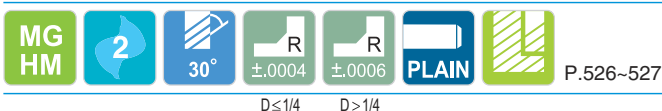
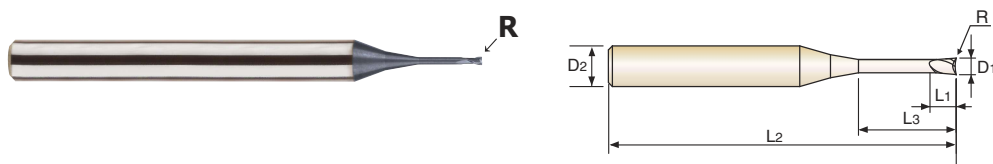


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Unit : inch

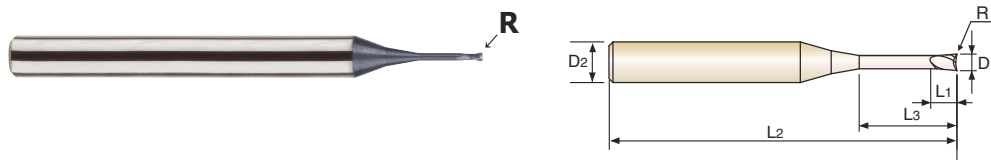
EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length
	R	D1	D2	L1	L3	L2
GMF19901	R.001	.008	3/16	.010	3/64	1-1/2
GMF19902	R.002	.008	3/16	.010	3/64	1-1/2
GMF19903	R.001	.012	3/16	1/64	3/64	1-1/2
GMF19904	R.001	.012	3/16	1/64	5/64	1-1/2
GMF19905	R.002	.012	3/16	1/64	3/64	1-1/2
GMF19906	R.002	.012	3/16	1/64	5/64	1-1/2
GMF19907	R.002	.015	3/16	1/32	3/64	1-1/2
GMF19908	R.002	.015	3/16	1/32	1/16	1-1/2
GMF19909	R.002	.015	3/16	1/32	5/64	1-1/2
GMF19910	R.002	.015	3/16	1/32	3/32	1-1/2
GMF19911	R.004	.015	3/16	1/32	3/64	1-1/2
GMF19912	R.004	.015	3/16	1/32	5/64	1-1/2
GMF19913	R.002	.020	3/16	1/32	3/64	1-3/4
GMF19914	R.002	.020	3/16	1/32	1/16	1-3/4
GMF19915	R.002	.020	3/16	1/32	5/64	1-3/4
GMF19916	R.002	.020	3/16	1/32	5/32	1-3/4
GMF19917	R.004	.020	3/16	1/32	5/64	1-3/4
GMF19918	R.004	.020	3/16	1/32	1/8	1-3/4
GMF19919	R.002	.024	3/16	1/32	1/8	1-3/4
GMF19920	R.002	.024	3/16	1/32	1/4	1-3/4
GMF19921	R.004	.024	3/16	1/32	5/64	1-3/4
GMF19922	R.004	.024	3/16	1/32	5/32	1-3/4
GMF19923	R.004	.024	3/16	1/32	1/4	1-3/4
GMF19924	R.008	.024	3/16	1/32	5/64	1-3/4
GMF19925	R.008	.024	3/16	1/32	5/32	1-3/4
GMF19926	R.008	.024	3/16	1/32	1/4	1-3/4
GMF19927	R.002	.031	3/16	3/64	5/64	1-3/4
GMF19928	R.002	.031	3/16	3/64	5/32	1-3/4
GMF19929	R.002	.031	3/16	3/64	1/4	1-3/4
GMF19930	R.004	.031	3/16	3/64	5/64	1-3/4
GMF19931	R.004	.031	3/16	3/64	5/32	1-3/4
GMF19932	R.004	.031	3/16	3/64	1/4	1-3/4

◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	◎	◎	○				○				


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P.526~527

D ≤ 1/4

D > 1/4

Unit : inch

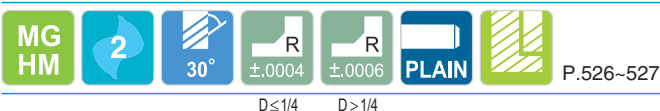
EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length
	R	D1	D2	L1	L3	L2
GMF19933	R.004	.031	3/16	3/64	5/16	1-3/4
GMF19934	R.008	.031	3/16	3/64	5/32	1-3/4
GMF19935	R.008	.031	3/16	3/64	1/4	1-3/4
GMF19936	R.008	.031	3/16	3/64	5/16	1-3/4
GMF19003	R.002	3/64	3/16	1/16	1/8	2
GMF19937	R.002	3/64	3/16	1/16	5/32	2
GMF19938	R.002	3/64	3/16	1/16	1/4	2
GMF19939	R.004	3/64	3/16	1/16	1/8	2
GMF19940	R.004	3/64	3/16	1/16	5/32	2
GMF19941	R.004	3/64	3/16	1/16	1/4	2
GMF19942	R.004	3/64	3/16	1/16	5/16	2
GMF19943	R.004	3/64	3/16	1/16	3/8	2
GMF19944	R.008	3/64	3/16	1/16	1/8	2
GMF19945	R.008	3/64	3/16	1/16	5/32	2
GMF19946	R.008	3/64	3/16	1/16	1/4	2
GMF19947	R.008	3/64	3/16	1/16	5/16	2
GMF19948	R.008	3/64	3/16	1/16	3/8	2
GMF19949	R.012	3/64	3/16	1/16	5/32	2
GMF19950	R.012	3/64	3/16	1/16	1/4	2
GMF19951	R.012	3/64	3/16	1/16	5/16	2
GMF19952	R.012	3/64	3/16	1/16	3/8	2
GMF19004	R.002	1/16	3/16	3/32	5/32	2
GMF19953	R.002	1/16	3/16	3/32	1/4	2
GMF19954	R.002	1/16	3/16	3/32	5/16	2
GMF19955	R.004	1/16	3/16	3/32	5/32	2
GMF19956	R.004	1/16	3/16	3/32	1/4	2
GMF19957	R.004	1/16	3/16	3/32	5/16	2
GMF19958	R.008	1/16	3/16	3/32	5/32	2
GMF19959	R.008	1/16	3/16	3/32	1/4	2
GMF19960	R.008	1/16	3/16	3/32	5/16	2
GMF19961	R.008	1/16	3/16	3/32	3/8	2
GMF19962	R.008	1/16	3/16	3/32	1/2	2

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Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	◎	◎	○				○				

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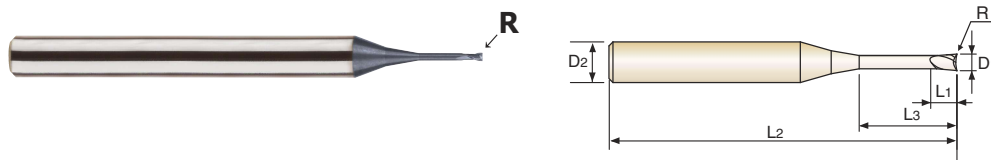
EDP No.	Corner Radius R	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Length Below Shank L3	Overall Length L2
GMF19963	R.012	1/16	3/16	3/32	5/32	2
GMF19964	R.012	1/16	3/16	3/32	1/4	2
GMF19965	R.012	1/16	3/16	3/32	5/16	2
GMF19966	R.012	1/16	3/16	3/32	3/8	2
GMF19967	R.012	1/16	3/16	3/32	1/2	2
GMF19005	R.004	5/64	3/16	1/8	1/4	2
GMF19968	R.004	5/64	3/16	1/8	5/16	2
GMF19969	R.004	5/64	3/16	1/8	3/8	2
GMF19970	R.004	5/64	3/16	1/8	1/2	2
GMF19971	R.008	5/64	3/16	1/8	1/4	2
GMF19972	R.008	5/64	3/16	1/8	5/16	2
GMF19973	R.008	5/64	3/16	1/8	3/8	2
GMF19974	R.008	5/64	3/16	1/8	1/2	2
GMF19975	R.008	5/64	3/16	1/8	5/8	2
GMF19976	R.012	5/64	3/16	1/8	1/4	2
GMF19977	R.012	5/64	3/16	1/8	5/16	2
GMF19978	R.012	5/64	3/16	1/8	3/8	2
GMF19979	R.012	5/64	3/16	1/8	1/2	2
GMF19980	R.012	5/64	3/16	1/8	5/8	2
GMF19981	R.020	5/64	3/16	1/8	1/4	2
GMF19982	R.020	5/64	3/16	1/8	5/16	2
GMF19983	R.020	5/64	3/16	1/8	3/8	2
GMF19984	R.020	5/64	3/16	1/8	1/2	2
GMF19985	R.020	5/64	3/16	1/8	9/16	2
GMF19008	R.004	1/8	1/4	3/16	3/8	2
GMF19986	R.004	1/8	1/4	3/16	1/2	2
GMF19987	R.004	1/8	1/4	3/16	5/8	2-3/8
GMF19988	R.008	1/8	1/4	3/16	5/16	2
GMF19989	R.008	1/8	1/4	3/16	3/8	2
GMF19990	R.008	1/8	1/4	3/16	1/2	2
GMF19991	R.008	1/8	1/4	3/16	5/8	2-3/8
GMF19992	R.008	1/8	1/4	3/16	3/4	2-3/8

