.040	17497	57497	77497
0.040	1/8	0.120	1-1/2	std	CCMG-.040	10667	50667	70667
0.040	1/8	0.200	2-1/2	long flute	CCMG-.0400-LF	12383	52383	72383
0.041	1/8	0.123	1-1/2	std	CCMG-.041	H1628	H1629	
0.042	1/8	0.126	1-1/2	std	CCMG-.042	H1632	H1633	
0.043	1/8	0.129	1-1/2	std	CCMG-.043	H1636	H1637	
0.044	1/8	0.132	1-1/2	std	CCMG-.044	H1640	H1642	
0.045	1/8	0.068	1-1/2	stub	CCMGS-.045	17498	57498	77498
0.045	1/8	0.135	1-1/2	std	CCMG-.045	10669	50669	70669
0.045	1/8	0.250	2-1/2	long flute	CCMG-.0450-LF	12384	52384	72384
0.046	1/8	0.138	1-1/2	std	CCMG-.046	H1644	H1645	
0.047 (3/64)	1/8	0.071	1-1/2	stub	CCMGS-.047	H1425	H1426	H1427
0.047 (3/64)	1/8	0.141	1-1/2	std	CCMG-.047	H1648	H1649	H1653
0.048	1/8	0.144	1-1/2	std	CCMG-.048	H1654	H1655	
0.049	1/8	0.147	1-1/2	std	CCMG-.049	H1658	H1659	
0.050	1/8	0.075	1-1/2	stub	CCMGS-.050	17499	57499	77499
0.050	1/8	0.150	1-1/2	std	CCMG-.050	10671	50671	70671
0.050	1/8	0.300	2-1/2	long flute	CCMG-.0500-LF	12386	52386	72386
0.051	1/8	0.153	1-1/2	std	CCMG-.051	H1662	H1663	
0.052	1/8	0.156	1-1/2	std	CCMG-.052	H1666	H1667	
0.053	1/8	0.159	1-1/2	std	CCMG-.053	H1670	H1671	
0.054	1/8	0.162	1-1/2	std	CCMG-.054	H1674	H1675	
0.055	1/8	0.083	1-1/2	stub	CCMGS-.055	17637	57637	77637
0.055	1/8	0.165	1-1/2	std	CCMG-.055	10673	50673	70673
0.056	1/8	0.168	1-1/2	std	CCMG-.056	H1678	H1679	
0.057	1/8	0.171	1-1/2	std	CCMG-.057	H1682	H1683	
0.058	1/8	0.174	1-1/2	std	CCMG-.058	H1686	H1687	
0.059	1/8	0.177	1-1/2	std	CCMG-.059	H1690	H1691	
0.060	1/8	0.090	1-1/2	stub	CCMGS-.060	17643	57643	77643
0.060	1/8	0.180	1-1/2	std	CCMG-.060	10675	50675	70675
0.060	1/8	0.500	2-1/2	long flute	CCMG-.0600-LF	12387	52387	72387
0.062 (1/16)	1/8	0.093	1-1/2	stub	CCMGS-.062	H1428	H1429	H1430
0.062 (1/16)	1/8	0.186	1-1/2	std	CCMG-.062	H1694	H1695	H1699
0.065	1/8	0.098	1-1/2	stub	CCMGS-.065	17645	57645	77645
0.065	1/8	0.195	1-1/2	std	CCMG-.065	10677	50677	70677
0.070	1/8	0.105	1-1/2	stub	CCMGS-.070	17647	57647	77647
0.070	1/8	0.210	1-1/2	std	CCMG-.070	10679	50679	70679

