



**COBALT & HSS
END MILLS**

E2237 SERIES

8% COBALT (M42)
FLAT SHANK

E1237 SERIES

HSS (M2)
FLAT SHANK

HSSCo8 & HSS, 4 FLUTE CORNER ROUNDING

► This general corner rounding end mills are designed for machining fillets on work piece.



HSS Co8 HSS 4 FLAT

Unit : Inch

EDP No.		Radius	Pilot Diameter	Shank Diameter	Length of Cut	Overall Length
8% COBALT (M42)	HSS (M2)					
29251	29001	1/16	1/4	3/8	7/16	2-1/2
29252	29002	3/32	1/4	3/8	1/2	2-1/2
29253	29003	1/8	1/4	1/2	5/8	3
29254	29004	5/32	5/16	1/2	3/4	3
29255	29005	3/16	3/8	1/2	7/8	3
29256	29006	3/16	3/8	3/4	7/8	3-1/8
29257	29007	7/32	5/16	1/2	7/8	3-1/4
29258	29008	1/4	3/8	1/2	1	3
29259	29009	9/32	3/8	5/8	1	3
29260	29010	1/4	3/8	3/4	1	3-1/4
29261	29011	5/16	3/8	1/2	1-1/8	3-1/4
29262	29012	5/16	3/8	5/8	1-1/8	3-1/2
29263	29013	5/16	3/8	3/4	1-1/8	3-1/2
29264	29014	5/16	3/8	7/8	1-1/8	3-1/2
29265	29015	3/8	3/8	1/2	1-1/4	3-1/2
29266	29016	3/8	3/8	3/4	1-1/4	3-3/4
29267	29017	3/8	3/8	7/8	1-1/4	3-3/4
29268	29018	7/16	3/8	3/4	1-3/8	3-3/4
29269	29019	7/16	3/8	1	1-3/8	4
29270	29020	1/2	3/8	3/4	1-1/2	3-7/8
29271	29021	1/2	3/8	1	1-1/2	4-1/8
29272	29022	5/8	5/16	3/4	1-5/8	4
29273	29023	5/8	5/16	1	1-5/8	4
29274	29024	5/8	9/16	3/4	1-15/16	4
29275	29025	5/8	9/16	1	1-15/16	4-1/4
29276	29026	3/4	5/16	3/4	1-7/8	4
29277	29027	3/4	5/16	1	1-7/8	4
29278	29028	3/4	5/8	3/4	2-1/4	4-1/8
29279	29029	3/4	5/8	1	2-1/4	4-5/16
29280	29030	7/8	5/8	3/4	2-1/2	4-1/2
29281	29031	1	5/8	3/4	2-5/8	4-1/2
29282	29032	1	5/8	1	2-3/4	4-3/4

- The TiN coated, TiCN coated or TiAlN coated is available on your request.
- Coating Codes for Cobalt
Uncoated EDP NO. + CN(TiN), CC(TiCN), CF(TiAlN F), CE(TiAlN E), CH(Hardslick)
- Coating Codes for HSS
Uncoated EDP NO. + HN(TiN), HC(TiCN), HF(TiAlN F), HE(TiAlN E), HH(Hardslick)
- Coated Price Shown in Price List. Call for Availability.

◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HRc20	HRc20~30	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	○				○			○			