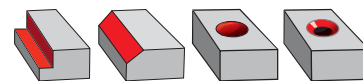


# DRILL MILLS 2 FLUTE



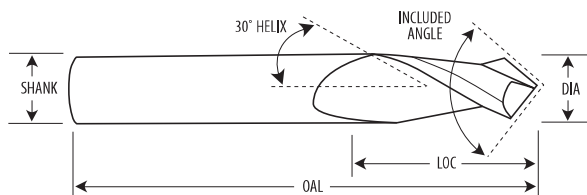
One tool – five applications:  
drill, mill, chamfer, spot & countersink

Two flute design optimizes drilling,  
spotting, and countersinking processes



Multiple tooling operations eliminates downtime & tooling costs  
Ideal for job shop and other environments that require versatile tooling

Different included angles  
provide additional  
machining customization



DIAMETER TOLERANCE: +0.000 / -0.002" SHANK TOLERANCE: +0.0000 / -0.0005" INCLUDE ANGLE ±1.0°

SIZE	Dec In	LOC	Shank	OAL	Included Angle	Bright	AlTiN
1/8	0.1250	1/2	1/8	1-1/2	60°	208-621250	208-621253
					82°	208-822125	208-822125B
					90°	208-000125	208-010125
3/16	0.1875	5/8	3/16	2	60°	208-621870	208-621873
					82°	208-822187	208-822187B
					90°	208-000187	208-010187
1/4	0.2500	3/4	1/4	2-1/2	60°	208-622500	208-622503
					82°	208-822250	208-822250B
					90°	208-000250	208-010250
5/16	0.3125	13/16	5/16	2-1/2	60°	208-623120	208-623123
					90°	208-000312	208-010312
					60°	208-623750	208-623753
3/8	0.3750	1	3/8	2-1/2	82°	208-822375	208-822375B
					90°	208-000375	208-010375
					60°	208-624370	208-624373
7/16	0.4375	1	7/16	2-3/4	90°	208-000437	208-010437
					60°	208-625000	208-625003
					82°	208-822500	208-822500B
1/2	0.5000	1	1/2	3	90°	208-000500	208-010500
					60°	208-626250	208-626253
					90°	208-000625	208-010625
5/8	0.6250	1-1/4	5/8	3-1/2	60°	208-627500	208-627503
					90°	208-000750	208-010750
					120°	208-912750	208-912750B

# DRILL MILLS 4 FLUTE



One tool – five applications:  
drill, mill, chamfer, spot & countersink

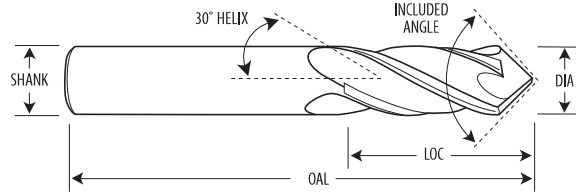
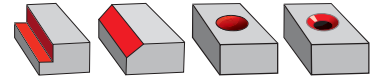
Multiple tooling operations eliminates downtime & tooling costs

Different included angles provide  
additional machining customization



Ideal for job shop and other environments that require versatile tooling

Four flute design  
optimizes milling and  
chamfering processes



DIAMETER TOLERANCE: +0.000 / -0.002" SHANK TOLERANCE: +0.0000 / -0.0005" INCLUDE ANGLE ±1.0°

SIZE	Dec In	LOC	Shank	OAL	Included Angle	Bright	AlTiN
1/8	0.1250	1/2	1/8	1-1/2	60	208-641250	208-641253
					82	208-824125	208-824125B
					90	208-400125	208-420125
3/16	0.1875	5/8	3/16	2	60	208-641870	208-641873
					82	208-824187	208-824188
					90	208-400187	208-420187
					60	208-642500	208-642503
1/4	0.2500	3/4	1/4	2-1/2	82	208-824250	208-824253
					90	208-400250	208-420250
					120	208-662500	208-662503
5/16	0.3125	13/16	5/16	2-1/2	60	208-643120	208-643123
					90	208-400312	208-420312
					60	208-643750	208-643753
3/8	0.3750	1	3/8	2-1/2	82	208-824375	208-824378
					90	208-400375	208-420375
					120	208-663750	208-663753
					60	208-644370	208-644373
7/16	0.4375	1	7/16	2-3/4	90	208-400437	208-420437
					60	208-645000	208-645003
					82	208-824500	208-824503
1/2	0.5000	1	1/2	3	90	208-400500	208-420500
					120	208-665000	208-665003
					60	208-646250	208-646253
5/8	0.6250	1-1/4	5/8	3-1/2	90	208-400625	208-420625
					60	208-647500	208-647503
3/4	0.7500	1-1/2	3/4	4	90	208-400750	208-420750