

TOOLING COMPONENTS



Machinist Clamp Kits

52-piece Kit Contains:

- 4 Coupling Nuts
- 6 Flange Nuts
- 6 T-Slot Nuts
- 1 T-Slot Cleaner
- 24 Studs – 4 each of:
 - English Kits: 3", 4", 5", 6", 7" and 8" long.
 - Metric Kits: 80mm, 110mm, 125mm, 150mm, 175mm and 200mm long.
- 6 Step Blocks
- 6 Serrated End Clamps
- 1 Holder
- Bridgeport type milling machines use Part No. 20402

See individual components for material information.



Metric Kits

Part No.	Wt. (lbs./kit)	Table T-Slot Size	Stud Size
WITH 25MM THICK STEP BLOCKS			
68001	18.5	12MM	M10 x 1.5
68002	18.5	14MM	M10 x 1.5
68003	24	14MM	M12 x 1.75
68004	24	16MM	M12 x 1.75
68005	24	17MM	M12 x 1.75
68006	29	18MM	M16 x 2.0
68007	29	20MM	M16 x 2.0

English Kits

Part No.	Wt. (lbs./kit)	Table T-Slot Size	Stud Size
WITH 1" THICK STEP BLOCKS			
20412	18.5	7/16	3/8-16
20413	18.5	1/2	3/8-16
20414	18.5	9/16	3/8-16
20401	24	9/16	1/2-13
20402*	24	5/8	1/2-13
20403	24	11/16	1/2-13
20404**	24	5/8	1/2-13
20415	29	11/16	5/8-11
20416	29	3/4	5/8-11
20417	29	13/16	5/8-11

*Comes with t-nut part #41410 (pg. 21)

**Comes with t-nut part #41411 (pg. 21)

View contents of kits at www.te-co.com

Expanded Clamp Kits



Kit Contains:

- 4 Soft Clamps
- 4 Step Clamps
- 6 Plain Clamps
- 4 Coupling Nuts
- 4 Flange Nuts
- 4 T-Slot Nuts
- 1 T-Slot Cleaner
- 6 Step Blocks
- 6 Serrated End Clamps
- 24 Studs with flats – 4 each of 3", 4", 5", 6", 7" and 8" long.
- 1 holder (wood base w/2 metal holders)

See individual components for material information.

Part No.	Table T-Slot Size	Stud Size	Soft Clamps 4 Each	Step Clamps 4 Each	Plain Clamps 2 each	Wt. (lbs./kit)
21502	7/16	3/8-16	30701	30801	30401 30402 30403	32
21503	1/2	3/8-16	30701	30801	30401 30402 30403	32
21504	9/16	3/8-16	30701	30801	30401 30402 30403	32
21505	9/16	1/2-13	30702	30802	30404 30405 30406	38
21506	5/8	1/2-13	30702	30802	30404 30405 30406	38
21507	11/16	1/2-13	30702	30802	30404 30405 30406	38
21508	11/16	5/8-11	30703	30803	30407 30408 30409	48
21509	3/4	5/8-11	30703	30803	30407 30408 30409	48
21510	13/16	5/8-11	30703	30803	30407 30408 30409	48

Machinist Clamp Kit

Part List

Kit Number

20415



Part Number	Description	Quantity
40804	STUD 5/8 X 3	4 each
40806	STUD 5/8 X 4	4 each
40808	STUD 5/8 X 5	4 each
40810	STUD 5/8 X 6	4 each
40812	STUD 5/8 X 7	4 each
40814	STUD 5/8 X 8	4 each
41506	COUPLING NUT 5/8-11	4 each
41606	FLANGE NUT UNC 5/8-11	6 each
41415	T-NUT 5/8 X 11/16	6 each
50101	T-SLOT CLEANER	1 each
30507	SERR END CLAMP 5/8 - 2-1/2" Length	2 each
30508	SERR END CLAMP 5/8 - 4" Length	2 each
30509	SERR END CLAMP 5/8 - 6" Length	2 each
40102	STL STEP BLOK 1 WD	2 each
40103	STL STEP BLOK 1 WD	2 each
40104	STL STEP BLOK 1 WD	2 each
	METAL HOLDER	1 each