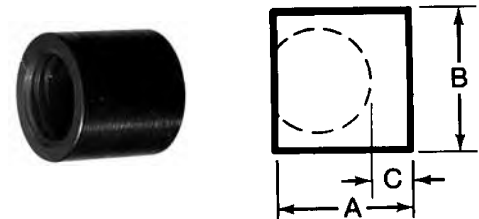


Pads for Swivel Screw Clamp Systems

- Used to secure clamping of soft metal or angular surface without damaging workpiece
- Assembly includes: 1 Swivel Clamp Body and 1 Pad
- For material information, see individual components
- Material: 12L14 Steel
- Black Oxide Finish
- Left Hand internal threads



Small Pad

Part No.	Fit Body Thread Size	A	B	C	Internal Thread (left hand)	Weight (lbs/100pcs)
31501	1/4-20	0.193	3/16	1/16	8-36	1
31502	5/16-18	19/64	1/4	3/64	12-28	1
31503	3/8-16	21/64	19/64	1/16	1/4-28	1
31504	1/2-13	25/64	13/32	1/16	5/16-24	2



Large Pad

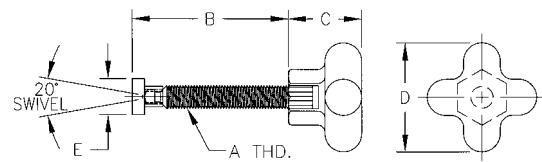
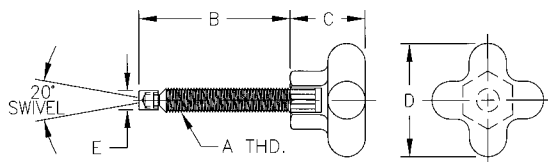
Part No.	Body Thread Size	A	B	C	D	Internal Thread (left hand)	Weight (lbs/100pcs)
31601	1/4-20	5/16	3/8	1/8	1/8	8-36	1
31602	5/16-18	23/64	1/2	9/64	5/32	12-28	1
31603	3/8-16	7/16	9/16	11/64	3/16	1/4-28	1
31604	1/2-13	27/64	3/4	1/8	3/16	5/16-24	2

Swivel Screw Clamp Assemblies

- Assembly includes: 1 Swivel Clamp Body and 1 Pad
- For material information, see individual components



Hand Knob Head Swivel Screw Clamp Assemblies



Small Pad

Part No.	A	B	C	D	E	Wt. (lbs/100pcs)
31121S	1/4-20	1.50	3/4	1-1/8	3/16	6
31122S	1/4-20	2.00	3/4	1-1/8	3/16	7
31131S	5/16-18	1.50	7/8	1-1/2	1/4	8
31133S	5/16-18	2.50	7/8	1-1/2	1/4	9
31141S	3/8-16	1.50	1	2	19/64	11
31142S	3/8-16	2.00	1	2	19/64	13
31144S	3/8-16	3.00	1	2	19/64	15
31154S	1/2-13	3.00	1-1/2	2-1/2	13/32	33
31155S	1/2-13	4.00	1-1/2	2-1/2	13/32	37

Large Pad

Part No.	A	B	C	D	E	Wt. (lbs/100pcs)
31121L	1/4-20	1.60	3/4	1-1/8	3/8	6
31122L	1/4-20	2.10	3/4	1-1/8	3/8	7
31131L	5/16-18	1.60	7/8	1-1/2	1/2	8
31133L	5/16-18	2.60	7/8	1-1/2	1/2	9
31141L	3/8-16	1.60	1	2	9/16	11
31142L	3/8-16	2.10	1	2	9/16	13
31144L	3/8-16	3.10	1	2	9/16	15
31154L	1/2-13	3.10	1-1/2	2-1/2	3/4	33
31155L	1/2-13	4.10	1-1/2	2-1/2	3/4	37