

Left Hand Screw Machine Length Drills

High Speed Steel



List No. **600LH** – 118° Point

For use in left hand spindle rotation on screw machines and drill heads.
 Can use as screw extractor for drilling out broken studs or fasteners.
 The shorter, rigid drills minimize deflection when heavy feed rates are used.

Drill Size	Shank Diameter
Up to 1" inclusive	Same as Drill Diameter
Over 1 to 1-1/4 inclusive	1"
Over 1-1/4 to 1-1/2 inclusive	1-1/4
Over 1-1/2 to 2-1/2 inclusive	1-1/2

Fractional Sizes *Continued*

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
1-7/8	1.8750	5-3/8	8-1/4	1	425.04
1-57/64	1.8906	5-3/8	8-1/4	1	446.81
1-29/32	1.9062	5-5/8	8-1/2	1	446.81
1-59/64	1.9219	5-5/8	8-1/2	1	447.81
1-15/16	1.9375	5-5/8	8-1/2	1	436.32

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
1-61/64	1.9531	5-5/8	8-1/2	1	449.53
1-31/32	1.9688	5-5/8	8-1/2	1	445.90
1-63/64	1.9844	5-5/8	8-1/2	1	451.36
2	2.0000	5-5/8	8-1/2	1	451.36

Letter Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
A	.2340	1-5/16	2-7/16	12	7.01
B	.2380	1-3/8	2-1/2	12	7.01
C	.2420	1-3/8	2-1/2	12	7.01
D	.2460	1-3/8	2-1/2	12	7.01
E	.2500	1-3/8	2-1/2	12	5.38
F	.2570	1-7/16	2-5/8	12	7.89
G	.2610	1-7/16	2-5/8	12	8.59
H	.2660	1-1/2	2-11/16	12	8.66
I	.2720	1-1/2	2-11/16	6	8.66
J	.2770	1-1/2	2-11/16	6	9.24
K	.2810	1-1/2	2-11/16	6	9.71
L	.2900	1-9/16	2-3/4	6	9.71
M	.2950	1-9/16	2-3/4	6	10.56

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
N	.3020	1-5/8	2-13/16	6	10.56
O	.3160	1-11/16	2-15/16	6	10.56
P	.3230	1-11/16	2-15/16	6	12.17
Q	.3320	1-11/16	3	6	12.17
R	.3390	1-11/16	3	6	12.17
S	.3480	1-3/4	3-1/16	6	13.99
T	.3580	1-3/4	3-1/16	6	16.48
U	.3680	1-13/16	3-1/8	6	16.48
V	.3770	1-7/8	3-1/4	6	18.37
W	.3860	1-7/8	3-1/4	6	18.37
X	.3970	1-15/16	3-5/16	6	21.53
Y	.4040	1-15/16	3-5/16	6	24.96
Z	.4130	2	3-3/8	6	24.96

Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
1	.2280	1-5/16	2-7/16	12	5.93
2	.2210	1-5/16	2-7/16	12	5.93
3	.2130	1-1/4	2-3/8	12	5.62
4	.2090	1-1/4	2-3/8	12	5.62
5	.2055	1-1/4	2-3/8	12	5.62
6	.2040	1-1/4	2-3/8	12	5.62
7	.2010	1-3/16	2-1/4	12	4.80
8	.1990	1-3/16	2-1/4	12	4.83
9	.1960	1-3/16	2-1/4	12	4.83
10	.1935	1-3/16	2-1/4	12	4.83
11	.1910	1-3/16	2-1/4	12	4.67
12	.1890	1-3/16	2-1/4	12	4.67
13	.1850	1-1/8	2-3/16	12	4.42
14	.1820	1-1/8	2-3/16	12	4.42
15	.1800	1-1/8	2-3/16	12	4.42
16	.1770	1-1/8	2-3/16	12	4.42
17	.1730	1-1/8	2-3/16	12	4.42
18	.1695	1-1/16	2-1/8	12	3.95
19	.1660	1-1/16	2-1/8	12	3.95
20	.1610	1-1/16	2-1/8	12	3.95
21	.1590	1-1/16	2-1/8	12	3.76
22	.1570	1-1/16	2-1/8	12	3.76
23	.1540	1	2-1/16	12	3.76
24	.1520	1	2-1/16	12	3.76
25	.1495	1	2-1/16	12	3.48
26	.1470	1	2-1/16	12	3.48
27	.1440	1	2-1/16	12	3.48
28	.1405	15/16	1-15/16	12	3.35
29	.1360	15/16	1-15/16	12	3.35
30	.1285	15/16	1-15/16	12	3.35

Size	Decimal Equivalent	Flute Length	Overall Length	Pkg. Qty.	Price Each
31	.1200	7/8	1-7/8	12	3.35
32	.1160	7/8	1-7/8	12	3.35
33	.1130	7/8	1-7/8	12	3.35
34	.1110	7/8	1-7/8	12	3.35
35	.1100	7/8	1-7/8	12	3.35
36	.1065	13/16	1-13/16	12	3.35
37	.1040	13/16	1-13/16	12	3.35
38	.1015	13/16	1-13/16	12	3.35
39	.0995	13/16	1-13/16	12	3.35
40	.0980	13/16	1-13/16	12	3.35
41	.0960	13/16	1-13/16	12	3.35
42	.0935	3/4	1-3/4	12	3.35
43	.0890	3/4	1-3/4	12	3.35
44	.0860	3/4	1-3/4	12	3.35
45	.0820	3/4	1-3/4	12	3.35
46	.0810	3/4	1-3/4	12	3.35
47	.0785	3/4	1-3/4	12	3.35
48	.0760	11/16	1-11/16	12	3.35
49	.0730	11/16	1-11/16	12	3.35
50	.0700	11/16	1-11/16	12	3.35
51	.0670	11/16	1-11/16	12	3.53
52	.0635	11/16	1-11/16	12	3.53
53	.0595	5/8	1-5/8	12	3.53
54	.0550	5/8	1-5/8	12	3.53
55	.0520	5/8	1-5/8	12	3.53
56	.0465	1/2	1-3/8	12	3.53
57	.0430	1/2	1-3/8	12	3.53
58	.0420	1/2	1-3/8	12	3.53
59	.0410	1/2	1-3/8	12	3.53
60	.0400	1/2	1-3/8	12	3.53