

# Cobalt Taper Shank Drills

Super Cobalt – Heavy Duty



## List No. 210C – 135° Notched Point

These premium cobalt drills exhibit greater toughness, abrasion resistance, and higher red hardness than the standard high speed drills.

Cobalt drills are used in drilling tough, high tensile strength materials like Stainless Steels, Titanium, and Inconel.



HOLE MAKING

Size	Dec. Equiv.	Flute Length	Overall Length	Morse Taper No.	Price Each
1/4	.2500	2-7/8	6-1/8	1	26.10
17/64	.2656	3	6-1/4	1	34.83
9/32	.2812	3	6-1/4	1	30.60
19/64	.2969	3-1/8	6-3/8	1	34.83
5/16	.3125	3-1/8	6-3/8	1	30.60
21/64	.3281	3-1/4	6-1/2	1	36.90
11/32	.3438	3-1/4	6-1/2	1	35.10
23/64	.3594	3-1/2	6-3/4	1	46.80
23/64	.3594	3-1/2	7-3/8	2	46.80
3/8	.3750	3-1/2	6-3/4	1	43.20
3/8	.3750	3-1/2	7-3/8	2	43.20
25/64	.3906	3-5/8	7-1/2	2	49.50
13/32	.4062	3-5/8	7-1/2	2	46.80
10.50mm	.4134	3-7/8	7-3/4	2	66.50
27/64	.4219	3-7/8	7-3/4	2	52.20
7/16	.4375	3-7/8	7-3/4	2	52.20
29/64	.4531	4-1/8	8	2	55.80
15/32	.4688	4-1/8	8	2	55.80
31/64	.4844	4-3/8	8-1/4	2	61.20
1/2	.5000	4-3/8	8-1/4	2	58.50
33/64	.5156	4-5/8	8-1/2	2	67.50
17/32	.5312	4-5/8	8-1/2	2	67.50
35/64	.5469	4-7/8	8-3/4	2	71.10
9/16	.5625	4-7/8	8-3/4	2	67.50
37/64	.5781	4-7/8	8-3/4	2	72.90
19/32	.5938	4-7/8	8-3/4	2	71.10
39/64	.6094	4-7/8	8-3/4	2	82.80
5/8	.6250	4-7/8	10	2	99.22
41/64	.6406	5-1/8	9-3/4	3	94.50
21/32	.6562	5-1/8	9-3/4	3	87.30
43/64	.6719	5-3/8	10	3	99.00
11/16	.6875	5-3/8	10	3	94.50
45/64	.7031	5-5/8	10-1/4	3	106.20
23/32	.7188	5-5/8	10-1/4	3	99.00
47/64	.7344	5-7/8	10-1/2	3	109.80
3/4	.7500	5-7/8	10	2	113.09
3/4	.7500	5-7/8	10-1/2	3	109.80
49/64	.7656	6	9-7/8	2	121.50
49/64	.7656	6	10-5/8	3	117.00
25/32	.7812	6	9-7/8	2	121.50
25/32	.7812	6	10-5/8	3	117.00
51/64	.7969	6-1/8	10-3/4	3	124.20
13/16	.8125	6-1/8	10	2	130.50
13/16	.8125	6-1/8	10-3/4	3	124.20
53/64	.8281	6-1/8	10-3/4	3	152.10
27/32	.8438	6-1/8	10-3/4	3	142.20
55/64	.8594	6-1/8	10-3/4	3	152.10
7/8	.8750	6-1/8	10-3/4	3	142.20
22.50mm	.8858	6-1/8	10	2	185.00
57/64	.8906	6-1/8	10-3/4	3	169.20

Size	Dec. Equiv.	Flute Length	Overall Length	Morse Taper No.	Price Each
29/32	.9062	6-1/8	10-3/4	3	169.20
59/64	.9219	6-1/8	10-3/4	3	175.50
15/16	.9375	6-1/8	10-3/4	3	148.41
24.00mm	.9448	6-1/8	10-3/4	2	193.19
61/64	.9531	6-3/8	11	3	167.99
31/32	.9688	6-3/8	11	3	167.99
63/64	.9844	6-3/8	11	3	167.99
1	1.0000	6-3/8	11	3	167.99
1-1/64	1.0156	6-1/2	12-1/8	4	220.87
1-1/32	1.0312	6-1/2	12-1/8	4	220.87
1-3/64	1.0469	6-5/8	12-1/4	4	200.80
1-1/16	1.0625	6-5/8	12-1/4	4	200.80
1-5/64	1.0781	6-7/8	12-1/2	4	222.60
1-3/32	1.0938	6-7/8	12-1/2	4	222.60
1-7/64	1.1094	7-1/8	12-3/4	4	235.13
1-1/8	1.1250	7-1/8	12-3/4	4	235.13
1-9/64	1.1406	7-1/4	12-7/8	4	274.06
1-5/32	1.1562	7-1/4	12-7/8	4	274.06
1-11/64	1.1719	7-3/8	13	4	274.08
1-3/16	1.1875	7-3/8	12	3	274.08
1-3/16	1.1875	7-3/8	13	4	274.08
1-13/64	1.2031	7-1/2	13-1/8	4	287.84
1-7/32	1.2188	7-1/2	13-1/8	4	287.84
1-15/64	1.2344	7-7/8	13-1/2	4	312.30
1-1/4	1.2500	7-7/8	13-1/2	4	312.30
1-17/64	1.2656	8-1/2	14-1/8	4	335.70
1-9/32	1.2812	8-1/2	14-1/8	4	335.70
1-19/64	1.2969	8-5/8	14-1/4	4	365.88
1-5/16	1.3125	8-5/8	14-1/4	4	365.88
1-5/16	1.3125	8-5/8	15-7/8	5	365.88
1-21/64	1.3281	8-3/4	14-3/8	4	360.90
1-11/32	1.3438	8-3/4	14-3/8	4	360.90
1-23/64	1.3594	8-7/8	14-1/2	4	392.49
1-3/8	1.3750	8-7/8	14-1/2	4	392.49
1-3/8	1.3750	8-7/8	15-7/8	5	392.49
1-25/64	1.3906	9	14-5/8	4	388.80
1-13/32	1.4062	9	14-5/8	4	462.85
1-27/64	1.4219	9-1/8	14-3/4	4	462.85
1-7/16	1.4375	9-1/8	14-3/4	4	462.85
1-7/16	1.4375	9-1/8	16-1/8	5	462.85
1-29/64	1.4531	9-1/4	14-7/8	4	467.10
1-15/32	1.4688	9-1/4	14-7/8	4	467.10
1-31/64	1.4844	9-3/8	15	4	496.98
1-1/2	1.5000	9-3/8	15	4	458.10
1-1/2	1.5000	9-3/8	16-3/8	5	458.10
1-5/8	1.6250	10	17	5	594.00
1-3/4	1.7500	10-1/8	17-1/8	5	738.00
1-13/16	1.8125	10-1/8	17-1/8	5	823.50
2	2.0000	10-3/8	17-3/8	5	895.50
2-3/4	2.7500	12-3/4	20-3/8	5	1440.00

## Sets

Sizes	No. of Pcs.	Set No.	Price
33/64 — 3/4 by 64 <sup>ths</sup>	16	210CA	1508.40
49/64 — 1 by 64 <sup>ths</sup>	16	210CB	2532.20

All sets are supplied in Huot metal index