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Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	◎	◎	○				○				


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P.526~527

D≤1/4

D>1/4

Unit : inch

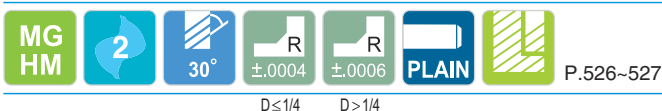
EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length
	R	D1	D2	L1	L3	L2
GMF19993	R.008	1/8	1/4	3/16	1	2-3/4
GMF19994	R.012	1/8	1/4	3/16	5/16	2
GMF19995	R.012	1/8	1/4	3/16	3/8	2
GMF19996	R.012	1/8	1/4	3/16	1/2	2
GMF19997	R.012	1/8	1/4	3/16	5/8	2-3/8
GMF19998	R.012	1/8	1/4	3/16	3/4	2-3/8
GMF19999	R.020	1/8	1/4	3/16	5/16	2
GMF19801	R.020	1/8	1/4	3/16	3/8	2
GMF19802	R.020	1/8	1/4	3/16	1/2	2
GMF19803	R.020	1/8	1/4	3/16	5/8	2-3/8
GMF19804	R.020	1/8	1/4	3/16	3/4	2-3/8
GMF19805	R.020	1/8	1/4	3/16	1	2-3/4
GMF19845	R.030	1/8	1/4	3/16	3/8	2
GMF19846	R.030	1/8	1/4	3/16	1/2	2
GMF19847	R.030	1/8	1/4	3/16	5/16	2
GMF19848	R.030	1/8	1/4	3/16	3/4	2-3/8
GMF19849	R.030	1/8	1/4	3/16	5/8	2-3/8
GMF19850	R.030	1/8	1/4	3/16	1	2-3/4
GMF19806	R.040	1/8	1/4	3/16	5/16	2
GMF19807	R.040	1/8	1/4	3/16	3/8	2
GMF19808	R.040	1/8	1/4	3/16	1/2	2
GMF19809	R.040	1/8	1/4	3/16	5/8	2-3/8
GMF19810	R.040	1/8	1/4	3/16	3/4	2-3/8
GMF19012	R.004	3/16	1/4	1/4	3/8	2
GMF19811	R.004	3/16	1/4	1/4	1/2	2
GMF19812	R.004	3/16	1/4	1/4	5/8	2-3/8
GMF19813	R.008	3/16	1/4	1/4	3/8	2
GMF19814	R.008	3/16	1/4	1/4	1/2	2
GMF19815	R.008	3/16	1/4	1/4	5/8	2-3/8
GMF19816	R.008	3/16	1/4	1/4	3/4	2-3/8
GMF19817	R.008	3/16	1/4	1/4	1	2-3/4
GMF19818	R.012	3/16	1/4	1/4	1/2	2

◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRC30~40	HRC40~45	HRC45~55	HRC55~70							
◎	◎	◎	◎	○				○				

