

A

BB & BBL Boring Tool Tolerances:

Shank Diameter:
-.0001" to -.0003"
Minimum Bore Diameter:
+.000" -.005"
Maximum Bore Depth:
+.050" -.000"
Overall Length:
+1/64"

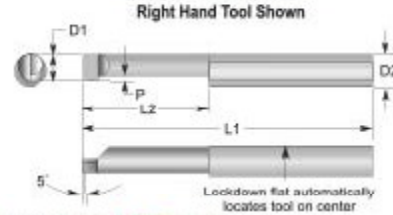
**OTHER
SIZES
AVAILABLE
UPON REQUEST**

Coated Tools AVAILABLE!
AlTiN Add an "X" to end of Catalog No.
TiN Add a "G" to end of Catalog No.

OTHER COATINGS UPON REQUEST, SEE PAGE 326



Tool Radius:
1/8" Shanks: .003"-.005"
3/16" to 1/2" Shanks: .005"-.008"



For current pricing and availability please visit our website at: www.micro100.com

BB Catalog No. Right Hand	BBL Catalog No. Left Hand	BB Catalog No. Sharp Point	Minimum Bore Diameter (D1) inch	Maximum Bore Depth (L2) inch	Projection (P) inch	Tool Radius (R) inch	Overall Length (L1) inch	Shank Diameter (D2) inch									
1/8" Shanks																	
BB-050150	BBL-050150	BB-050150S	.050	.150	.013	.003	1.500	.1250									
BB-050200	BBL-050200	BB-050200S		.200													
BB-050300	BBL-050300	BB-050300S		.300													
BB-050400	BBL-050400	BB-050400S		.400													
BB-060150	BBL-060150	BB-060150S	.060	.150	.015				.003	1.500	.1250						
BB-060200	BBL-060200	BB-060200S		.200													
BB-060300	BBL-060300	BB-060300S		.300													
BB-060400	BBL-060400	BB-060400S		.400													
BB-060500	BBL-060500	BB-060500S	.500									.003	1.500	.1250			
BB-080150	BBL-080150	BB-080150S	.080	.150	.020										.003	1.500	.1250
BB-080200	BBL-080200	BB-080200S		.200													
BB-080300	BBL-080300	BB-080300S		.300													
BB-080400	BBL-080400	BB-080400S		.400													
BB-080500	BBL-080500	BB-080500S		.500													
BB-080600	BBL-080600	BB-080600S		.600													
BB-100150	BBL-100150	BB-100150S	.100	.150	.025	.003	1.500	.1250									
BB-100200	BBL-100200	BB-100200S		.200													
BB-100300	BBL-100300	BB-100300S		.300													
BB-100400	BBL-100400	BB-100400S		.400													
BB-100500	BBL-100500	BB-100500S		.500													
BB-100600	BBL-100600	BB-100600S		.600													
BB-100700	BBL-100700	BB-100700S	.700						.003	1.500	.1250						
BB-110150	BBL-110150	BB-110150S	.110	.150	.028							.003	1.500	.1250			
BB-110200	BBL-110200	BB-110200S		.200													
BB-110300	BBL-110300	BB-110300S		.300													
BB-110400	BBL-110400	BB-110400S		.400													
BB-110500	BBL-110500	BB-110500S		.500													
BB-110600	BBL-110600	BB-110600S		.600													
BB-110700	BBL-110700	BB-110700S	.700			.005	2.000	.1875									
3/16" Shanks																	
BB-120250	BBL-120250	BB-120250S	.120	.250	.030										.005	2.000	.1875
BB-120350	BBL-120350	BB-120350S		.350													
BB-120500	BBL-120500	BB-120500S		.500													
BB-120600	BBL-120600	BB-120600S		.600													
BB-120700	BBL-120700	BB-120700S		.700													
BB-120800	BBL-120800	BB-120800S		.800													

See page 33 for Toolholder Selections.

Refer to pages 323-363 for Technical Data.