

Taper Shank Drills

High Speed Steel – Oxide Finish

List No. 200 – 118° Point, #1 Morse Taper

Letter Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Price Each
A	.2340	2-7/8	6-1/8	18.07
B	.2380	2-7/8	6-1/8	18.07
C	.2420	2-7/8	6-1/8	18.07
D	.2460	2-7/8	6-1/8	16.03
E	.2500	2-7/8	6-1/8	14.14
F	.2570	3	6-1/4	15.89
G	.2610	3	6-1/4	18.94
H	.2660	3	6-1/4	18.94
I	.2720	3	6-1/4	18.94
J	.2770	3	6-1/4	17.48
K	.2810	3	6-1/4	19.88
L	.2900	3-1/8	6-3/8	19.88
M	.2950	3-1/8	6-3/8	19.88



Size	Decimal Equivalent	Flute Length	Overall Length	Price Each
N	.3020	3-1/8	6-3/8	19.88
O	.3160	3-1/4	6-1/2	23.58
P	.3230	3-1/4	6-1/2	23.58
Q	.3320	3-1/4	6-1/2	24.74
R	.3390	3-1/4	6-1/2	27.21
S	.3480	3-1/2	6-3/4	28.51
T	.3580	3-1/2	6-3/4	28.51
U	.3680	3-1/2	6-3/4	28.51
V	.3770	3-5/8	7	30.05
W*	.3860	3-5/8	7	30.05
X	.3970	3-5/8	7	30.98
Y	.4040	3-5/8	7	30.98
Z	.4130	3-7/8	7-1/4	32.37

*Available in #1 & #2 Morse Taper. Please specify when ordering.

Wire Gauge Sizes

Flute length and overall length are approximately the same as corresponding decimal size.

Size	Decimal Equivalent	Price Each
1	.2280	17.42
2	.2210	17.42
3	.2130	17.42
4	.2090	17.42
5	.2055	17.42
6	.2040	17.42
7	.2010	16.63
8	.1990	16.63
9	.1960	16.63
10	.1935	16.63

Size	Decimal Equivalent	Price Each
11	.1910	16.63
12	.1890	16.63
13	.1850	16.63
14	.1820	16.63
15	.1800	16.63
16	.1770	16.63
17	.1730	16.63
18	.1695	16.63
19	.1660	16.63
20	.1610	15.61

Size	Decimal Equivalent	Price Each
21	.1590	15.61
22	.1570	15.61
23	.1540	15.61
24	.1520	15.61
25	.1495	15.61
26	.1470	15.61
27	.1440	15.61
28	.1405	15.61
29	.1360	15.61
30	.1285	15.61

Size	Decimal Equivalent	Price Each
31	.1200	15.61
35	.1100	15.61
37	.1040	15.61
39	.0995	15.61
40	.0980	15.61
41	.0960	15.61
44	.0860	15.61
46	.0810	15.61
47	.0785	15.61
50	.0700	15.61

Stub Length Taper Shank Drills

High Speed Steel – Oxide Finish

List No. 200ST – 118° Point

Because of their short overall and flute length, stub length taper shank drills are recommended for use in boring mills, screw machines and lathes or where short projection is required.



Fractional Sizes

5" approximate flute length

Size	Decimal Equivalent	Approx. OAL	Morse Taper No.	Price Each
2	2.0000	11	4	300.36
2	2.0000	12	5	309.36
2-1/16	2.0625	11	4	329.18
2-1/16	2.0625	12	5	339.05
2-1/8	2.1250	11	4	357.01
2-1/8	2.1250	12	5	367.68
2-3/16	2.1875	11	4	385.15
2-3/16	2.1875	12	5	396.69
2-1/4	2.2500	11	4	399.42
2-1/4	2.2500	12	5	411.40
2-5/16	2.3125	11	4	412.49
2-5/16	2.3125	12	5	424.05
2-3/8	2.3750	11	4	427.01
2-3/8	2.3750	12	5	439.84
2-7/16	2.4375	12	4	468.69
2-7/16	2.4375	12	5	468.69
2-1/2	2.5000	11	4	481.12

Size	Decimal Equivalent	Approx. OAL	Morse Taper No.	Price Each
2-1/2	2.5000	12	5	494.87
2-9/16	2.5625	12	4	533.92
2-9/16	2.5625	12	5	533.92
2-5/8	2.6250	12	4	533.92
2-5/8	2.6250	12	5	533.92
2-11/16	2.6875	12	4	606.06
2-3/4	2.7500	12	4	606.06
2-3/4	2.7500	12	5	606.06
2-13/16	2.8125	12	4	701.94
2-7/8	2.8750	12	5	701.94
2-15/16	2.9375	12	4	785.27
3	3.0000	12	5	785.27
3-1/8	3.1250	12	5	1320.00
3-1/4	3.2500	12	5	1485.00
3-3/8	3.3750	12	5	2057.00
3-1/2	3.5000	12	5	2310.00
3-3/4	3.7500	12	5	2543.20