sizes continued on next page



DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	LENGTH	BRIGHT PART NAME	BRIGHT EDP	ALTIN EDP	DLC EDP
0.075	1/8	0.113	1-1/2	stub	CCMGS-.075	17649	57649	77649
0.075	1/8	0.225	1-1/2	std	CCMG-.075	10681	50681	70681
0.075	1/8	0.500	2-1/2	long flute	CCMG-.0750-LF	12389	52389	72389
0.078 (5/64)	1/8	0.117	1-1/2	stub	CCMGS-.078	H1431	H1432	H1433
0.078 (5/64)	1/8	0.234	1-1/2	std	CCMG-.078	H1700	H1701	H1705
0.080	1/8	0.120	1-1/2	stub	CCMGS-.080	17651	57651	77651
0.080	1/8	0.240	1-1/2	std	CCMG-.080	10683	50683	70683
0.085	1/8	0.128	1-1/2	stub	CCMGS-.085	17653	57653	77653
0.085	1/8	0.255	1-1/2	std	CCMG-.085	10685	50685	70685
0.090	1/8	0.135	1-1/2	stub	CCMGS-.090	17656	57656	77656
0.090	1/8	0.270	1-1/2	std	CCMG-.090	10687	50687	70687
0.090	1/8	0.500	2-1/2	long flute	CCMG-.0900-LF	12390	52390	72390
0.093 (3/32)	1/8	0.140	1-1/2	stub	CCMGS-.093	H1436	H1437	H1438
0.093 (3/32)	1/8	0.279	1-1/2	std	CCMG-.093	H1706	H1707	H1711
0.095	1/8	0.143	1-1/2	stub	CCMGS-.095	17657	57657	77657
0.095	1/8	0.285	1-1/2	std	CCMG-.095	10689	50689	70689
0.100	1/8	0.150	1-1/2	stub	CCMGS-.100	17663	57663	77663
0.100	1/8	0.300	1-1/2	std	CCMG-.100	10691	50691	70691
0.105	1/8	0.158	1-1/2	stub	CCMGS-.105	H1747	H1748	
0.105	1/8	0.315	1-1/2	std	CCMG-.105	H1712	H1713	H1716
0.110	1/8	0.165	1-1/2	stub	CCMGS-.110	H1749	H1750	
0.110	1/8	0.330	1-1/2	std	CCMG-.110	H1717	H1718	H1721
0.115	1/8	0.173	1-1/2	stub	CCMGS-.115	H1751	H1752	
0.115	1/8	0.345	1-1/2	std	CCMG-.115	H1722	H1723	H1726
0.118	1/8	0.177	1-1/2	stub	CCMGS-.118	H1996	H1997	
0.118	1/8	0.345	1-1/2	std	CCMG-.118	H2017	H2018	
0.120	1/8	0.180	1-1/2	stub	CCMGS-.120	H1931	H1932	
0.120	1/8	0.360	1-1/2	std	CCMG-.120	H1929	H1930	H1998
0.125 (1/8)	1/8	0.187	1-1/2	stub	CCMGS-.125	H1999	H2000	H2001
0.125 (1/8)	1/8	0.375	1-1/2	std	CCMG-.125	H2002	H2003	H2004
0.125 (1/8)	1/8	0.750	2-1/2	long flute	CCMG-.1250-LF	12391	52391	72391



LARGER Sizes In Full Line Catalog

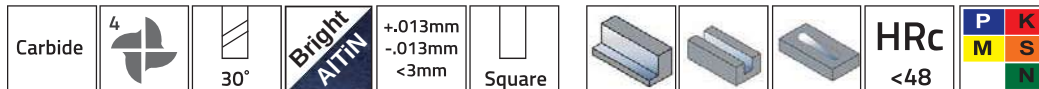
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S E R I E S: CCMG (metric)

4 FLUTE MELIN MICRO SQUARE END MILLS

(product code PIC2)



DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	LENGTH	BRIGHT PART NAME	BRIGHT EDP	ALTIN EDP
0.2mm	3mm	0.4mm	38mm	std	CCMG-M0.2	13663	53663
0.3mm	3mm	0.9mm	38mm	std	CCMG-M0.3	13664	53664
0.4mm	3mm	1.2mm	38mm	std	CCMG-M0.4	13665	53665
0.5mm	3mm	1.5mm	38mm	std	CCMG-M0.5	13666	53666
0.6mm	3mm	1.8mm	38mm	std	CCMG-M0.6	13667	53667
0.7mm	3mm	2.1mm	38mm	std	CCMG-M0.7	13668	53668
0.8mm	3mm	2.4mm	38mm	std	CCMG-M0.8	13669	53669
0.9mm	3mm	2.7mm	38mm	std	CCMG-M0.9	13670	53670
1.0mm	3mm	3.0mm	38mm	std	CCMG-M3M1	16933	56933
1.1mm	3mm	3.3mm	38mm	std	CCMG-M1.1	13672	53672
1.2mm	3mm	3.6mm	38mm	std	CCMG-M1.2	13673	53673
1.3mm	3mm	3.9mm	38mm	std	CCMG-M1.3	13674	53674
1.4mm	3mm	4.2mm	38mm	std	CCMG-M1.4	13675	53675
1.5mm	3mm	4.5mm	38mm	std	CCMG-M1.5	13676	53676

+ LARGER Sizes In [Full Line](#) Catalog

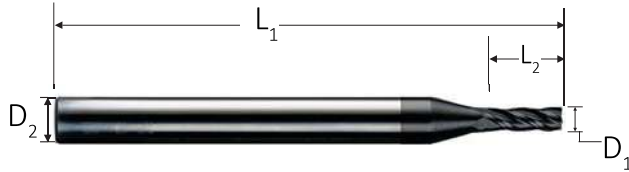


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SERIES: CCMG-__-DIA

4 FLUTE SQUARE END DIAMOND COATED END MILLS

(product code PIC)



Carbide 6%	4	30°	CVD Diamond	+.0005 -.0005 <1/8	+.000 -.002 ≥1/8	Square				N
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DIA D ₁	SHK D ₂	LOC L ₂	OAL L ₁	PART NAME	CVD EDP
.015	1/8	.045	1-1/2	CCMG-.015-DIA	H6678
.020	1/8	.060	1-1/2	CCMG-.020-DIA	H6679
.031 (1/32)	1/8	.093	1-1/2	CCMG-401-DIA	10061
.040	1/8	.120	1-1/2	CCMG-.040-DIA	H6680
.047	1/8	.141	1-1/2	CCMG-.047-DIA	H6681
.050	1/8	.150	1-1/2	CCMG-.050-DIA	H6682
.060	1/8	.180	1-1/2	CCMG-.060-DIA	H6683
.0625 (1/16)	1/8	.186	1-1/2	CCMG-402-DIA	10063
.078	1/8	.234	1-1/2	CCMG-.078-DIA	H6684
.0938 (3/32)	1/8	.279	1-1/2	CCMG-403-DIA	10065
.100	1/8	.300	1-1/2	CCMG-.100-DIA	H6685
.125 (1/8)	1/8	.500	1-1/2	CCMG-404-DIA	10067
.156	3/16	.470	2	CCMG-.156-DIA	H6686
.1875 (3/16)	3/16	.625	2	CCMG-606-DIA	10069
.250 (1/4)	1/4	.750	2-1/2	CCMG-808-DIA	10071
.3125 (5/16)	5/16	.8125	2-1/2	CCMG-1010-DIA	10073
.375 (3/8)	3/8	.100	2-1/2	CCMG-1212-DIA	10075



LARGER Sizes In [Full Line](#) Catalog



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SPEED & FEED:

