

Titanium Nitride Coated Taper Shank Drills

High Speed Steel

List No. 200T – 118° Point

Size	Dec. Equiv.	Flute Length	Overall Length	Morse Taper No.	Price Each
7/32	.2188	2-3/4	6	1	24.55
5/16	.3125	3-1/8	6-3/8	1	35.63
21/64	.3281	3-1/4	6-1/2	1	37.22
11/32	.3438	3-1/4	6-1/2	1	37.22
3/8	.3750	3-1/2	6-3/4	1	37.22
13/32	.4062	3-5/8	7	1	41.00
27/64	.4219	3-7/8	7-1/4	1	42.33
7/16	.4375	3-7/8	7-1/4	1	40.59
29/64	.4531	4-1/8	7-1/2	1	45.54
15/32	.4688	4-1/8	7-1/2	1	46.90
1/2	.5000	4-3/8	8-1/4	2	47.92
33/64	.5156	4-5/8	8-1/2	2	57.22
17/32	.5313	4-5/8	8-1/2	2	53.06
35/64	.5469	4-7/8	8-3/4	2	61.02
9/16	.5625	4-7/8	8-3/4	2	58.81
37/64	.5781	4-7/8	8-3/4	2	67.63
19/32	.5938	4-7/8	8-3/4	2	63.32
39/64	.6094	4-7/8	8-3/4	2	72.82
5/8	.6250	4-7/8	8-3/4	2	64.15
41/64	.6406	5-1/8	9	2	73.92
21/32	.6563	5-1/8	9	2	71.28
43/64	.6719	5-3/8	9-1/4	2	73.66
11/16	.6875	5-3/8	9-1/4	2	73.66
23/32	.7188	5-5/8	9-1/2	2	79.20
3/4	.7500	5-7/8	9-3/4	2	86.33



Size	Dec. Equiv.	Flute Length	Overall Length	Morse Taper No.	Price Each
49/64	.7656	6	9-7/8	2	99.28
25/32	.7813	6	9-7/8	2	102.96
51/64	.7969	6-1/8	10-3/4	3	106.44
13/16	.8125	6-1/8	10-3/4	3	107.71
53/64	.8281	6-1/8	10-3/4	3	123.87
27/32	.8438	6-1/8	10-3/4	3	115.63
7/8	.8750	6-1/8	10-3/4	3	118.80
29/32	.9063	6-1/8	10-3/4	3	126.72
59/64	.9219	6-1/8	10-3/4	3	130.33
15/16	.9375	6-1/8	10-3/4	3	120.38
31/32	.9688	6-3/8	11	3	130.68
63/64	.9844	6-3/8	11	3	144.14
1	1.0000	6-3/8	11	3	133.06
1-1/32	1.0313	6-1/2	11-1/8	3	146.52
1-1/16	1.0625	6-5/8	11-1/4	3	152.06
1-3/32	1.0938	6-7/8	12-1/2	4	180.58
1-1/8	1.1250	7-1/8	12-3/4	4	187.70
1-5/32	1.1563	7-1/4	12-7/8	4	198.00
1-3/16	1.1875	7-3/8	13	4	205.92
1-7/32	1.2188	7-1/2	13-1/8	4	221.76
1-1/4	1.2500	7-7/8	13-1/2	4	229.68
1-9/32	1.2813	8-1/2	13-1/8	3	240.00
1-5/16	1.3125	8-5/8	14-1/4	4	289.87
1-3/8	1.3750	8-7/8	14-1/2	4	308.88
1-1/2	1.5000	9-3/8	15	4	356.40

Other sizes available, Please inquire.

Fast Spiral Taper Shank Drills

High Speed Steel

List No. 200F

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
1/8	.1250	1-7/8	5-1/8	1	24.75
9/64	.1406	2-1/8	5-3/8	1	24.75
5/32	.1562	2-1/8	5-3/8	1	24.75
18	.1695	2-1/2	5-3/4	1	29.10
11/64	.1719	2-1/2	5-3/4	1	24.75
3/16	.1875	2-1/2	5-3/4	1	24.75
9	.1960	2-3/4	6	1	29.10
13/64	.2031	2-3/4	6	1	24.75
7/32	.2188	2-3/4	6	1	24.75
1	.2280	2-3/4	6	1	30.49
15/64	.2344	2-7/8	6-1/8	1	24.75
C	.2420	2-7/8	6-1/8	1	27.80
1/4	.2500	2-7/8	6-1/8	1	24.75
F	.2570	3	6-1/4	1	27.81
G	.2610	3	6-1/4	1	33.15
17/64	.2656	3	6-1/4	1	25.50
I	.2720	3	6-1/4	1	33.15
J	.2770	3	6-1/4	1	30.59
19/64	.2969	3-1/8	6-3/8	1	25.50
N	.3020	3-1/8	6-3/8	1	34.79
5/16	.3125	3-1/8	6-3/8	1	33.99
21/64	.3281	3-1/4	6-1/2	1	33.99



Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
Q	.3320	3-1/4	6-1/2	1	43.30
R	.3390	3-1/4	6-1/2	1	47.62
11/32	.3438	3-1/4	6-1/2	1	33.99
S	.3480	3-1/2	6-3/4	1	49.89
23/64	.3594	3-1/2	6-3/4	1	33.99
3/8	.3750	3-1/2	6-3/4	1	33.99
25/64	.3906	3-5/8	7	1	35.89
Y	.4040	3-7/8	7-1/4	1	54.20
27/64	.4219	3-7/8	7-1/4	1	37.17
29/64	.4531	4-1/8	7-1/2	1	43.87
31/64	.4844	4-3/8	8-1/4	2	43.87
1/2	.5000	4-3/8	8-1/4	2	43.87
19/32	.5938	4-7/8	8-3/4	2	50.65
5/8	.6250	4-7/8	8-3/4	2	50.65
23/32	.7188	5-5/8	9-1/2	2	62.35
47/64	.7344	5-7/8	9-3/4	2	76.00
25/32	.7812	6	9-7/8	2	82.69
51/64	.7969	6-1/8	10-3/4	3	87.17
27/32	.8438	6-1/8	10-3/4	3	93.99
7/8	.8750	6-1/8	10-3/4	3	92.54
57/64	.8906	6-1/8	10-3/4	3	100.15
59/64	.9219	6-1/8	10-3/4	3	101.83