

Slow Spiral Jobber Length Drills

High Speed Steel

List No. **300L** – Bright Finish, 118° Point

Slow spiral drills are designed for applications in brass, fiberglass, hard rubber and plastics.

The open flute design allows the greatest volume of chip removal with high feed rates. They are also successfully used in shallow hole drilling of aluminum and magnesium alloys and die cast parts.



MICHIGAN
DRILL & CUTTING TOOLS

Fractional Sizes

| Size | Decimal Equivalent | Flute Length | Overall Length | Pkg. Qty. | Price Each |
|-------|--------------------|--------------|----------------|-----------|------------|
| 1/64 | .0156 | 3/16 | 3/4 | 12 | 3.56 |
| 1/32 | .0312 | 1/2 | 1-3/8 | 12 | 2.29 |
| 3/64 | .0469 | 3/4 | 1-3/4 | 12 | 2.24 |
| 1/16 | .0625 | 7/8 | 1-7/8 | 12 | 2.11 |
| 5/64 | .0781 | 1 | 2 | 12 | 2.15 |
| 3/32 | .0938 | 1-1/4 | 2-1/4 | 12 | 1.91 |
| 7/64 | .1094 | 1-1/2 | 2-5/8 | 12 | 1.95 |
| 1/8 | .1250 | 1-5/8 | 2-3/4 | 12 | 1.95 |
| 9/64 | .1406 | 1-3/4 | 2-7/8 | 12 | 2.31 |
| 5/32 | .1562 | 2 | 3-1/8 | 12 | 2.47 |
| 11/64 | .1719 | 2-1/8 | 3-1/4 | 12 | 2.64 |
| 3/16 | .1875 | 2-5/16 | 3-1/2 | 12 | 2.81 |
| 13/64 | .2031 | 2-7/16 | 3-5/8 | 12 | 3.63 |
| 7/32 | .2188 | 2-1/2 | 3-3/4 | 12 | 3.76 |
| 15/64 | .2344 | 2-5/8 | 3-7/8 | 12 | 4.29 |
| 1/4 | .2500 | 2-3/4 | 4 | 12 | 3.63 |

| Size | Decimal Equivalent | Flute Length | Overall Length | Pkg. Qty. | Price Each |
|-------|--------------------|--------------|----------------|-----------|------------|
| 17/64 | .2656 | 2-7/8 | 4-1/8 | 12 | 5.74 |
| 9/32 | .2812 | 2-15/16 | 4-1/4 | 6 | 5.87 |
| 19/64 | .2969 | 3-1/16 | 4-3/8 | 6 | 6.27 |
| 5/16 | .3125 | 3-3/16 | 4-1/2 | 6 | 6.27 |
| 21/64 | .3281 | 3-5/16 | 4-5/8 | 6 | 7.92 |
| 11/32 | .3438 | 3-7/16 | 4-3/4 | 6 | 7.92 |
| 23/64 | .3594 | 3-1/2 | 4-7/8 | 6 | 10.89 |
| 3/8 | .3750 | 3-5/8 | 5 | 6 | 8.35 |
| 25/64 | .3906 | 3-3/4 | 5-1/8 | 6 | 9.83 |
| 13/32 | .4062 | 3-7/8 | 5-1/4 | 6 | 9.93 |
| 27/64 | .4219 | 3-15/16 | 5-3/8 | 6 | 11.22 |
| 7/16 | .4375 | 4-1/16 | 5-1/2 | 6 | 11.45 |
| 29/64 | .4531 | 4-3/16 | 5-5/8 | 6 | 12.24 |
| 15/32 | .4688 | 4-5/16 | 5-3/4 | 6 | 13.18 |
| 31/64 | .4844 | 4-3/8 | 5-7/8 | 6 | 16.42 |
| 1/2 | .5000 | 4-1/2 | 6 | 6 | 13.53 |

Fractional Sets

| Size | Pcs. | Set No. | Price |
|---------------------------------|------|---------------|--------|
| 1/16 – 1/2 by 64 ^{ths} | 29 | 307SFL | 204.89 |

All sets are supplied in Huot metal index



Letter Sizes

| Size | Decimal Equivalent | Flute Length | Overall Length | Pkg. Qty. | Price Each |
|------|--------------------|--------------|----------------|-----------|------------|
| A | .2340 | 2-5/8 | 3-7/8 | 12 | 4.44 |
| B | .2380 | 2-3/4 | 4 | 12 | 4.44 |
| C | .2420 | 2-3/4 | 4 | 12 | 4.44 |
| D | .2460 | 2-3/4 | 4 | 12 | 4.44 |
| E | .2500 | 2-3/4 | 4 | 12 | 3.63 |
| F | .2570 | 2-7/8 | 4-1/8 | 12 | 6.23 |
| G | .2610 | 2-7/8 | 4-1/8 | 12 | 6.52 |
| H | .2660 | 2-7/8 | 4-1/8 | 12 | 6.73 |
| I | .2720 | 2-7/8 | 4-1/8 | 6 | 7.79 |
| J | .2770 | 2-7/8 | 4-1/8 | 6 | 7.79 |
| K | .2810 | 2-15/16 | 4-1/4 | 6 | 7.79 |
| L | .2900 | 2-15/16 | 4-1/4 | 6 | 8.18 |
| M | .2950 | 3-1/16 | 4-3/8 | 6 | 8.18 |

| Size | Decimal Equivalent | Flute Length | Overall Length | Pkg. Qty. | Price Each |
|------|--------------------|--------------|----------------|-----------|------------|
| N | .3020 | 3-1/16 | 4-3/8 | 6 | 8.48 |
| O | .3160 | 3-3/16 | 4-1/2 | 6 | 9.23 |
| P | .3230 | 3-5/16 | 4-5/8 | 6 | 9.23 |
| Q | .3320 | 3-7/16 | 4-3/4 | 6 | 9.23 |
| R | .3390 | 3-7/16 | 4-3/4 | 6 | 9.57 |
| S | .3480 | 3-1/2 | 4-7/8 | 6 | 10.53 |
| T | .3580 | 3-1/2 | 4-7/8 | 6 | 10.53 |
| U | .3680 | 3-5/8 | 5 | 6 | 10.53 |
| V | .3770 | 3-5/8 | 5 | 6 | 11.10 |
| W | .3860 | 3-3/4 | 5-1/8 | 6 | 12.54 |
| X | .3970 | 3-3/4 | 5-1/8 | 6 | 12.54 |
| Y | .4040 | 3-7/8 | 5-1/4 | 6 | 14.15 |
| Z | .4130 | 3-7/8 | 5-1/4 | 6 | 14.15 |

Electronic Digital Calipers

Rugged construction of stainless steel with no rack, no pinion, and no glass scale.

- 5 Digit high contrast display
- Accuracy .001"
- Inch / Metric switch
- SPC Output
- Floating "Zero" reference point
- Four way measurement
- Resolution ± .0005" / 0.01mm
- Includes: fitted case / battery



Tool No. **PR7251006** - 6" Caliper Price: **\$68.00**
See precision tool section for more