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Unit : inch

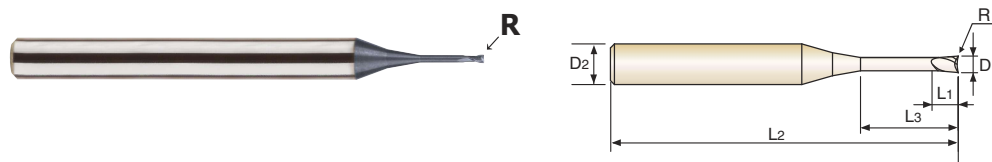
EDP No.	Corner Radius R	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Length Below Shank L3	Overall Length L2
GMF19819	R.012	3/16	1/4	1/4	5/8	2-3/8
GMF19820	R.012	3/16	1/4	1/4	3/4	2-3/8
GMF19821	R.012	3/16	1/4	1/4	1	2-3/4
GMF19822	R.020	3/16	1/4	1/4	3/8	2
GMF19823	R.020	3/16	1/4	1/4	1/2	2
GMF19824	R.020	3/16	1/4	1/4	5/8	2-3/8
GMF19825	R.020	3/16	1/4	1/4	3/4	2-3/8
GMF19826	R.020	3/16	1/4	1/4	1	2-3/4
GMF19827	R.020	3/16	1/4	1/4	1-3/16	2-3/4
GMF19851	R.030	3/16	1/4	1/4	3/8	2
GMF19852	R.030	3/16	1/4	1/4	1/2	2
GMF19853	R.030	3/16	1/4	1/4	5/8	2-3/8
GMF19854	R.030	3/16	1/4	1/4	3/4	2-3/8
GMF19855	R.030	3/16	1/4	1/4	1	2-3/4
GMF19856	R.030	3/16	1/4	1/4	1-3/16	2-3/4
GMF19828	R.040	3/16	1/4	1/4	3/8	2
GMF19829	R.040	3/16	1/4	1/4	1/2	2
GMF19830	R.040	3/16	1/4	1/4	5/8	2-3/8
GMF19831	R.040	3/16	1/4	1/4	3/4	2-3/8
GMF19016	R.008	1/4	1/4	3/8	3/4	2-3/8
GMF19832	R.012	1/4	1/4	3/8	3/4	2-3/8
GMF19833	R.020	1/4	1/4	3/8	3/4	2-3/8
GMF19834	R.040	1/4	1/4	3/8	3/4	2-3/8
GMF19835	R.020	1/4	1/4	5/8	1-3/16	3-1/2
GMF19857	R.030	1/4	1/4	3/8	3/4	2-3/8
GMF19858	R.030	1/4	1/4	5/8	1-3/16	3-1/2
GMF19020	R.008	5/16	5/16	1/2	1	2-3/4
GMF19836	R.012	5/16	5/16	1/2	1	2-3/4
GMF19837	R.020	5/16	5/16	1/2	1	2-3/4
GMF19859	R.030	5/16	5/16	1/2	1	2-3/4
GMF19838	R.040	5/16	5/16	1/2	1	2-3/4
GMF19024	R.012	3/8	3/8	5/8	1-3/16	3

◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	◎	◎	○				○				


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P.526~527

D ≤ 1/4

D > 1/4

Unit : inch

EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length
	R	D ₁	D ₂	L ₁	L ₃	L ₂
GMF19839	R.020	3/8	3/8	5/8	1-3/16	3
GMF19860	R.030	3/8	3/8	5/8	1-3/16	3
GMF19840	R.040	3/8	3/8	5/8	1-3/16	3
GMF19032	R.020	1/2	1/2	11/16	1-1/4	3-1/8
GMF19861	R.030	1/2	1/2	11/16	1-1/4	3-1/8
GMF19841	R.040	1/2	1/2	11/16	1-1/4	3-1/8
GMF19842	R.060	1/2	1/2	11/16	1-1/4	3-1/8
GMF19040	R.020	5/8	5/8	3/4	1-3/8	4
GMF19862	R.030	5/8	5/8	3/4	1-3/8	4
GMF19843	R.040	5/8	5/8	3/4	1-3/8	4
GMF19048	R.020	3/4	3/4	1	1-1/2	4
GMF19863	R.030	3/4	3/4	1	1-1/2	4
GMF19844	R.040	3/4	3/4	1	1-1/2	4

Size	Radius Tolerance (Inch)	Mill Dia. Tolerance (Inch)	Shank Dia. Tolerance
up to Ø1/4	±.0004	0~-.0005	h6
over Ø1/4	±.0006	0~-.0006	

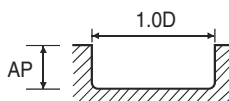
◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRC30~40	HRC40~45	HRC45~55	HRC55~70							
◎	◎	◎	◎	○				○				

