

Extra Long Taper Shank Drills



High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.

Extensive Offering

The world's largest and most extensive inventory

Exclusively
from Michigan Drill

of **USA manufactured** extra long taper shank drills!

8" Overall Length List No. 108

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1/8	.1250	1	5	47.96
9/64	.1406	1	5	50.29
5/32	.1562	1	5	50.29
#20	.1610	1	5	56.10
11/64	.1719	1	5	50.29
3/16	.1875	1	5	50.29
13/64	.2031	1	5	50.29
#3	.2130	1	5	56.10
7/32	.2188	1	5	50.29
15/64	.2344	1	5	50.29
A	.2340	1	5	58.50
1/4	.2500	1	5	50.29
F	.2570	1	5	61.38
17/64	.2656	1	5	54.48

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
9/32	.2812	1	5	54.48
L	.2900	1	5	61.38
19/64	.2969	1	5	54.45
N	.3020	1	5	61.38
5/16	.3125	1	5	54.45
5/16	.3125	2	4	54.45
21/64	.3281	1	5	61.22
11/32	.3438	1	5	61.22
23/64	.3594	1	5	62.96
3/8	.3750	1	5	62.96
13/32	.4062	1	5	66.64
7/16	.4375	1	5	66.64
29/64	.4531	1	5	69.30
15/32	.4688	1	5	69.30

10" Overall Length List No. 110

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
5/32	.1562	1	7	57.82
11/64	.1719	1	7	59.00
3/16	.1875	1	7	60.94
13/64	.2031	1	7	60.94
7/32	.2188	1	7	60.94
15/64	.2344	1	7	60.94
1/4	.2500	1	7	60.94
F	.2570	1	7	76.56
9/32	.2812	1	7	66.49
19/64	.2969	1	7	66.49
21/64	.3281	1	7	72.03
T	.3580	1	7	76.56
23/64	.3594	1	7	74.05
3/8	.3750	1	7	74.05
13/32	.4062	1	7	76.56
27/64	.4219	1	7	78.87

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
7/16	.4375	1	7	78.87
29/64	.4531	1	7	86.61
15/32	.4688	1	7	83.48
15/32	.4688	2	6	86.00
31/64	.4844	2	6	95.59
1/2	.5000	1	7	92.23
1/2	.5000	2	6	92.23
33/64	.5156	2	6	95.59
17/32	.5312	2	6	92.23
35/64	.5469	1	7	93.54
35/64	.5469	2	6	93.54
9/16	.5625	2	6	93.54
37/64	.5781	2	6	98.21
19/32	.5938	2	6	94.76
39/64	.6093	2	6	100.98
5/8	.6250	2	6	100.98

12" Overall Length List No. 112

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1/8	.1250	1	9	68.51
9/64	.1406	1	9	69.50
5/32	.1562	1	9	69.50
11/64	.1719	1	9	69.50
3/16	.1875	1	9	69.50
13/64	.2031	1	9	71.08
7/32	.2188	1	9	71.08
A	.2340	1	9	79.20
15/64	.2344	1	9	71.08
1/4	.2500	1	9	71.08
F	.2570	1	9	82.50
17/64	.2656	1	9	77.81
9/32	.2812	1	9	77.81
19/64	.2969	1	9	77.81
5/16	.3125	1	9	77.81
21/64	.3281	1	9	84.74
11/32	.3438	1	9	84.74
23/64	.3594	1	9	87.12
3/8	.3750	1	9	87.12
25/64	.3906	1	9	91.48

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
13/32	.4062	1	9	91.48
27/64	.4219	1	9	94.64
7/16	.4375	1	9	94.64
29/64	.4531	1	9	101.89
15/32	.4688	1	9	98.21
31/64	.4844	2	8	112.46
1/2	.5000	2	8	108.50
33/64	.5156	2	8	112.46
17/32	.5312	2	8	108.90
35/64	.5469	2	8	114.05
9/16	.5625	2	8	110.05
37/64	.5781	2	8	115.59
19/32	.5938	2	8	111.47
39/64	.6094	2	8	123.27
5/8	.6250	2	8	118.79
5/8	.6250	3	7	122.10
41/64	.6406	2	8	127.12
21/32	.6562	2	8	127.12
43/64	.6719	2	8	138.60
11/16	.6875	2	8	138.60

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