

BB & BBL Boring Tool Tolerances:

Shank Diameter:
-.0001" to -.0003"
Minimum Bore Diameter:
+.000" -.005"
Maximum Bore Depth:
+.050" -.000"
Overall Length:
±1/64"

**OTHER
SIZES
AVAILABLE
UPON REQUEST**

Coated Tools AVAILABLE!
AITiN Add an "X" to end of Catalog No.
TiN Add a "G" to end of Catalog No.

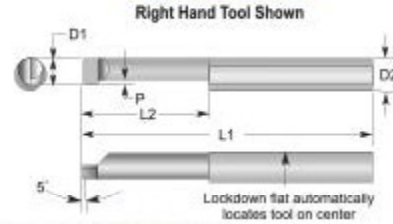
OTHER COATINGS UPON REQUEST, SEE PAGE 326



A



Tool Radius:
1/8" Shanks: .003" -.005"
3/16" to 1/2" Shanks: .005" -.008"



Lockdown flat automatically locates tool on center

For current pricing and availability please visit our website at: www.micro100.com

BB Catalog No. Right Hand	BBL Catalog No. Left Hand	BB Catalog No. Sharp Point	Minimum Bore Diameter (D1) inch	Maximum Bore Depth (L2) inch	Projection (P) inch	Tool Radius (R) inch	Overall Length (L1) inch	Shank Diameter (D2) inch
3/8" Shanks								
BB-3202000	BBL-3202000	BB-3202000S	.320	2.000	.080	.005	4.000	.3750
BB-3202500	BBL-3202500	BB-3202500S		2.500				
BB-3203000	BBL-3203000	BB-3203000S		3.000				
BB-360500	BBL-360500	BB-360500S	.360	.500	.090	.005	2.500	
BB-360600	BBL-360600	BB-360600S		.600				
BB-360750	BBL-360750	BB-360750S		.750				
BB-360900	BBL-360900	BB-360900S		.900				
BB-3601000	BBL-3601000	BB-3601000S		1.000				
BB-3601150	BBL-3601150	BB-3601150S		1.150				
BB-3601250	BBL-3601250	BB-3601250S		1.250			4.000	
BB-3601500	BBL-3601500	BB-3601500S		1.500				
BB-3601600	BBL-3601600	BB-3601600S		1.600				
BB-3601800	BBL-3601800	BB-3601800S		1.800				
BB-3602000	BBL-3602000	BB-3602000S		2.000				
BB-3602500	BBL-3602500	BB-3602500S		2.500				
BB-3603000	BBL-3603000	BB-3603000S	3.000					
1/2" Shanks								
BB-490750	BBL-490750	BB-490750S	.490	.750	.123	.005	3.000	.5000
BB-4901000	BBL-4901000	BB-4901000S		1.000				
BB-4901250	BBL-4901250	BB-4901250S		1.200				
BB-4901500	BBL-4901500	BB-4901500S		1.500				
BB-4902000	BBL-4902000	BB-4902000S		2.000				
BB-4902500	BBL-4902500	BB-4902500S		2.500			4.000	
BB-4902600	BBL-4902600	BB-4902600S		2.600				
BB-4902750	BBL-4902750	BB-4902750S		2.750				
BB-4903000	BBL-4903000	BB-4903000S		3.000			6.000	
BB-4903500	BBL-4903500	BB-4903500S		3.500				
BB-4904000	BBL-4904000	BB-4904000S		4.000				
BB-4904500	BBL-4904500	BB-4904500S		4.500				

See page 33 for Toolholder Selections.
Refer to pages 323-363 for Technical Data.