CARBIDE, 2 FLUTE CORNER RADIUS WITH NECK
GMF19 SERIES

MATERIAL		NON-ALLOYED STEELS ALLOY STEELS CAST IRON			ALLOY STEELS HEAT RESISTANT STEELS			HARDENED STEELS		
HARDNESS		~ HRc 35			HRc 35 ~ HRc 45			HRc 45 ~ HRc 55		
STRENGTH		~ 1100N/mm ²			1110 ~ 1500N/mm ²			1500 ~ 2000N/mm ²		
DIA.	LBS	RPM	FEED	Ap(inch)	RPM	FEED	Ap(inch)	RPM	FEED	Ap(inch)
.008	3/64	44290	5.3	.0006	30560	2.4	.0005	18740	1.4	.0004
.012	3/64	49210	7.7	.0017	31500	3.4	.0013	19690	2.0	.0010
.012	5/64	44290	6.3	.0009	28350	2.8	.0007	17720	1.6	.0006
.015	3/64	52490	8.3	.0021	33600	3.5	.0016	21000	2.0	.0013
.015	1/16	52490	8.3	.0021	33600	3.5	.0016	21000	2.0	.0013
.015	5/64	47240	6.7	.0012	30240	2.8	.0009	18900	1.8	.0007
.015	3/32	47240	6.7	.0012	30240	2.8	.0009	18900	1.8	.0007
.020	3/64	42320	8.5	.0040	27560	3.7	.0030	16830	2.4	.0024
.020	1/16	42320	8.5	.0028	27560	3.7	.0021	16830	2.4	.0017
.020	5/64	42320	8.5	.0028	27560	3.7	.0021	16830	2.4	.0017
.020	1/8	38090	6.9	.0016	24800	3.0	.0012	15150	2.0	.0009
.020	5/32	38090	6.9	.0016	24800	3.0	.0012	15150	2.0	.0009
.024	5/64	35830	9.7	.0033	23620	4.3	.0025	14270	2.6	.0020
.024	1/8	32240	7.9	.0019	21260	3.5	.0015	12840	2.0	.0011
.024	5/32	32240	7.9	.0019	21260	3.5	.0015	12840	2.0	.0011
.024	1/4	28660	6.1	.0012	18900	2.8	.0009	11420	1.6	.0007
.031	5/64	36980	10.0	.0062	24380	4.3	.0046	14730	2.6	.0037
.031	5/32	33280	8.1	.0025	21950	3.5	.0019	13260	2.2	.0015
.031	1/4	33280	8.1	.0015	21950	3.5	.0012	13260	2.2	.0009
.031	5/16	29590	6.5	.0015	19510	2.8	.0012	11790	1.6	.0009
3/64	1/8	27800	9.3	.0094	18140	3.9	.0070	11090	2.4	.0056
3/64	5/32	27800	9.3	.0066	18140	3.9	.0049	11090	2.4	.0039
3/64	1/4	25020	7.5	.0037	16330	3.2	.0028	9980	2.0	.0022
3/64	5/16	25020	7.5	.0037	16330	3.2	.0028	9980	2.0	.0022
3/64	3/8	25020	7.5	.0037	16330	3.2	.0028	9980	2.0	.0022
1/16	5/32	24940	11.2	.0125	15310	4.9	.0094	9640	2.6	.0075
1/16	1/4	24940	11.2	.0087	15310	4.9	.0066	9640	2.6	.0052
1/16	5/16	24940	11.2	.0087	15310	4.9	.0066	9640	2.6	.0052
1/16	3/8	22450	9.1	.0050	13780	3.9	.0037	8670	2.2	.0030
1/16	1/2	22450	9.1	.0050	13780	3.9	.0037	8670	2.2	.0030
5/64	1/4	21770	12.2	.0109	13910	5.5	.0082	8710	3.2	.0066
5/64	5/16	21770	12.2	.0109	13910	5.5	.0082	8710	3.2	.0066
5/64	3/8	21770	12.2	.0109	13910	5.5	.0082	8710	3.2	.0066
5/64	1/2	19590	10.0	.0063	12520	4.5	.0047	7840	2.6	.0037
5/64	9/16	19590	10.0	.0063	12520	4.5	.0047	7840	2.6	.0037
5/64	5/8	19590	10.0	.0063	12520	4.5	.0047	7840	2.6	.0037
1/8	5/16	15020	12.2	.0250	9730	5.9	.0187	5950	3.0	.0150
1/8	3/8	15020	12.2	.0250	9730	5.9	.0187	5950	3.0	.0150
1/8	1/2	15020	12.2	.0175	9730	5.9	.0131	5950	3.0	.0105
1/8	5/8	15020	12.2	.0175	9730	5.9	.0131	5950	3.0	.0105
1/8	3/4	13520	10.0	.0100	8760	4.7	.0075	5360	2.4	.0060
1/8	1	13520	10.0	.0100	8760	4.7	.0075	5360	2.4	.0060

DIA. = Diameter
LBS = Length Below Shank
RPM = rev./min.
FEED = inch/min.