2, 3, & 4 FLUTES: AMG, EMG, & CCMG SERIES

MATERIAL	CONDITIONS	START- ING SFM	FL	CUTTING DIAMETER							
				.005 - .015	.015 - .030	.030 - .045	.045 - .060	.060 - .075	.075 - .090	.090 - .105	.105 - .125
				CHIP PER TOOTH							
STAINLESS STEELS				ISO-M							
Precipitation 13-8, 15-5, 17-4PH	Slotting @ $\leq 10\%$ of D	90	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 20\%$ of D Radial	250	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
Austenitic 302, 303, 304L, 316L	Slotting @ $\leq 15\%$ of D	100	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 30\%$ of D Radial	250	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
Martensitic 403, 410, 416	Slotting @ $\leq 15\%$ x D	100	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 30\%$ of D Radial	250	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
HIGH TEMP ALLOYS				ISO-S							
Cobalt Base Stellite, Haynes 25, 188, X-40, L-605	Slotting @ 7% of D	50	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
	Profiling @ 5% of D Axial / $\leq 20\%$ of D Radial	80	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
Nickel Base Inconel 600, 625, 718, Nickel 200, 270, Invar, Monel 400, 405, K-Monel, PermaNickel 300, Incoly 600	Slotting @ 7% of D	40	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
	Profiling @ 5% of D Axial / $\leq 20\%$ of D Radial	60	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
Iron Base Incoloy 800-802, Multimet N-155, Timken 16-26-6	Slotting @ 7% of D	80	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
	Profiling @ 5% of D Axial / $\leq 20\%$ of D Radial	100	2 or 4	0.0001	0.0001	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004
STEELS				ISO-P							
High Strength Steels 4140, 4340, 52100	Slotting @ $\leq 15\%$ of D	100	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 30\%$ of D Radial	180	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
High Alloy Steels - Mold & Die A-2, P20, O1, O2, D2, H-13	Slotting @ $\leq 10\%$ of D	125	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 20\%$ of D Radial	250	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
Medium Alloy Steels 200, 250, 300	Slotting @ $\leq 15\%$ of D	125	2 or 4	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006
	Profiling @ 6% of D Axial / $\leq 30\%$ of D Radial	250	2 or 4	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006
Low Alloy Steels-Maraging 10XX, 11XX, 13XX	Slotting @ $\leq 15\%$ of D	150	2 or 4	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006	0.0007	0.0007
	Profiling @ 6% of D Axial / $\leq 35\%$ of D Radial	300	2 or 4	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006	0.0007	0.0007
CAST IRONS				ISO-K							
Ductile Iron Ductile Cast Iron	Slotting @ 15% of D	100	2 or 4	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006	0.0007	0.0007
	Profiling @ 10% of D Axial / $\leq 25\%$ of D Radial	250	2 or 4	0.0004	0.0004	0.0005	0.0005	0.0006	0.0006	0.0007	0.0007
Cast Iron Grey Cast Iron	Slotting @ 25% of D	125	2 or 4	0.0004	0.0004	0.0005	0.0006	0.0008	0.0008	0.0010	0.0010
	Profiling @ 10% of D Axial / $\leq 35\%$ of D Radial	400	2 or 4	0.0004	0.0004	0.0005	0.0006	0.0008	0.0008	0.0010	0.0010
TITANIUMS				ISO-S							
Titanium Alloys 6AL-4V, ASTM 1, 2, 3, 6AL-2S For 5553, decrease SFM and IPM by 25%	Slotting @ $\leq 15\%$ of D	125	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
	Profiling @ 6% of D Axial / $\leq 20\%$ of D Radial	250	2 or 4	0.0002	0.0002	0.0003	0.0003	0.0004	0.0004	0.0005	0.0005
ALUMINUM				ISO-N							
Aluminum Alloys 6061-T6, 7075	Slotting @ $\leq 15\%$ of D	650	2 or 4	0.0004	0.0004	0.0005	0.0006	0.0008	0.0008	0.0010	0.0010
	Profiling @ 10% of D Axial / $\leq 35\%$ of D Radial	775	2 or 4	0.0004	0.0004	0.0005	0.0006	0.0008	0.0008	0.0010	0.0010

For complete speed and feed charts:

See Full Line Catalog or www.melintool.com



Note: All technical data provided are suggested starting points. They may be increased or decreased depending on machine condition, depth of cut, finish required, coolant, etc.