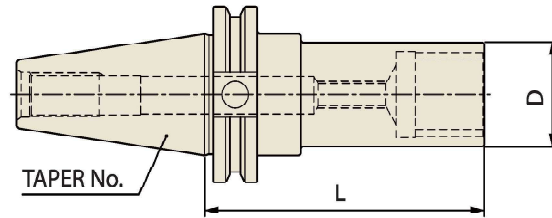


SLITTING SAW ARBOR

CAT



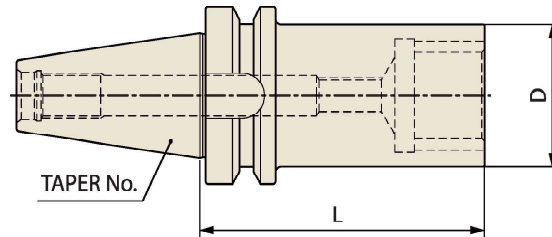
■ STANDARD

Unit : inch

EDP No.	TAPER No.	MODEL No.	COLLET SERIES	L	D
QK014	40	CAT40-SSA1"-4.00	1.000	4.00	1.50
QK017		CAT40-SSA1 1/4-4.00	1.250	4.00	2.00
QL014	50	CAT50-SSA1"-4.00	1.000	4.00	1.50
QL017		CAT50-SSA1 1/4-4.00	1.250	4.00	2.00

SLITTING SAW ARBOR

BT



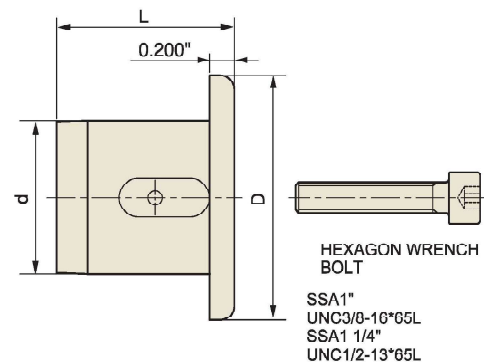
■ STANDARD

Unit : inch

EDP No.	TAPER No.	MODEL No.	COLLET SERIES	L	D
QH014	40	BT40-SSA1"-4.00	1.000	4.00	1.50
QH017		BT40-SSA 1 1/4-4.00	1.250	4.00	2.00

CAP

Unit : inch				
EDP No.	TYPE	L	D	d
ZZ051	SSA1"	1.02	1.50	1.00
ZZ053	SSA1 1/4	1.30	2.00	1.25



HEXAGON WRENCH BOLT

SSA1"
UNC3/8-16*65L
SSA1 1/4"
UNC1/2-13*65L

TECHNICAL INFORMATION

T.I.R and TOLERANCE

● T.I.R (Total Indicated Run-out)

HYDRAULIC CHUCK

Concentric to 0.00012" T.I.R (at 3D)

SHRINK FIT HOLDER

Concentric to 0.00012" T.I.R (at I.D)

ER COLLET CHUCK

Concentric to 0.0002" T.I.R (at I.D)

END MILL HOLDER

Concentric to 0.0002" T.I.R (at I.D)

SLITTING SAW ARBOR

Face perpendicular to taper within 0.0002" T.I.R (at I.D)

STUB ARBOR

Face perpendicular to taper within 0.0002" T.I.R (at I.D)

SHELL MILL ARBOR

Face perpendicular to taper within 0.0001" T.I.R

Out diameter to taper within 0.0002" T.I.R

MORSE & JACOBS TAPER ARBOR

Concentric to 0.0003" T.I.R

* To put tool precisely on spindle center line for getting correct T.I.R.

● AT3 or better accuracy on all shank tapers

● Accurate and rigid tool holder mounting to spindle

● The bore diameter of all tool holders is controlled by H5 grade tolerance limit.

TAPER	AT3
#30	0.000078"
#40	0.00012"
#50	0.00016"