 CBN
END MILL

 i-Xmill
END MILL

 X5070
END MILLS

 4G MILLS
END MILLS

 X-SPEED
ROUGHER
END MILLS

 X-POWER
END MILLS

 JET-POWER
END MILLS

 V7 Mill STEEL
END MILLS

 V7 Mill INOX
END MILLS

 ALU-POWER
END MILLS

 D-POWER
END MILLS

 STANDARD
CARBIDE
END MILLS

 TANK-POWER
END MILLS

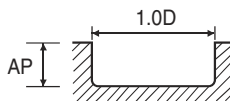
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END MILLS

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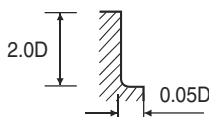

CARBIDE, 2 FLUTE CORNER RADIUS WITH NECK
GMF19 SERIES

MATERIAL		NON-ALLOYED STEELS ALLOY STEELS CAST IRON			ALLOY STEELS HEAT RESISTANT STEELS			HARDENED STEELS		
HARDNESS		~ HRc 35			HRc 35 ~ HRc 45			HRc 45 ~ HRc 55		
STRENGTH		~ 1100N/mm ²			1110 ~ 1500N/mm ²			1500 ~ 2000N/mm ²		
DIA.	LBS	RPM	FEED	Ap(inch)	RPM	FEED	Ap(inch)	RPM	FEED	Ap(inch)
3/16	3/8	11550	20.7	.0375	7350	9.8	.0281	4790	4.9	.0225
3/16	1/2	11550	20.7	.0375	7350	9.8	.0281	4790	4.9	.0225
3/16	5/8	11550	20.7	.0263	7350	9.8	.0197	4790	4.9	.0157
3/16	3/4	11550	20.7	.0263	7350	9.8	.0197	4790	4.9	.0157
3/16	1	10390	16.7	.0150	6610	8.1	.0113	4310	3.9	.0090
3/16	1-3/16	10390	16.7	.0150	6610	8.1	.0113	4310	3.9	.0090
1/4	3/4	8980	22.2	.0500	5670	11.2	.0375	3710	5.1	.0300
1/4	1-3/16	8980	22.2	.0350	5670	11.2	.0263	3710	5.1	.0210
5/16	1	7260	25.4	.0437	4590	11.8	.0328	3040	5.5	.0263
3/8	1-3/16	6300	26.4	.0525	4200	12.4	.0394	2540	5.7	.0315
1/2	1-1/4	4720	18.5	.1000	3160	10.0	.0750	1890	4.5	.0600
5/8	1-3/8	3750	17.9	.1250	2540	8.3	.0937	1550	3.7	.0750
3/4	1-1/2	3150	13.6	.1500	2050	5.7	.1125	1260	3.0	.0900

DIA. = Diameter
LBS = Length Below Shank
RPM = rev./min.
FEED = inch/min.


CARBIDE, 4 FLUTE CORNER RADIUS
GMF20 SERIES

MATERIAL		NON-ALLOYED STEELS ALLOY STEELS CAST IRON		ALLOY STEELS HEAT RESISTANT STEELS		HARDENED STEELS	
HARDNESS		~ HRc 35		HRc 35 ~ HRc 45		HRc 45 ~ HRc 55	
STRENGTH		~ 1100N/mm ²		1110 ~ 1500N/mm ²		1500 ~ 2000N/mm ²	
DIAMETER		RPM	FEED	RPM	FEED	RPM	FEED
3/64		25000	12.0	15870	8.9	9830	4.7
5/64		18100	12.8	11650	9.5	7260	5.1
1/8		12500	12.6	8090	9.7	4990	4.9
3/16		9400	15.8	5960	12.2	3830	5.7
13/64		8900	16.3	5620	13.8	3680	6.5
1/4		7500	15.9	4760	13.4	3100	6.3
5/16		6000	18.3	3830	14.4	2540	6.7
3/8		5300	19.1	3440	15.0	2120	7.1
1/2		3900	13.4	2630	11.8	1590	5.1
5/8		3100	11.0	2120	9.1	1290	4.5
3/4		2600	9.5	1720	7.5	1050	3.7



* 1.5XD Axial cutting depth should be for DIA over 5/8 inch

RPM = rev./min.
FEED = inch/min.